

BUILDINGENERGY BOSTON

Scaling Mass Timber Construction in Dense Urban Environments: Three Not-So-Little Projects

Brent Buck, Brent Buck Architects

Floris Keverling Buisman, 475 High Performance Building Supply

Andy Ruff, GOA Architecture

Curated by Kurt Roth

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Brent Buck Architects



GOA

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Description

Using mass timber construction instead of concrete and steel can greatly reduce the embodied carbon of new construction, but faces specific challenges in dense urban environments in addition to limited contractor experience and cost risk. This session presents an affordable housing project in New Haven and multi-family and adaptive re-use projects in Brooklyn that highlight how effective design and project planning can mitigate these challenges to increase the construction of high-performance mass-timber buildings in urban cores.



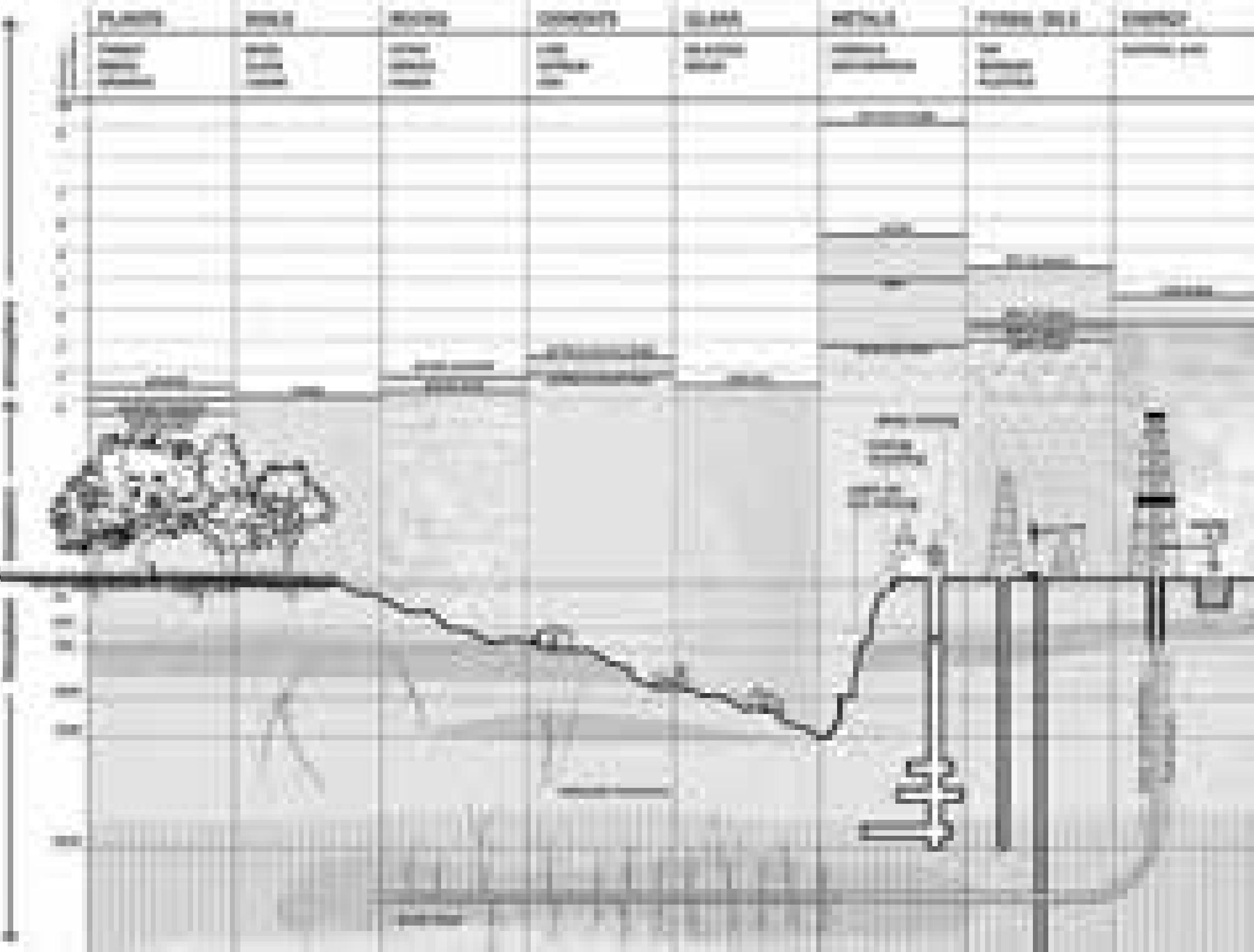
Learning Objectives

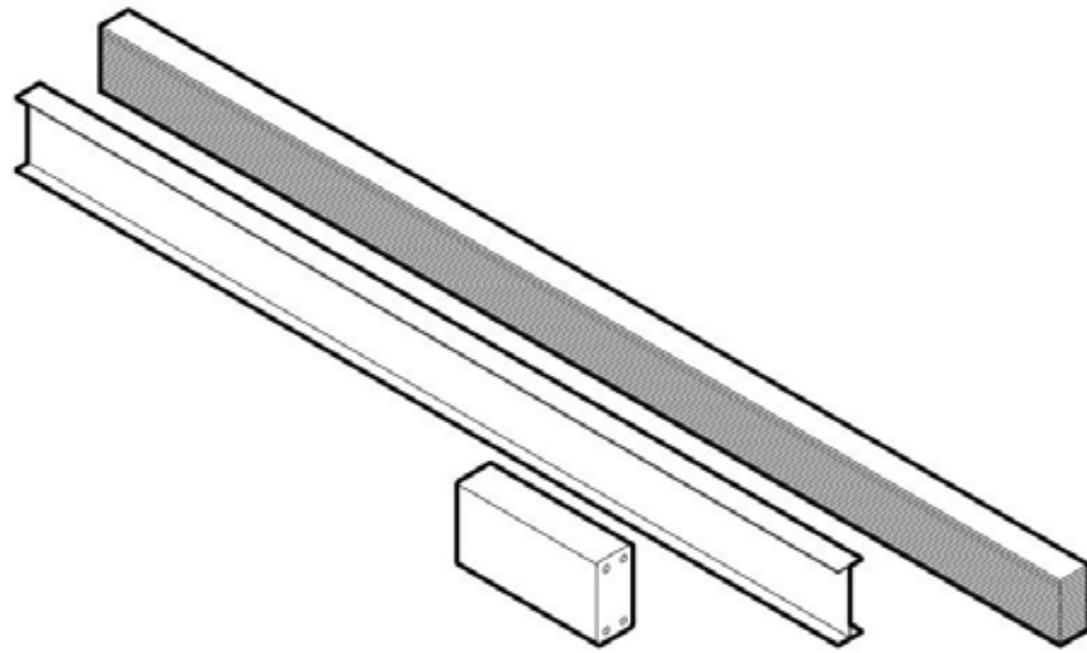
1. Summarize challenges encountered when building with mass timber in tight urban locations and solutions to help realize the benefit of faster construction timelines using prefabricated mass timber panels.
2. Discuss key design details to effectively integrate CLT/NLT into highly efficient envelopes that meet passive house principles without using foam insulation.
3. Describe the challenges that contractors with little or no experience with mass timber projects often face and ways to mitigate them.
4. Identify measures to protect mass timber floor and walls from the elements during construction in the Northeast climate to maintain appealing panel finishes.

Introduction to Mass Timber





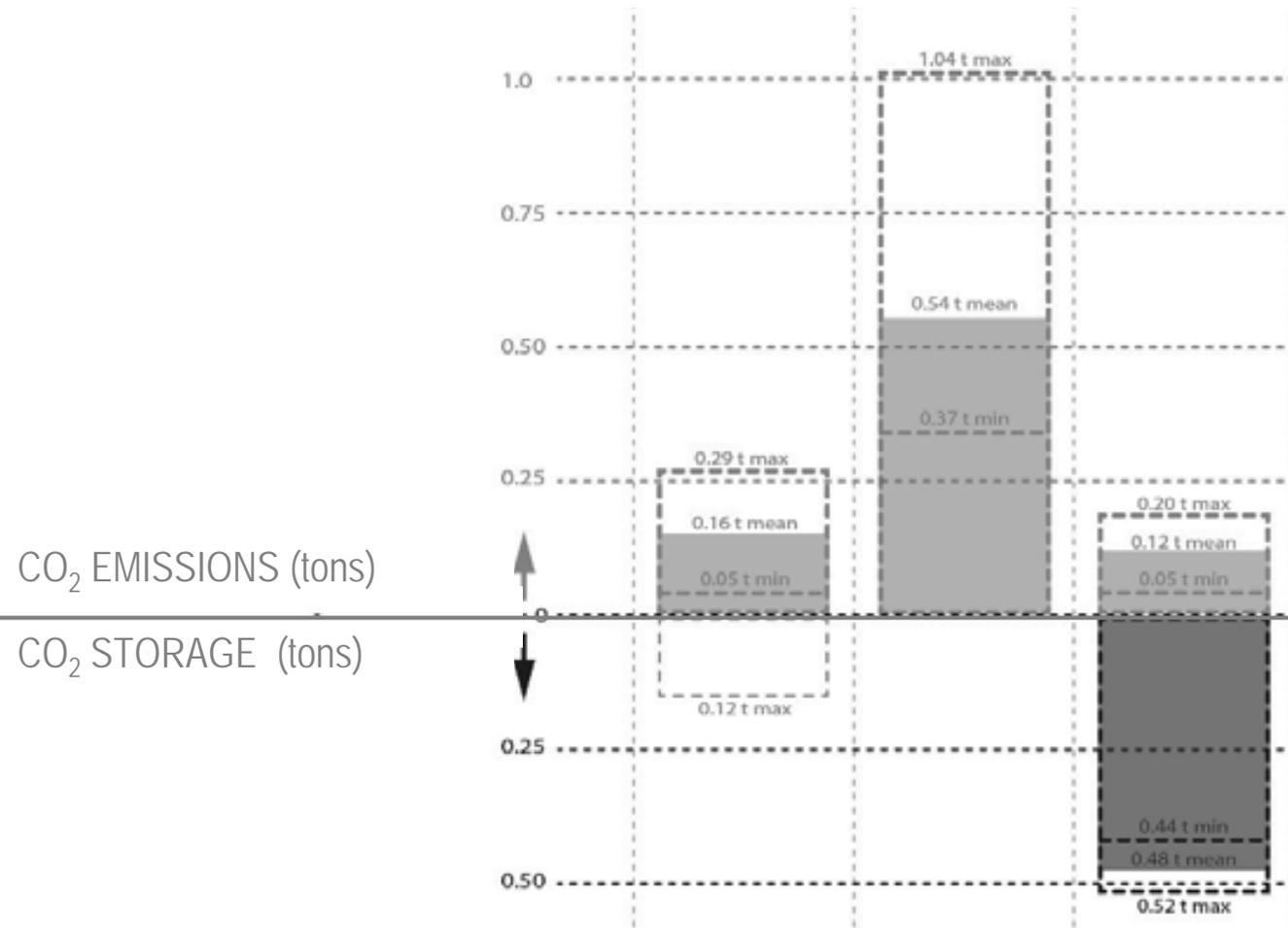




1 mT timber stores 1.2 mT CO₂

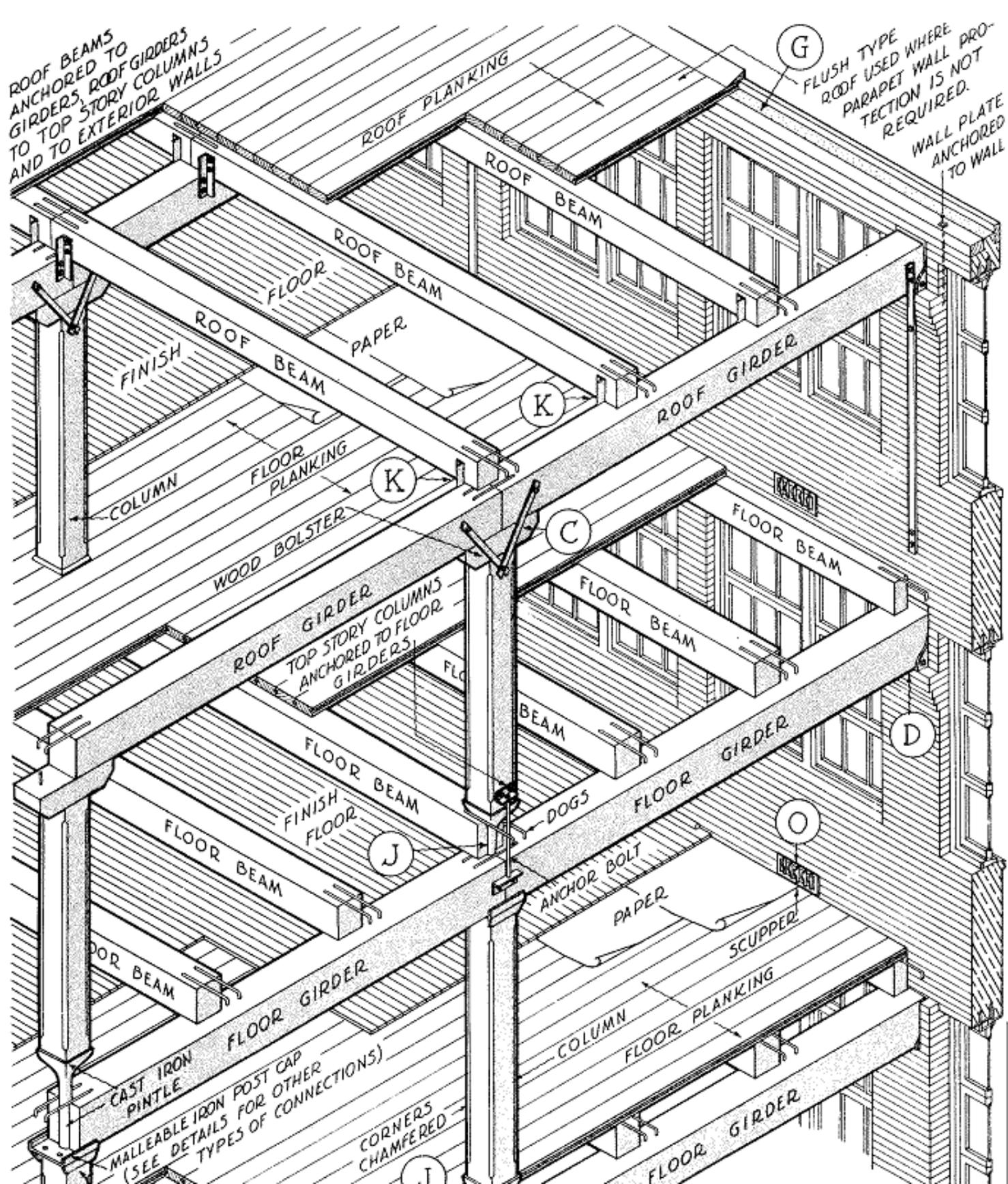
1 ton of material

concrete steel timber

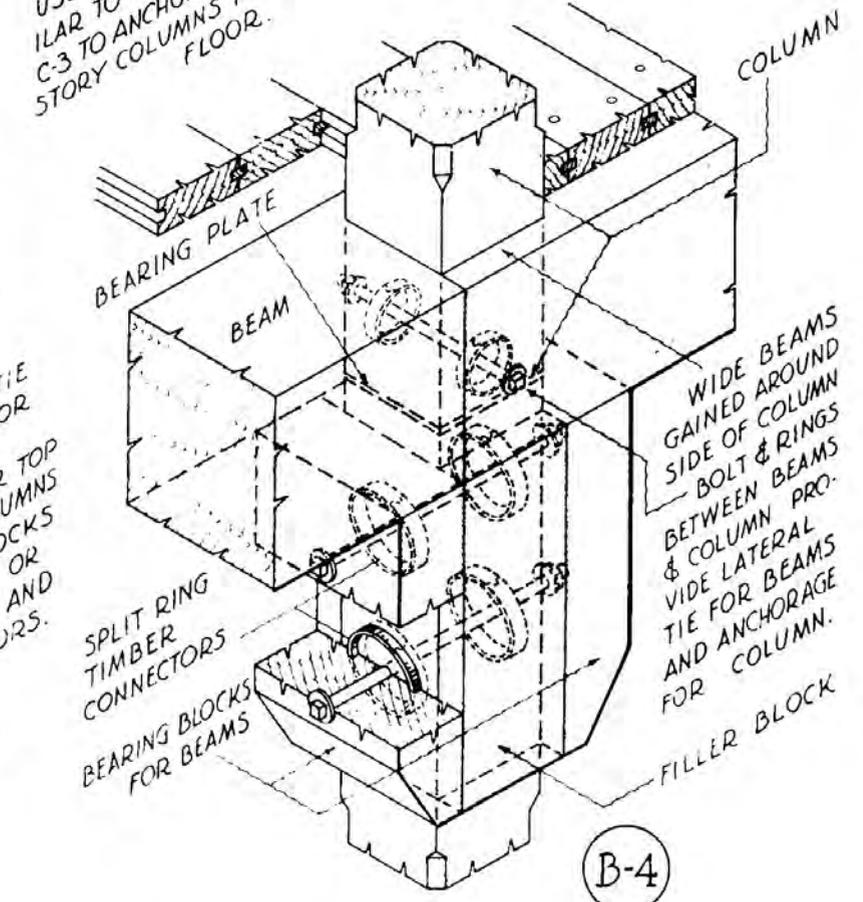
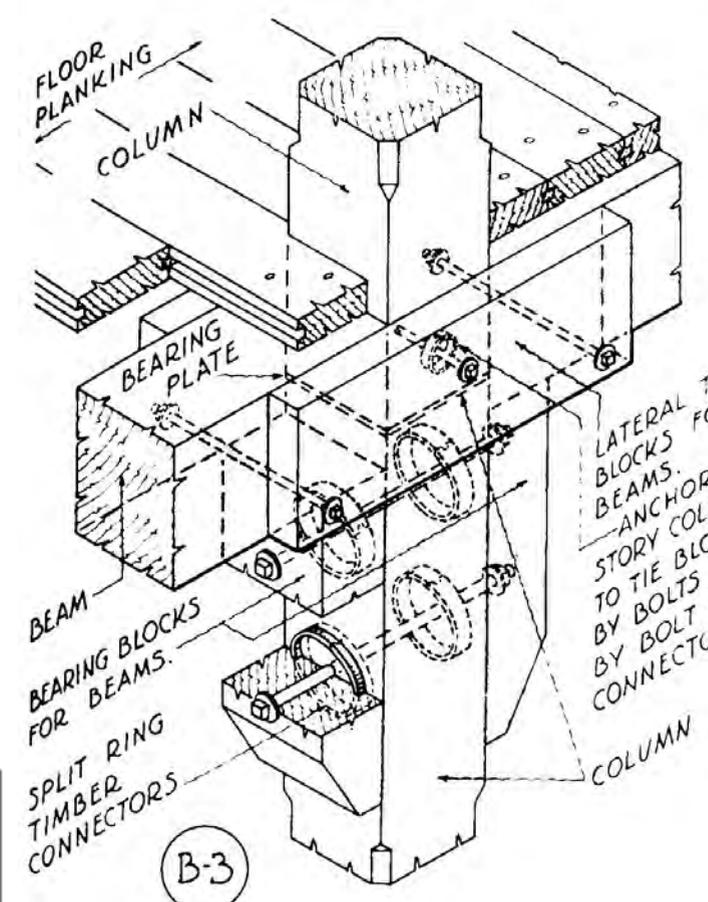
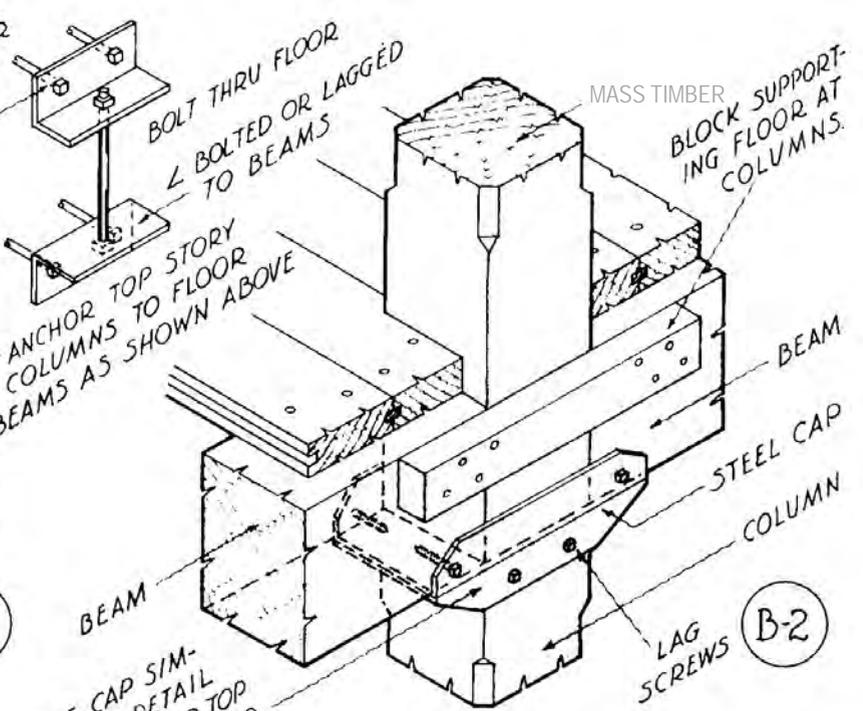
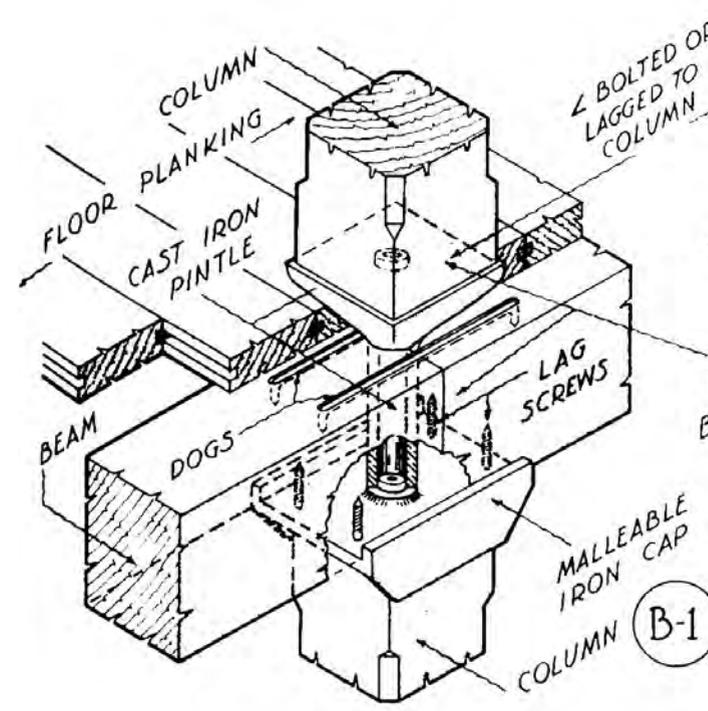


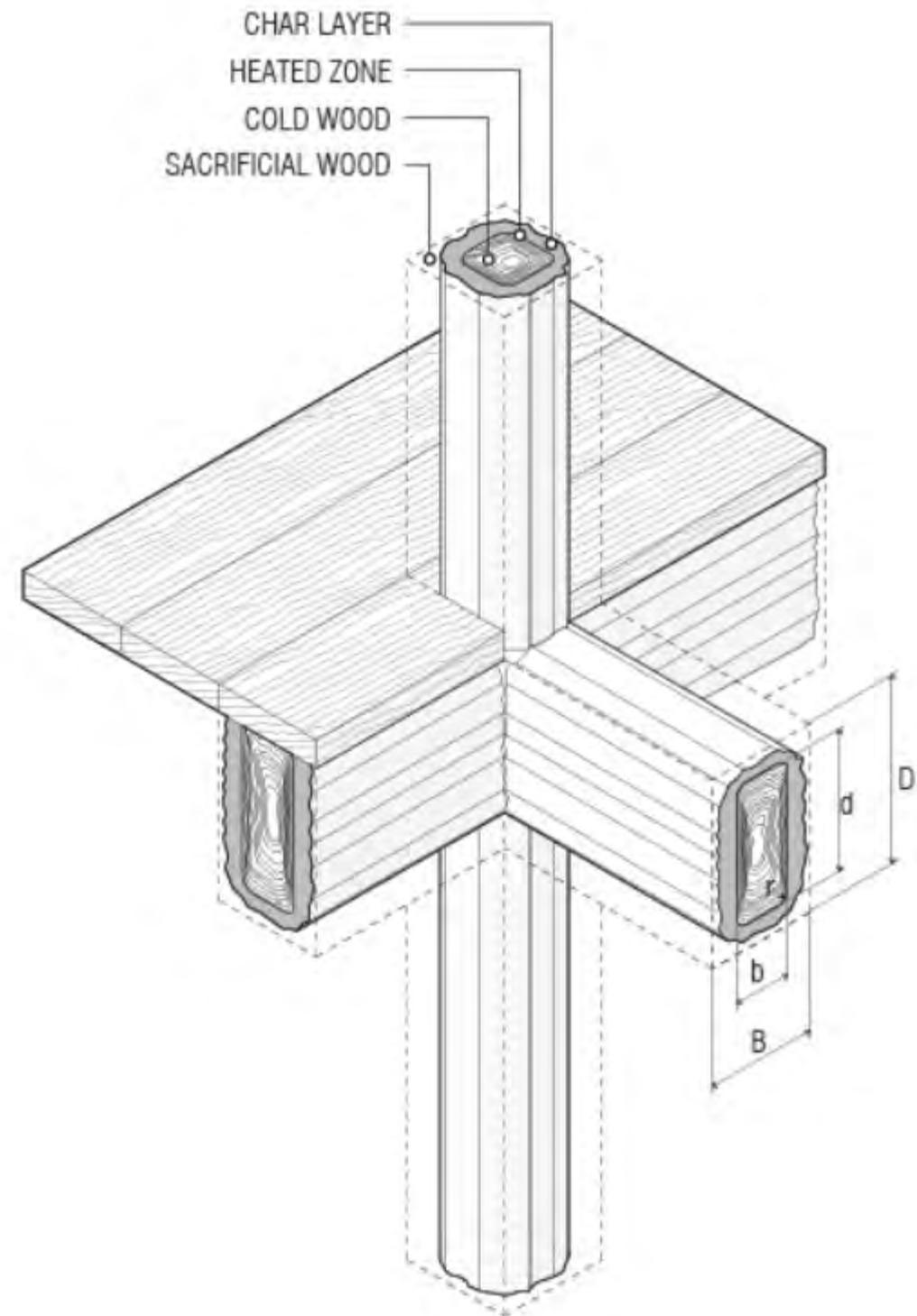
comparative emissions by weight
carbon storage by weight

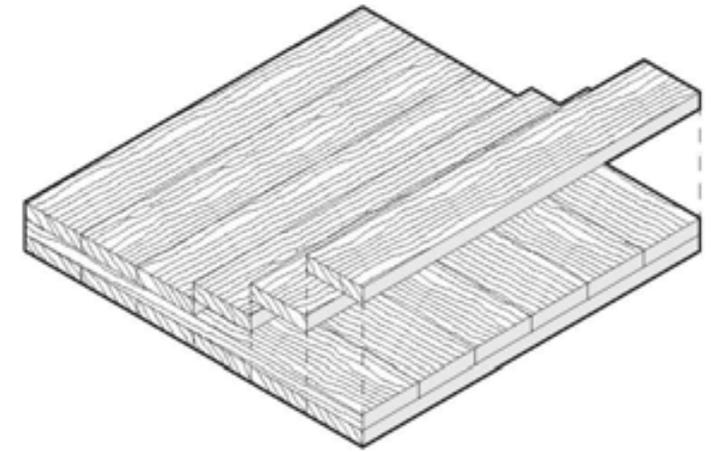
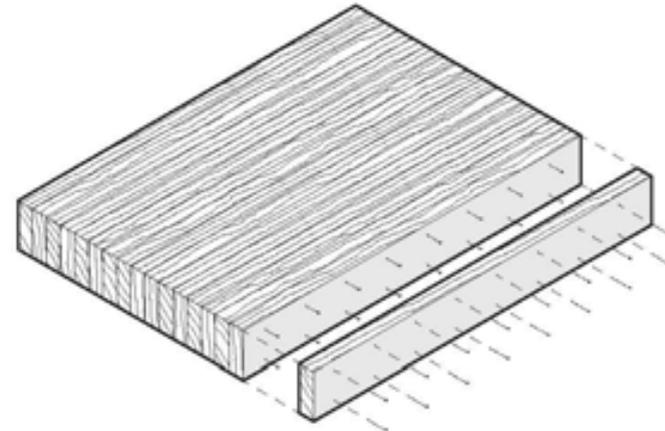
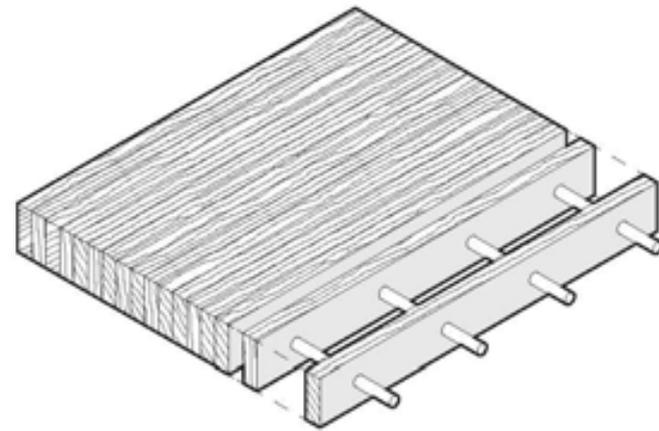
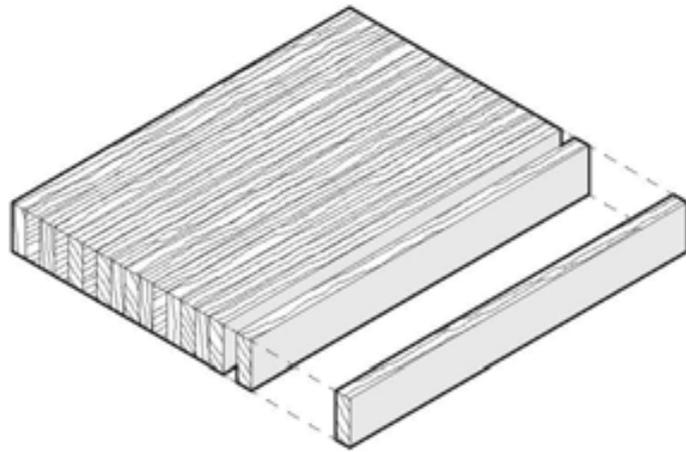




G
FLUSH TYPE ROOF USED WHERE PARAPET WALL PROTECTION IS NOT REQUIRED.
WALL PLATE ANCHORED TO WALL







GLT GLUE-LAMINATED TIMBER

Application: Beams, Columns, Floors

Typical Species: Southern Yellow Pine
Douglas-Fir Larch
Hem-Fir
Spruce-Pine-Fir

Max Dimensions: Limited only by clamp size and transportation

DLT DOWEL-LAMINATED TIMBER

Application: Floors, Roofs, Shafts

Typical Species: Spruce-Pine-Fir
Douglas-Fir Larch
Alaska Yellow Cedar
+ many others

Max Dimensions: 12" x 12'-0" x 100'-0"
Limited by shipping and Install constraints

NLT NAIL-LAMINATED TIMBER

Application: Floors, Roofs, Shafts

Typical Species: Spruce-Pine-Fir
Douglas-Fir Larch
Alaska Yellow Cedar
+ many others

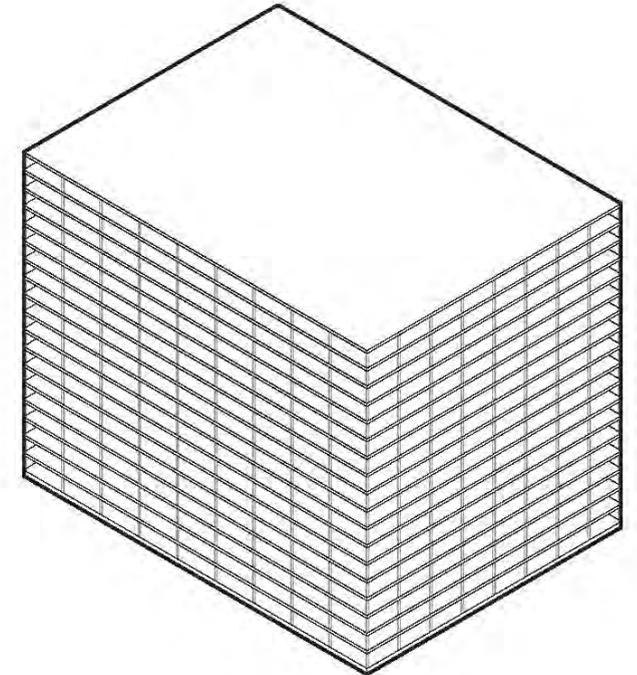
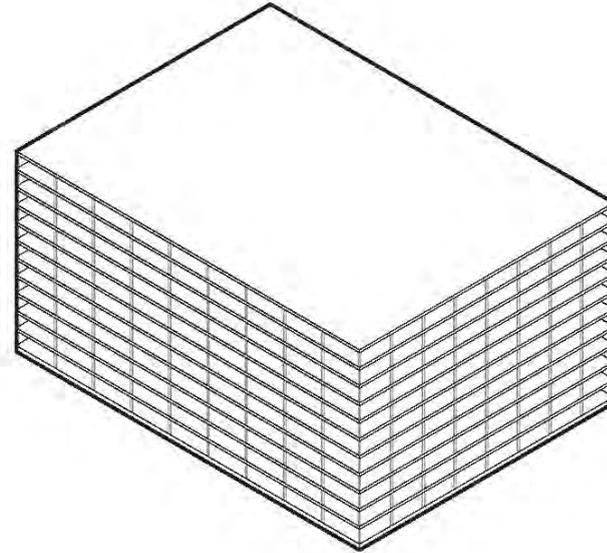
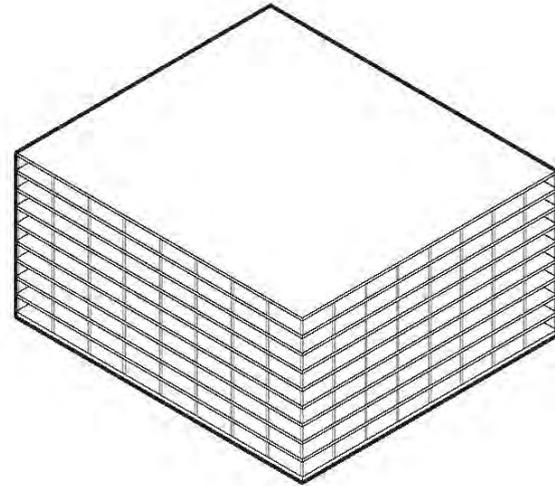
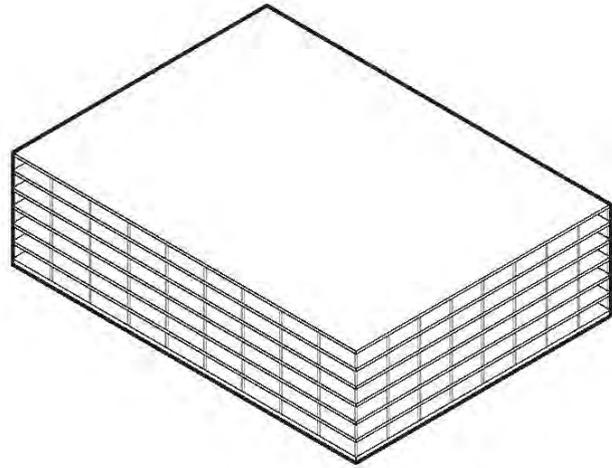
Max Dimensions: 12" x 12'-0" x 100'-0"
Limited by shipping and Install constraints

CLT CROSS-LAMINATED TIMBER

Application: Floors, Roofs, Walls

Typical Species: Spruce-Pine-Fir
Douglas-Fir
Southern Yellow Pine
Black Spruce

Max Dimensions: 15" x 11'-0" x 64'-0"
Limited by manufacturing equipment constraints



TYPE IV - HT

BUILDING AREA + HEIGHT

MAXIMUM STORIES	6
MAXIMUM BUILDING HEIGHT	85'
MAXIMUM AREA PER FLOOR	144,000 SF

FIRE RESISTANCE RATINGS

PRIMARY STRUCTURE	HEAVY TIMBER
BEARING WALLS (EXTERIOR)	2 HOURS
BEARING WALLS (INTERIOR)	1 / HEAVY TIMBER
FLOOR CONSTRUCTION	HEAVY TIMBER
ROOF CONSTRUCTION	HEAVY TIMBER

TYPE IV - C

BUILDING AREA + HEIGHT

MAXIMUM STORIES	9
MAXIMUM BUILDING HEIGHT	85'
MAXIMUM AREA PER FLOOR	180,000 SF

FIRE RESISTANCE RATINGS

PRIMARY STRUCTURE	2 HOURS
BEARING WALLS (EXTERIOR)	2 HOURS
BEARING WALLS (INTERIOR)	2 HOURS
FLOOR CONSTRUCTION	2 HOURS
ROOF CONSTRUCTION	1 HOUR

TYPE IV - B

BUILDING AREA + HEIGHT

MAXIMUM STORIES	12
MAXIMUM BUILDING HEIGHT	180'
MAXIMUM AREA PER FLOOR	288,000 SF

FIRE RESISTANCE RATINGS

PRIMARY STRUCTURE	2 HOURS
BEARING WALLS (EXTERIOR)	2 HOURS
BEARING WALLS (INTERIOR)	2 HOURS
FLOOR CONSTRUCTION	2 HOURS
ROOF CONSTRUCTION	1 HOUR

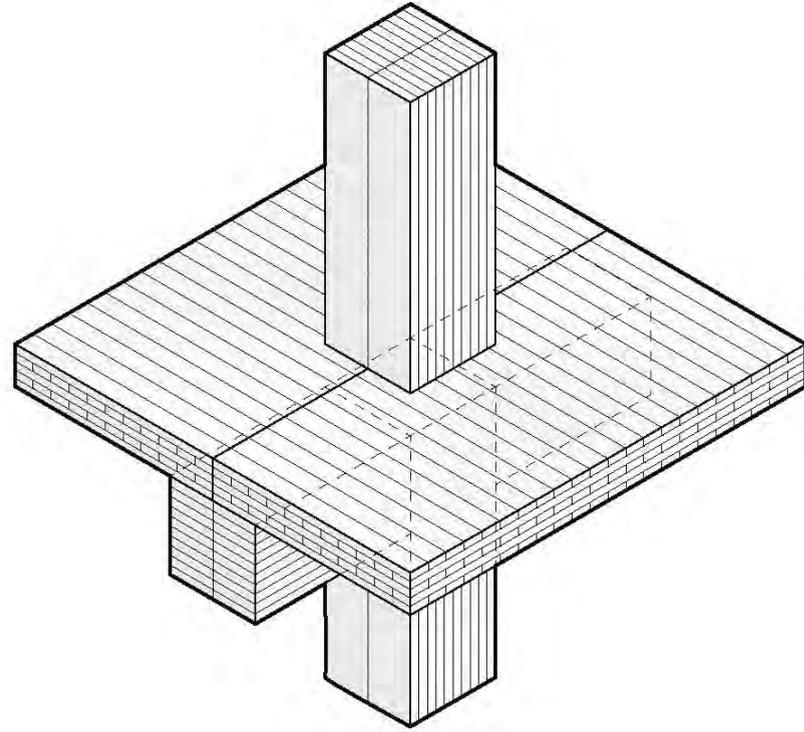
TYPE IV - A

BUILDING AREA + HEIGHT

MAXIMUM STORIES	18
MAXIMUM BUILDING HEIGHT	270'
MAXIMUM AREA PER FLOOR	432,000 SF

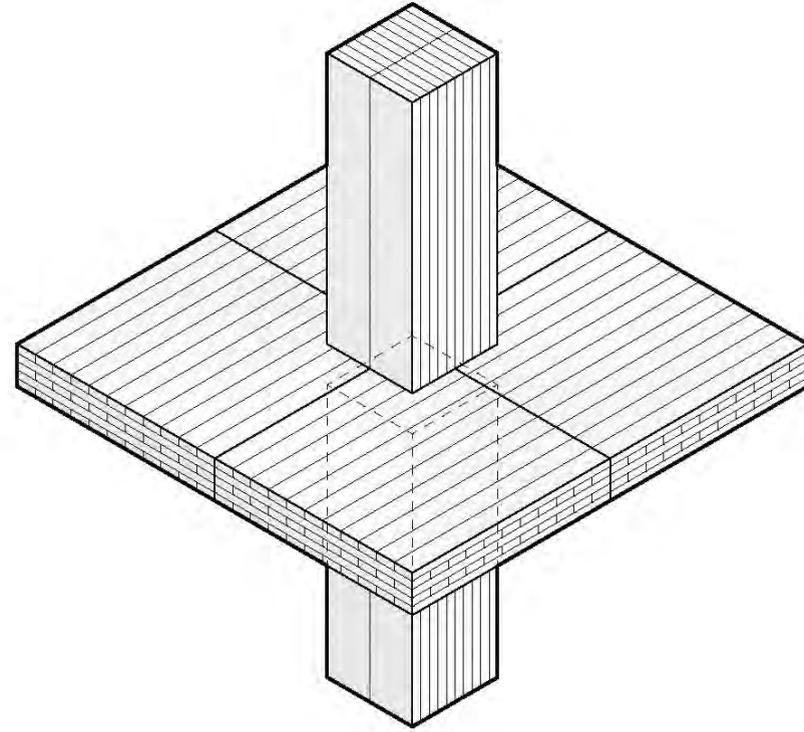
FIRE RESISTANCE RATINGS

PRIMARY STRUCTURE	3 HOURS
BEARING WALLS (EXTERIOR)	3 HOURS
BEARING WALLS (INTERIOR)	3 HOURS
FLOOR CONSTRUCTION	2 HOURS
ROOF CONSTRUCTION	1 HOUR



POST + BEAM

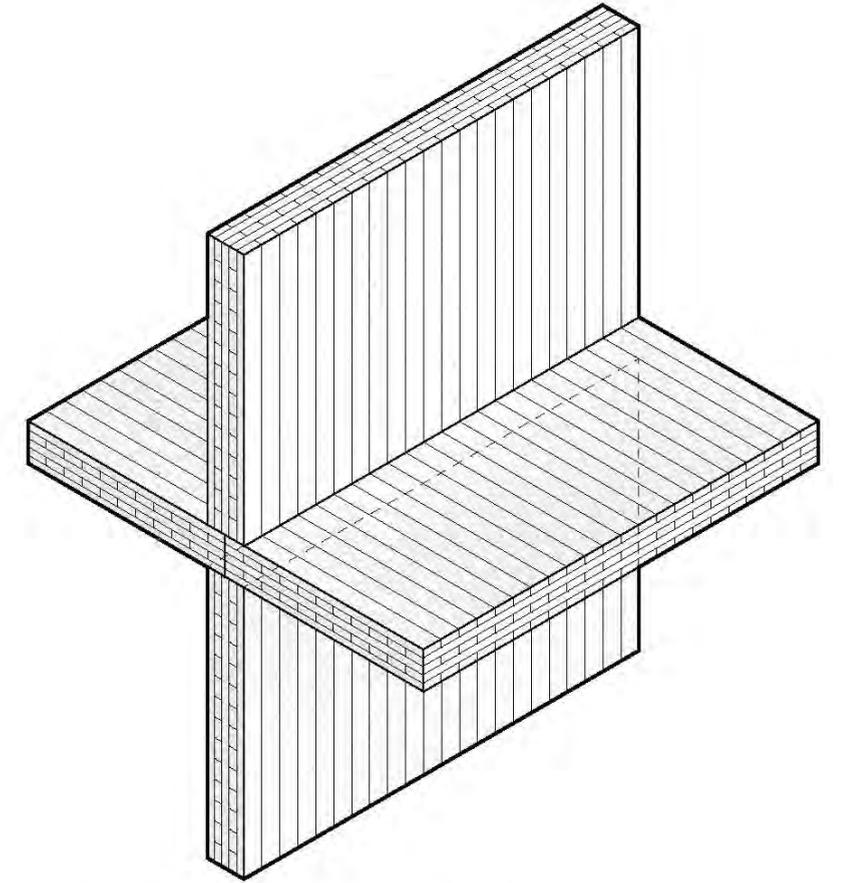
- Column/Beam: Glue-laminated timber
- Floor Panel: Cross-laminated timber
Nail-laminated timber
Dowel-laminated timber
Glue-laminated timber
- Roof Panel: Cross-laminated timber
Nail-laminated timber
Dowel-laminated timber
Glue-laminated timber



POINT-SUPPORTED

- Column: Glue-laminated timber
- Floor Panel: Cross-laminated timber
- Roof Panel: Cross-laminated timber

Column - to - panel connection requires specialized, concealed hardware that meets fire-rating requirements.



PANELIZED PLATFORM

- Wall Panel: Cross-laminated timber
- Floor Panel: Cross-laminated timber
Nail-laminated timber
Dowel-laminated timber
Glue-laminated timber
- Roof Panel: Cross-laminated timber
Nail-laminated timber
Dowel-laminated timber
Glue-laminated timber

WARREN ST



Client: 475 High Performance Building Supply

Lot Size: 1,875 SF

Zoning: R6B

Building Size: 3 stories / 3,647 SF

Code: 1938 NYC Building code

Energy: PHI and Phius 20

Mass Timber Supplier: City Line interior (NLT – build on site)

Construction Type: 1938 load bearing / non combustible masonry + nailed decking HT
(current Type IV HT)

Exterior Facades: Existing masonry, CMU for extension

Concrete Use: Practically none, except for helical pile caps

Floor Assembly: Existing concrete slab + 2.5" of mineral wool

Blower Door Tests: 0.3ACH50 (prelim)

Exterior Glazing: steel 45 min lot line fire window + PHI certified wood window

Skylights: Triple pane with thermally broken frames

Sprinkled: yes, small system (<30 heads)

Occupancy: mixed use – existing 2 bedroom – 12 person office + warehouse

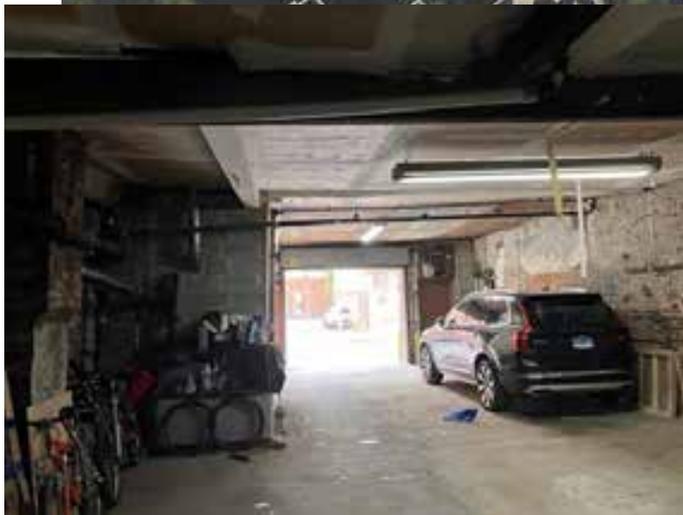
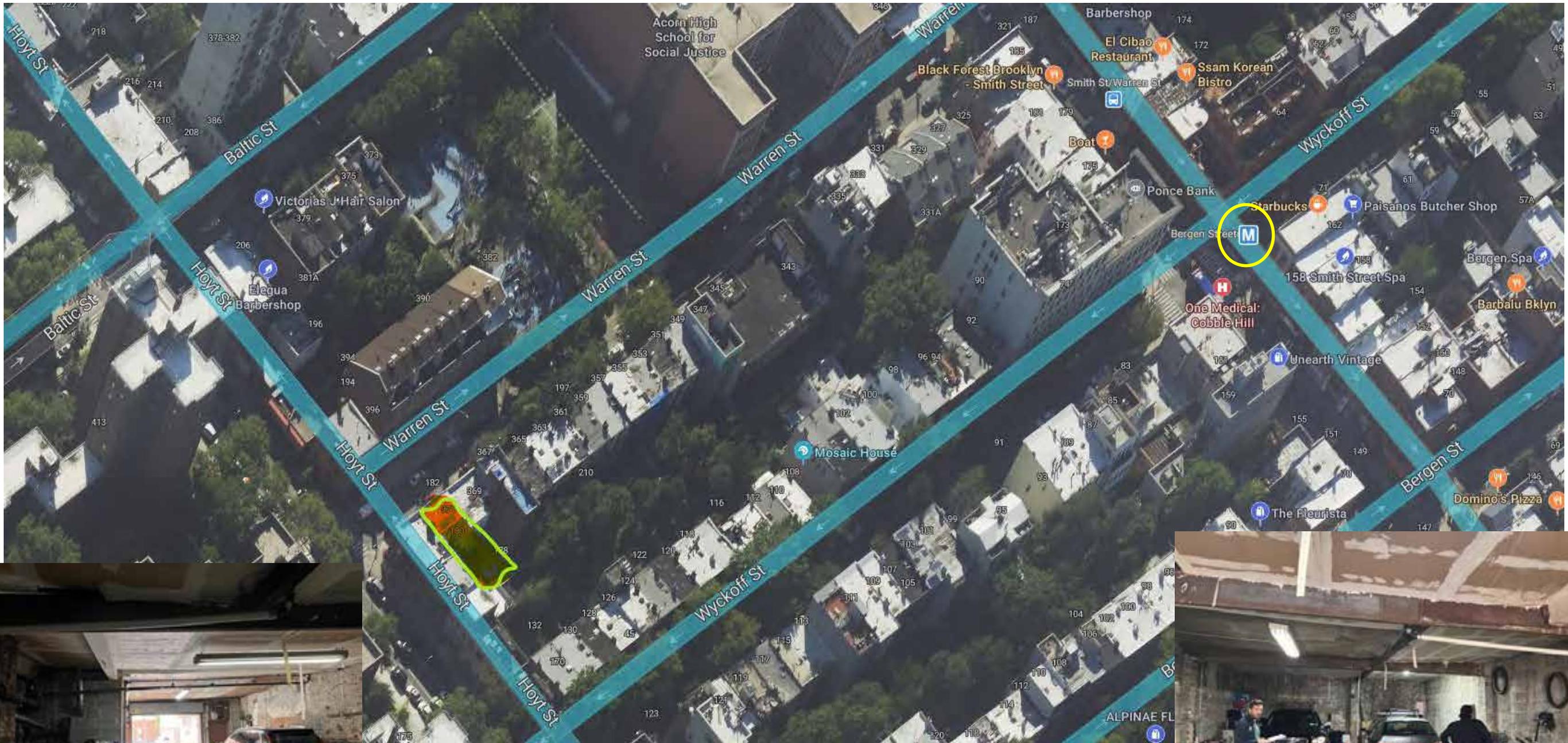


WARREN ST

- Located on Warren Street in Brooklyn's Boerum Hill neighborhood, few block from downtown Brooklyn
- Originally constructed in 1886 as residential-over-retail.
- Ground floor space was built as a Wagon House, converted to store Ice Cream trucks in the 1950s – 1980s and to 5 accessory parking spaces in the 1990s.
- Purchased in 2023.



SITE LOCATION

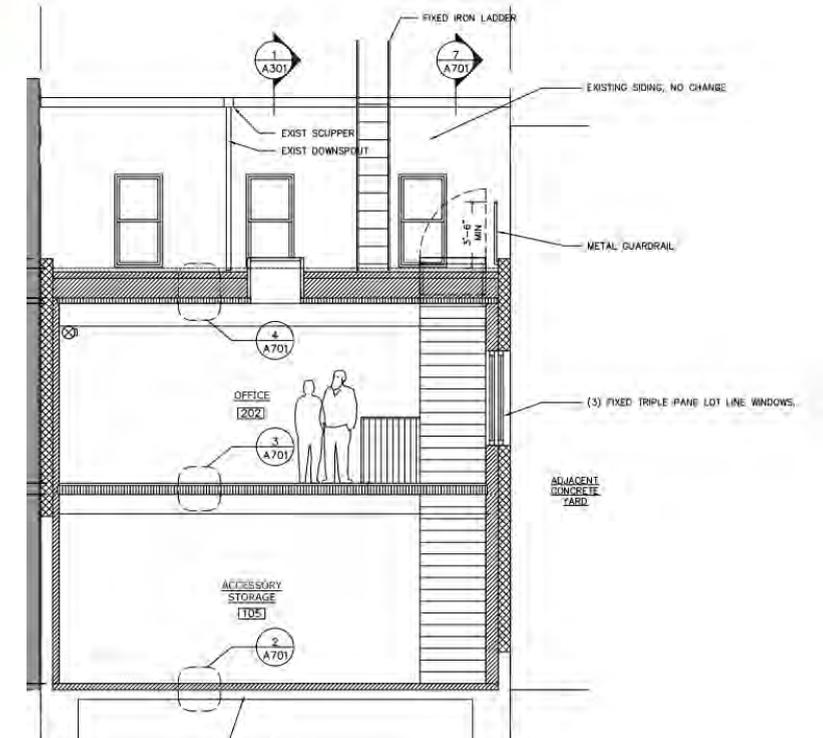
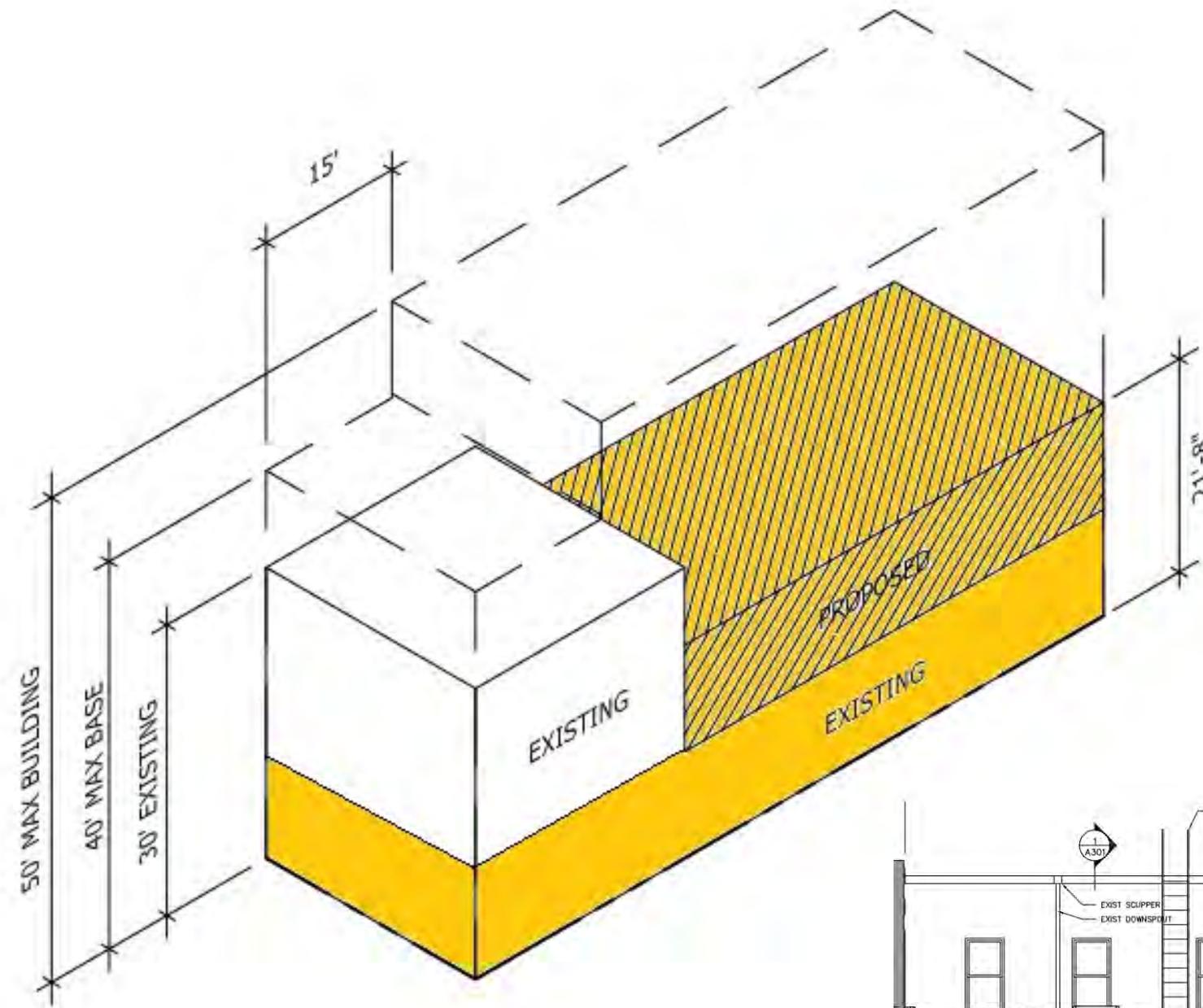


5 accessory parking spots (for 1 apartment) in Downtown Brooklyn.....less than a block from Subway



PROJECT BRIEF

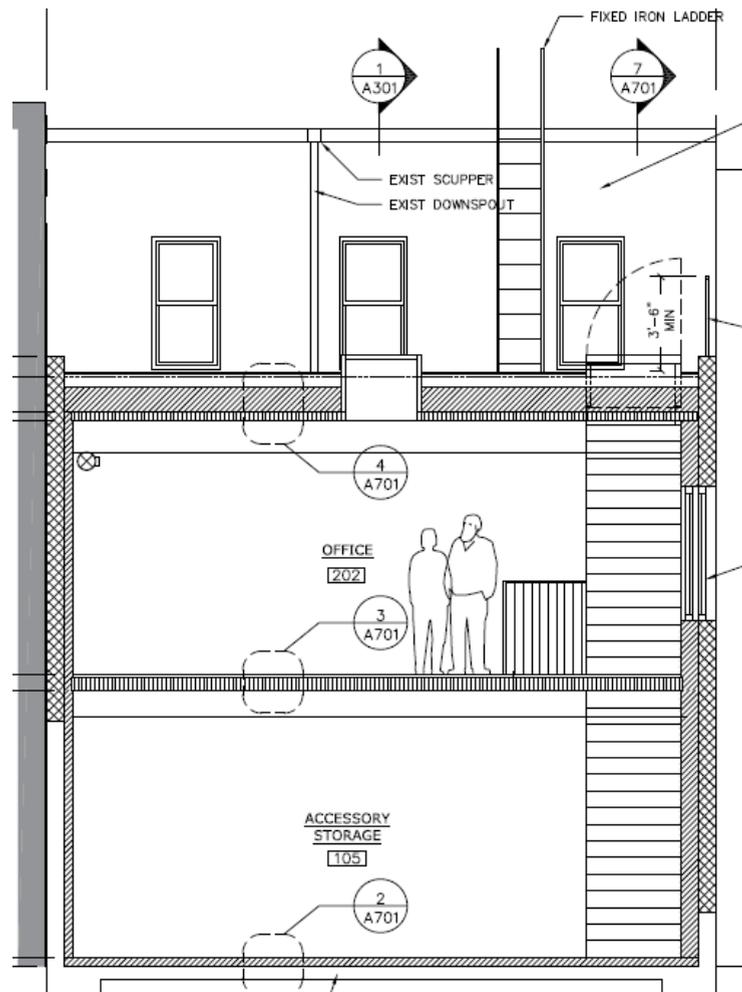
- Maximize building square foot per zoning:
- Lot Size: 25' x 75'
- Maximum FAR: 2.00
- Current use 0.77
- Zone: R6B – C2-4 Overlay
- Maximize daylight
- Minimize carbon emissions



Ryan Enschede Architect

PROJECT BRIEF

- Reuse as much material as possible to save embodied carbon emissions
- Foam free Passive House



SITE COMPLICATIONS

- CLT priced out 2-3x more than NLT
- Existing masonry “uneven”
- CLT would have to be cut on site
- Logistics required 2 crane mobilizations for full day operation (\$10k + each)
- Steel deck + concrete would be conventional – but much higher carbon – and require pumping of concrete to second floor + roof



SITE SOLUTION

- Nail-laminated timber (NLT)
- 2x6 – 640x – 12ft
- 2x4 520x – 12ft

Brought in through garage door

Material lift for Glue-laminated timber (GLT)

1600 lbs – 18" x 8.5" x 25'

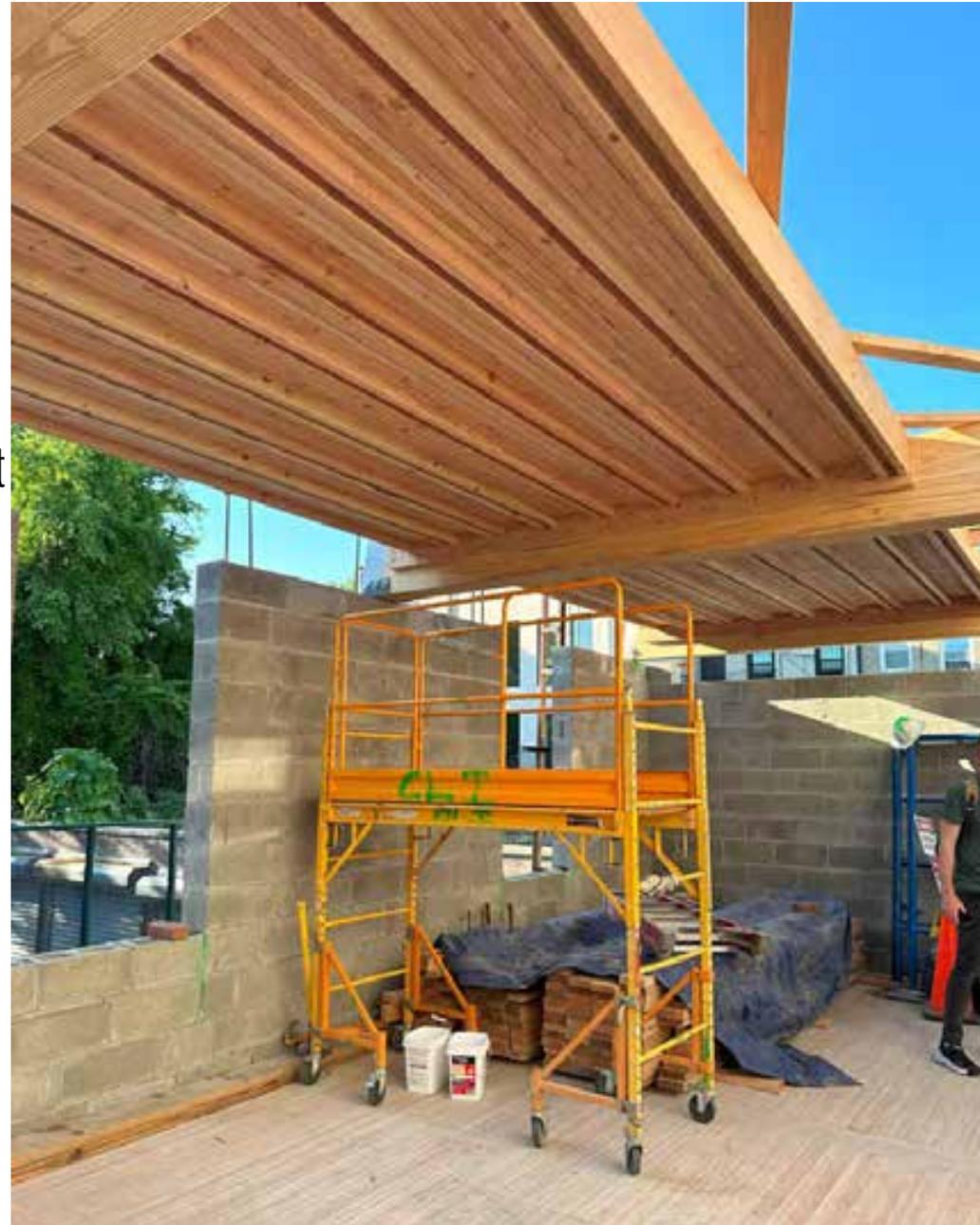
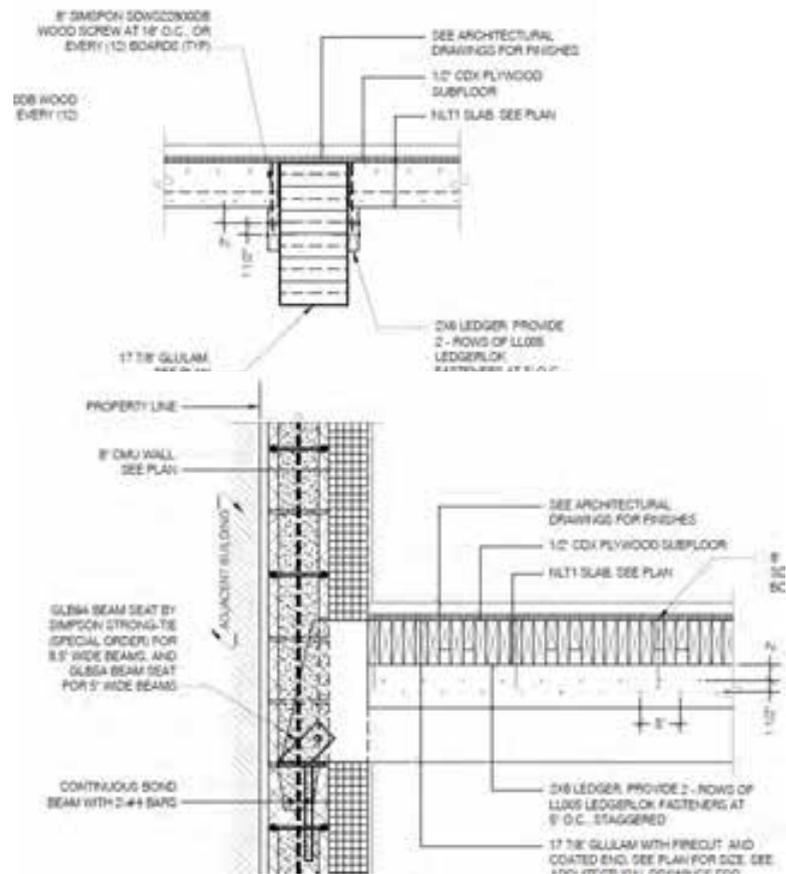
No cranes required!

GC solutions
Glulams cut to length with a chain saw on site



NLT

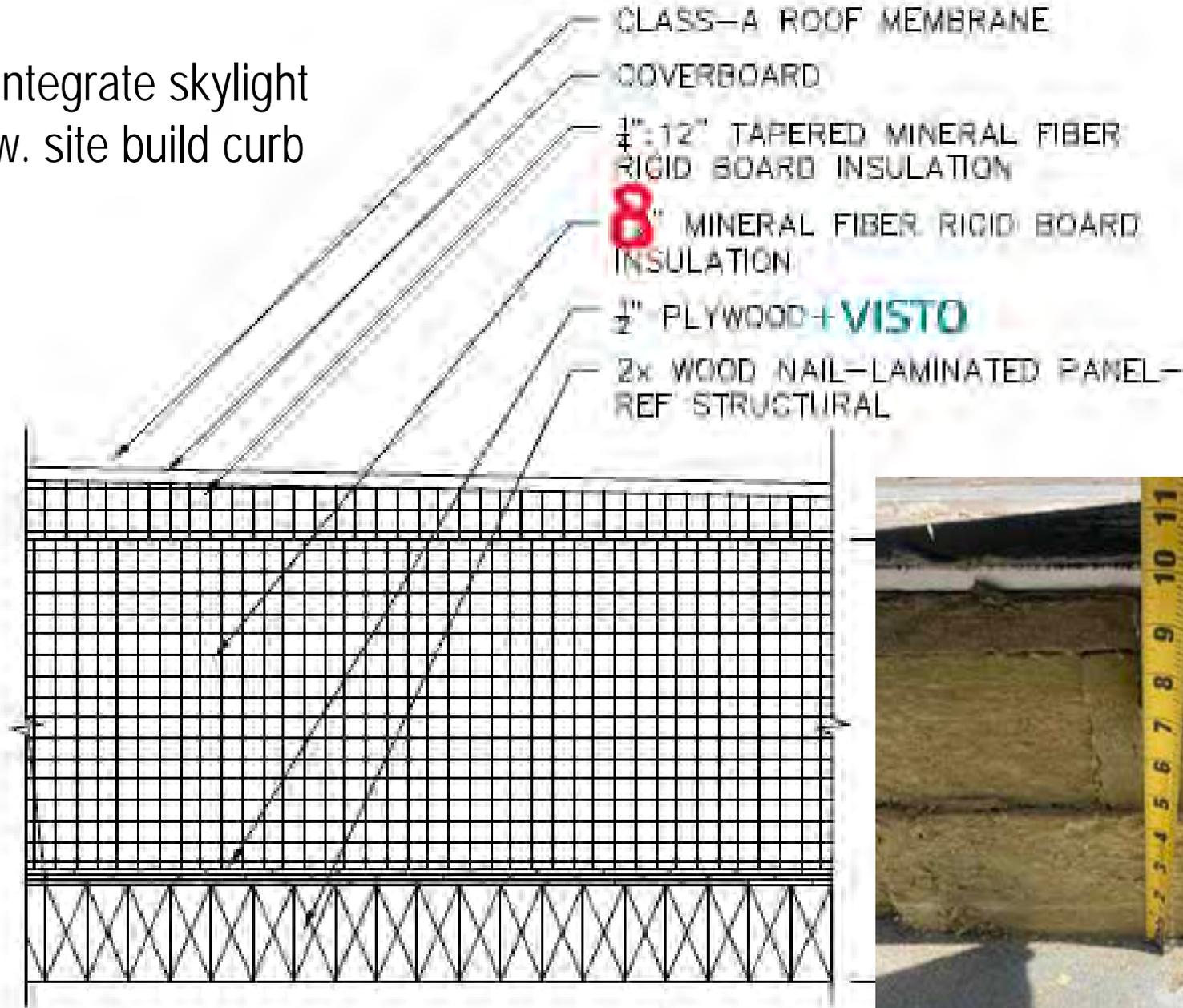
- 2x6 ledgers with 5" self tapping large head screw
- 2x6 floor panels
- 2x4 roof panels
- 12ft spans/bays – easy to confirm to existing (site) conditions (walls not straight everywhere)
- GC used clamps to keep 2x's straight



ROOF INSULATION – R43.3 – NO FOAM

Tapered mineral wool.....

Integrate skylight
w. site build curb

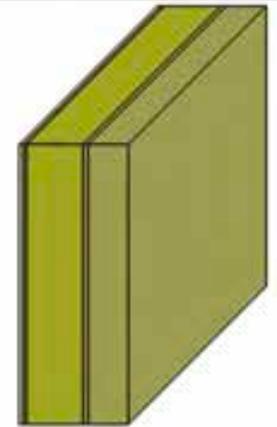


Homogenous layers

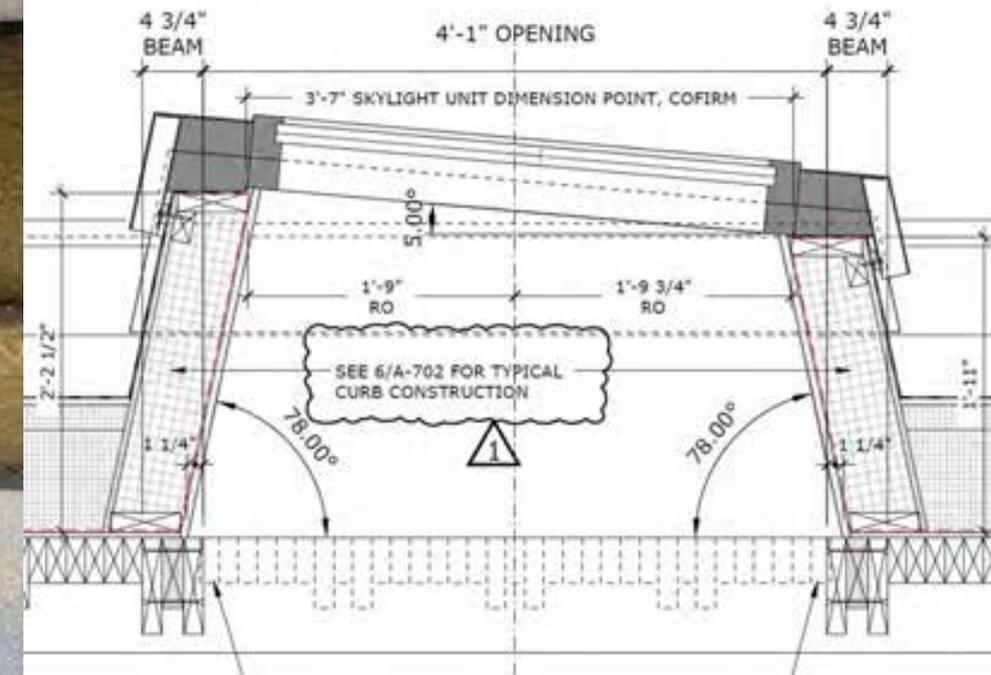
Thermal resistance: 43.402 hr ft² °F/Btu (without Rsi, Rse)

Heat transfer coefficient (U-value): 0.023 Btu/hr ft² °F

Thickness: 15.25 in



Nr.	Material/Layer (from outside to inside)	ρ [lb/ft ³]	c [Btu/lb°F]	λ [Btu/hr ft °F]	Thickness [in]	Color
1	DensElement™ Barrier System	49.76	0.2	0.1143	0.5	Yellow
2	Roxul TopRock DD			0.0198	0.5	Dark Green
3	Rockwool ComfortBoard 80 -Derated	4.06	0.2	0.0214	8	Light Green
4	Plywood (USA)	29.34	0.45	0.0485	0.75	Dark Green
5	Eastern White Pine	28.72	0.45	0.0537	5.5	Light Green



NLT PROTECTION – SELF DRYING ROOF

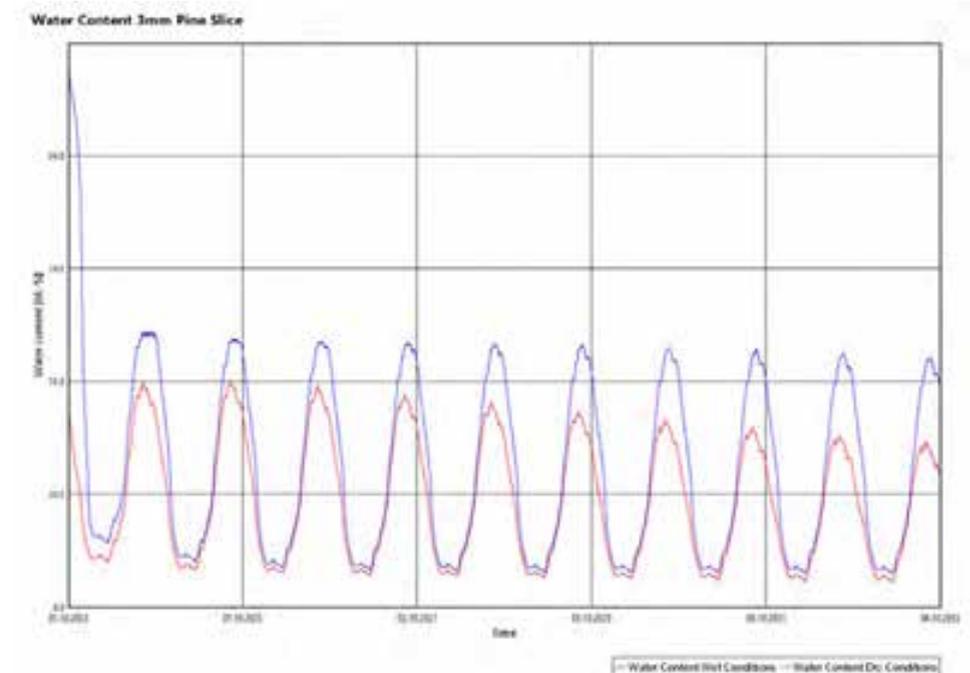
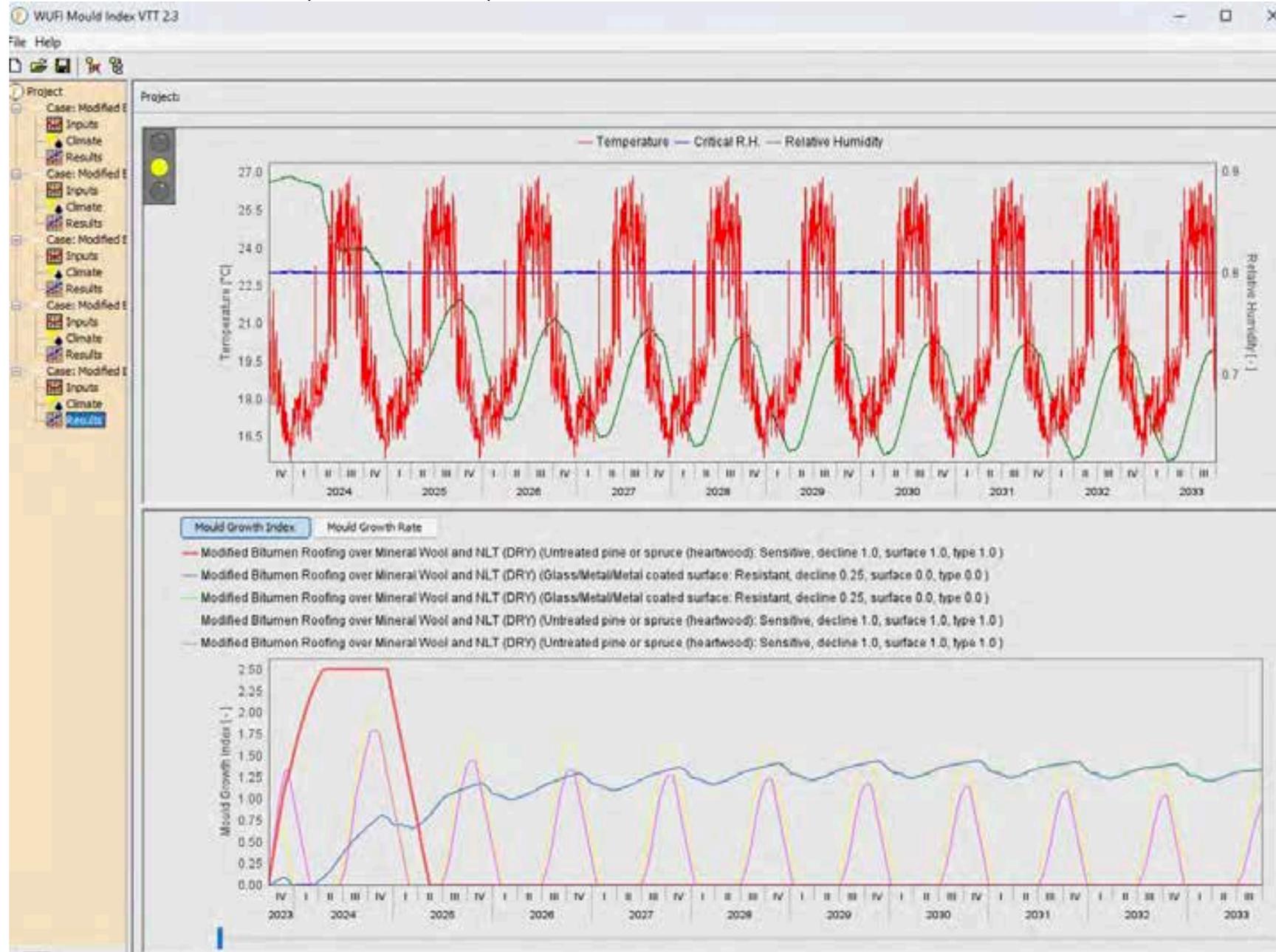
WARREN ST



Doug Fir <19M% when delivered (as code requires) – it was 15M%
Protection with transparent membrane – semi vapor permeable – PROTECT
keep dry from rain and allows drying to 12M% in few months

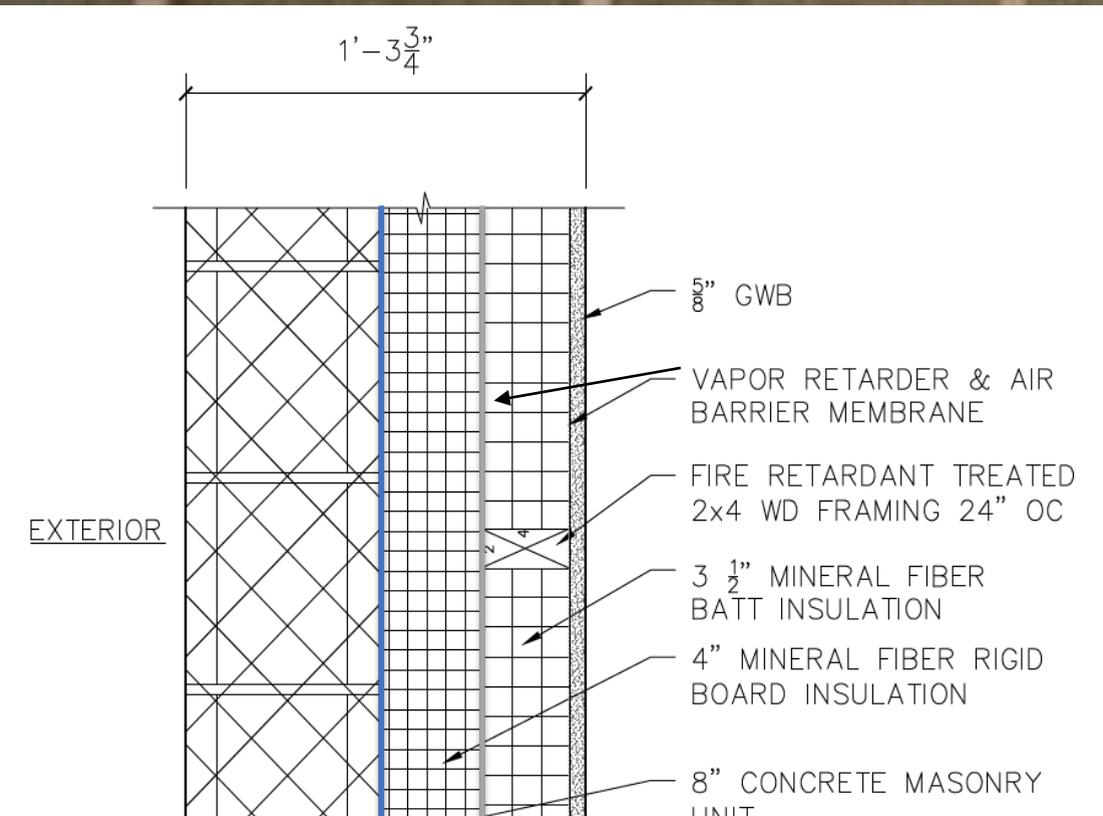
NLT PROTECTION – SELF DRYING ROOF

WUFI VALIDATION (FOR PHIUS)



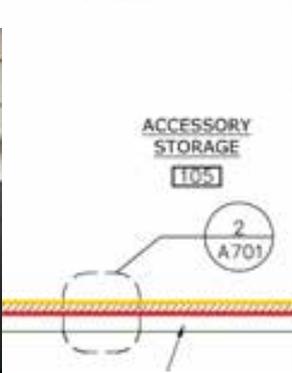
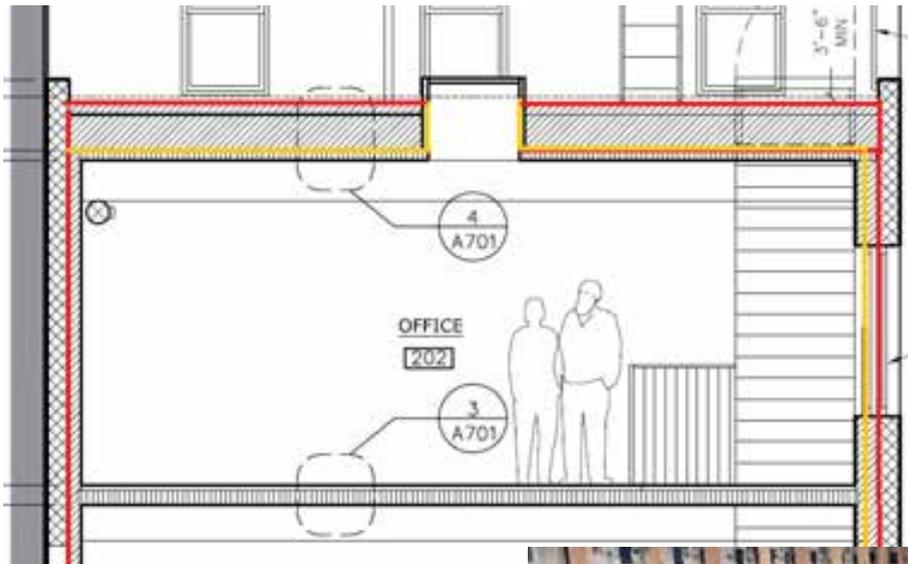
It dries every year – but essential to start with <19M% wood PE to sign of on suitability as light is yellow (not green).

INSULATING masonry on interior for Passive House



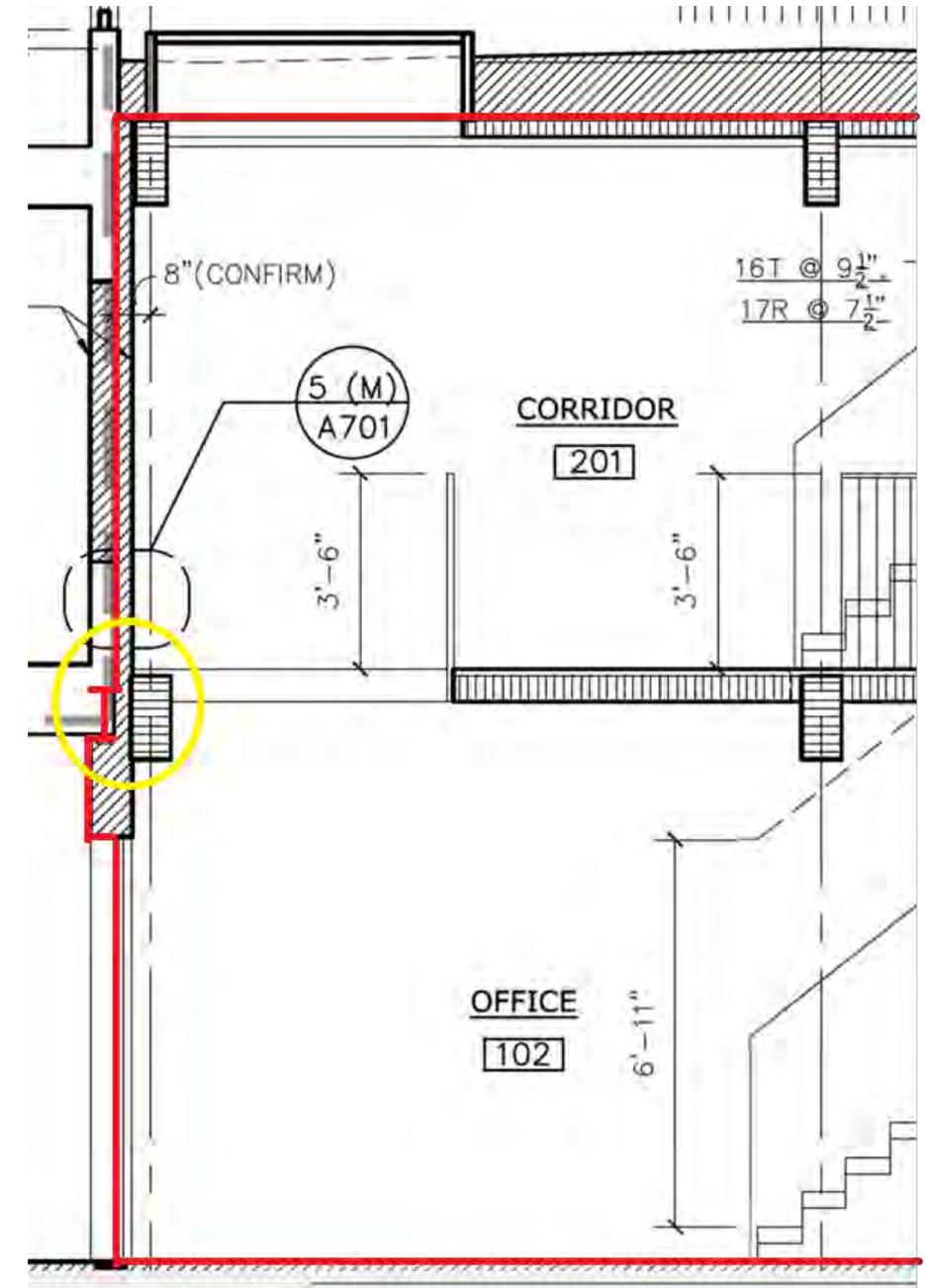
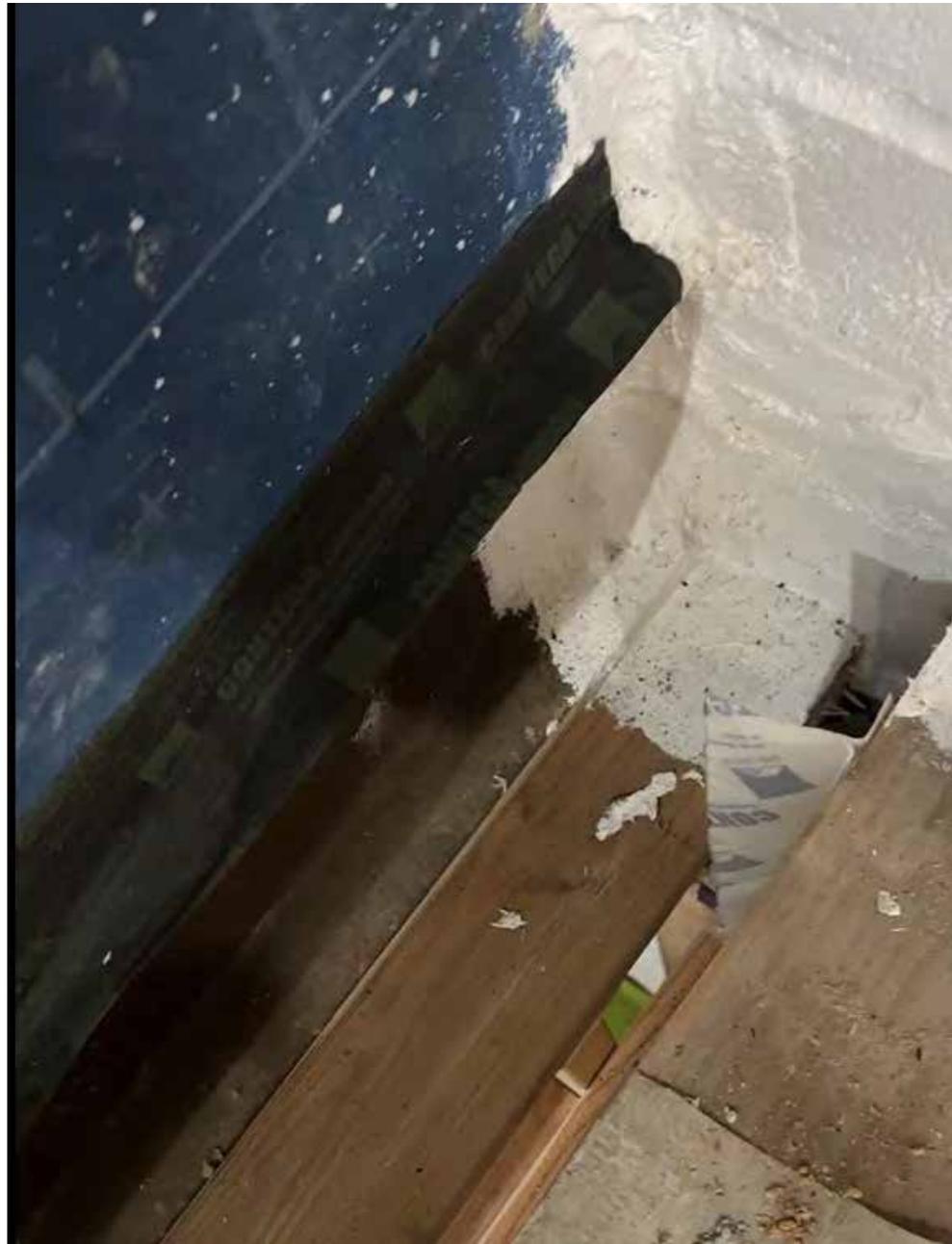
Description of building assembly				Assembly no.			
Masonry wall - interior insulation Warren st				02ud			
ntation of building assembly (or R _{si})		2-Wall		Interior insulation?		x	
Adjacent to (or R _{se})		1-Outdoor air		U-value supplement [W/(m²K)]			
Area section 1	λ[W/(mK)]	Area section	λ[W/(mK)]	Area section	λ[W/(mK)]	Thickness [mm]	Inches
CMU	0.900'					194	7-5/8"
Mineral wool board w Smart vapor retarder	0.034					102	4"
Mineral wool batt	0.034	Wood Stud	0.14			89	3.5"
GWB	0.170'					16	5/8"
Percentage of sec. 1:		91%	ge of sec. 2:	9.40%	ge of sec. 3:		
Heat transmission resistance coefficients				Total thickness [cm]:			
Interior R _{si} :		0.13	m²K/W			40	15.75"
Exterior R _{se} :		0.04	m²K/W			U-value [W/(m²K)]:	0.177 R-32
credit: BLDGTYP							

WINDTIGHT – protect the masonry
keep the insulation dry



Floor airbarrier – PE sheet over existing concrete + 2.5" Rockboard 110 (R9)
Wall – windtight with liquid applied (white) coating – taped to glulams only –
Roof – self adhered membrane (connected to liquid coating)

AIRTIGHTNESS



Complications in renovations – diligence, commitment and planning go hand in hand!
Old meets new – especially trick at connection to apartment/existing rear wall + new floor/roof

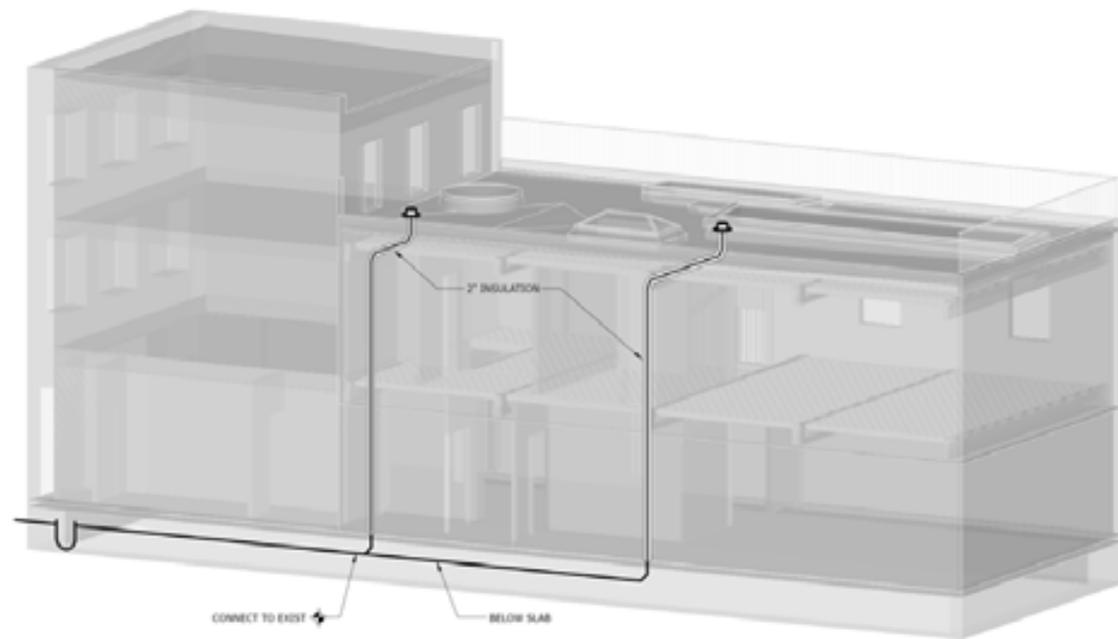
AIRTIGHTNESS – 0.3 ACH50 (prelim)



We know our sliding door that replaced the plywood will cause a small amount of leakage.

FOAM FREE PASSIVE HOUSE – PHI - PHPP

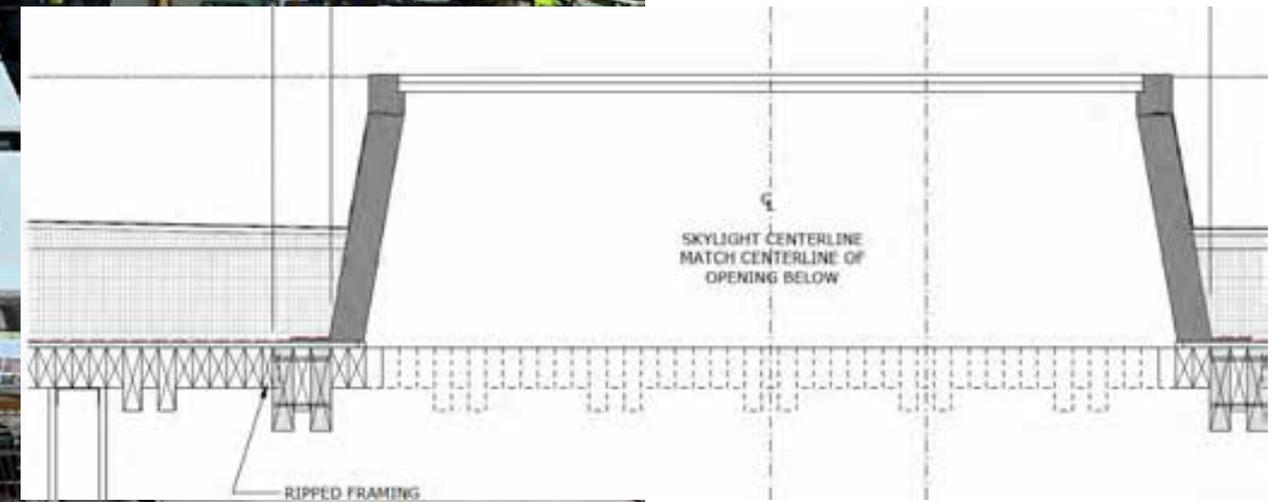
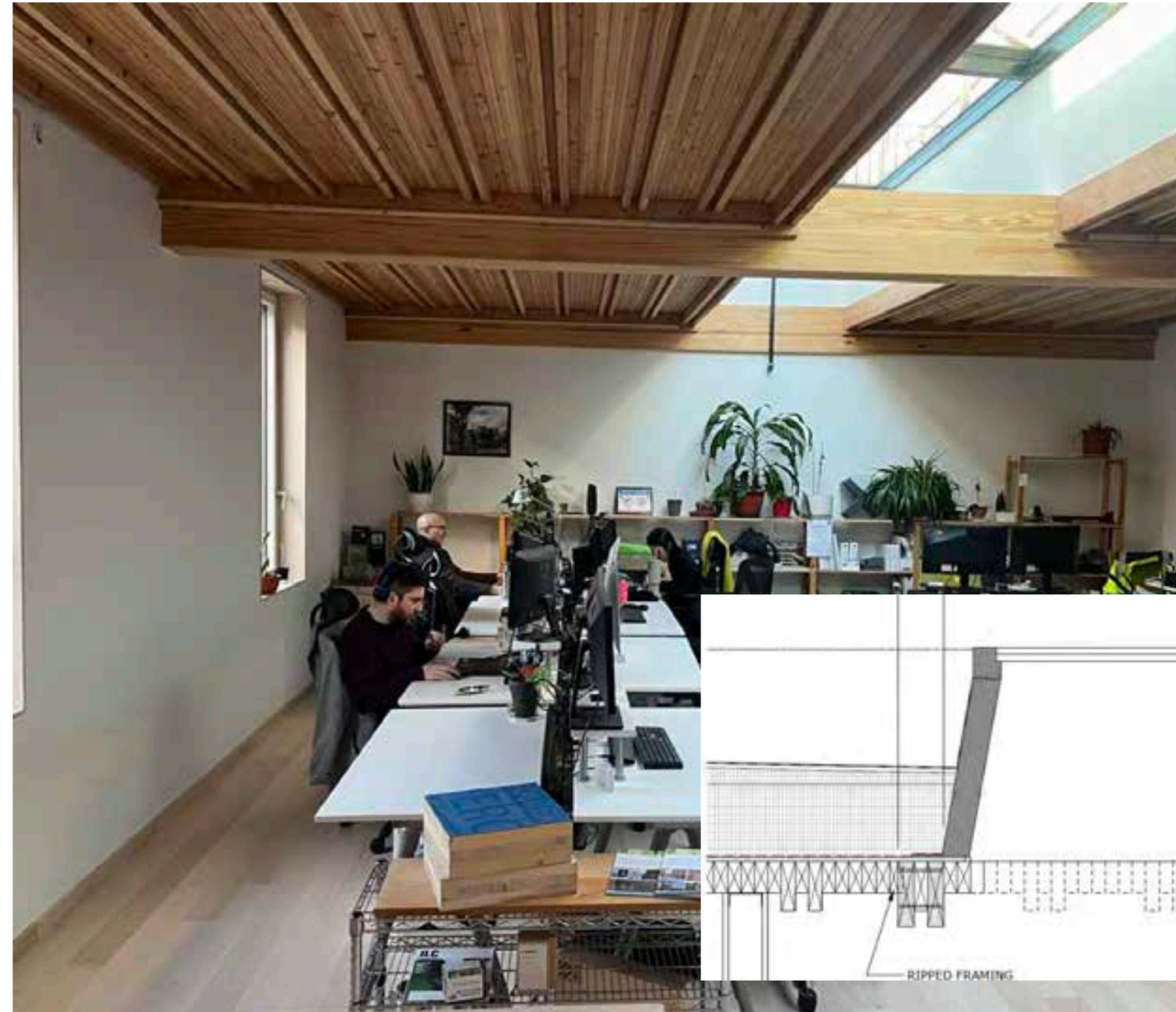
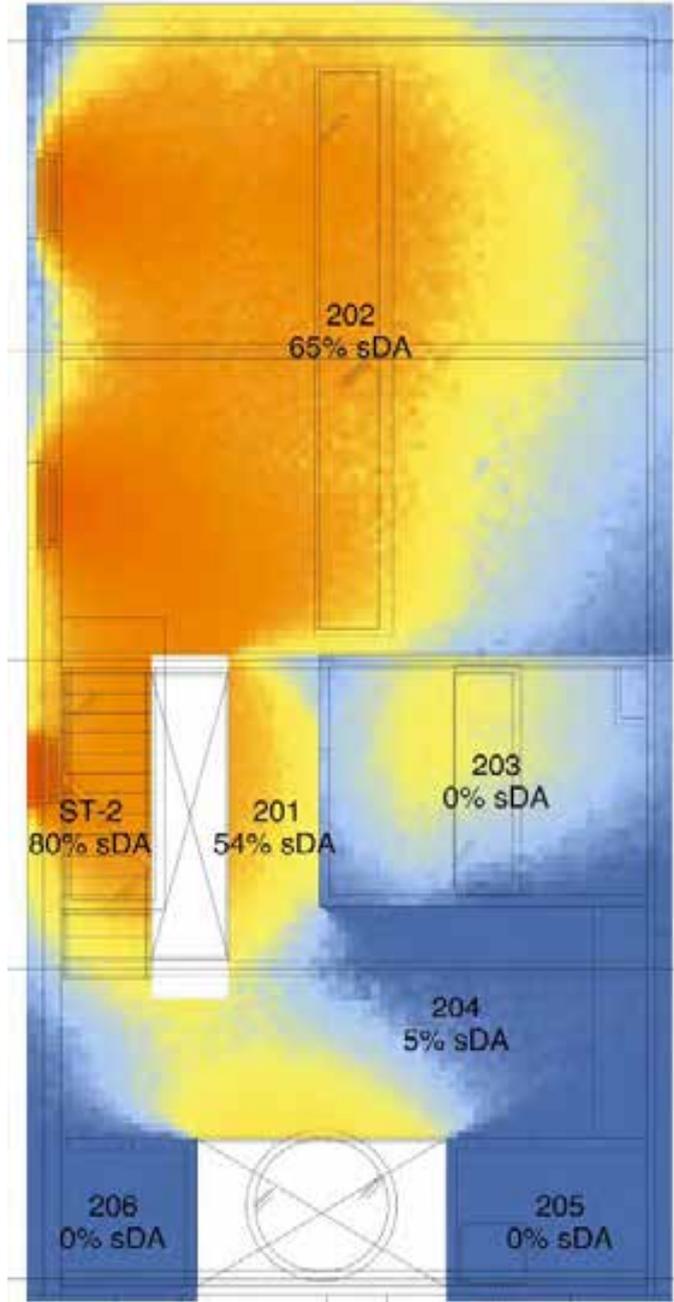
Specific building characteristics with reference to the treated floor area							
					Criteria	Alternative criteria	Fullfilled? ²
	Treated floor area m ²	183.6					
Space heating	Heating demand kWh/(m ² a)	12	≤	15	-		Yes
	Heating load W/m ²	10	≤	-	10		
Space cooling	Cooling & dehum. demand kWh/(m ² a)	14	≤	16			Yes
	Frequency of overheating (> 25 °C) %	-	≤	-			-
	Frequency of excessively high humidity (> 12 g/kg) %	0	≤	10			Yes
Airtightness	Pressurisation test result n ₅₀ 1/h	0.3	≤	0.6			Yes



WUFI® Passive Checklist			Certifier Comments
Project	Data		Submitter Name: John Mitchell
			CFHC Name: Please confirm
			CFHC Phis ID: -
			Secondary CFHC Name: If none, please reply 'n/a'
			Secondary CFHC Phis ID: -
			Verifier Name: Please confirm & provide a letter of intent for this project
Building			Verifier Phis ID: -
			Country: Please confirm project address
			Project Address: 369 Warren Street
			City: Brooklyn
			State: New York
			Zip Code: 11201
General	Calculated		Certificate Criteria: OK, Phis 2020 2021
			Additional notes from Reviewer: Thank you for your submission! Please be sure to address all highlighted comments for the next round of review.
			Use WUFI month mean shading factors: OK, checked
			Case Reviewed: Case 1: 369 Warren
Report: data & results	Current WUFI Results		System of WUFI Reviewed in: WUFI 1.3.0.1 is now available for download. With this new version, project teams may now enter the most recent certification tests for their projects in WUFI (Phis COB1 & 2020 2021).
			Heating Demand: 2.52
			Cooling Demand: 8.43
			Heating Load: 4.66
			Cooling Load: 3.12
			Source Energy: 0
			Site Energy: -1.22

PHIUS Certification

DAYLIGHT AUTONOMY – THERMAL BRIDGE FREE SKYLIGHT INSTALLS



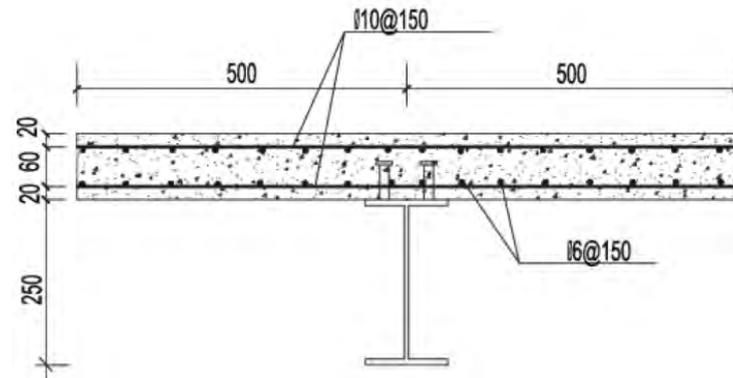
500 lux (Source: bldgtyp)

4:32PM – March 7th

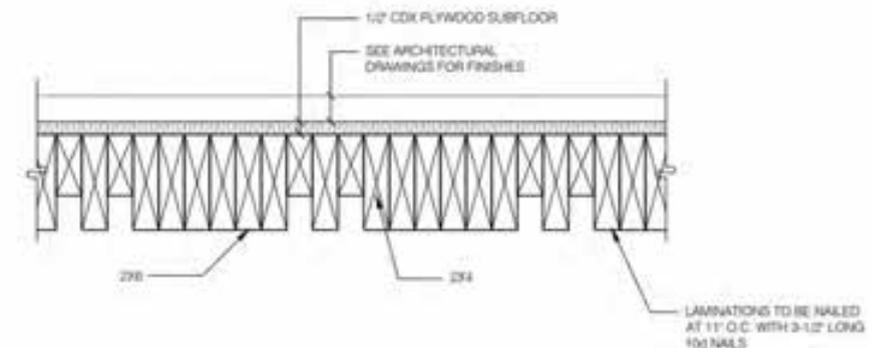
Triple pane skylights with insulated curbs (only foam in the building) – $U_g: 0.12$ – SHGC 30%

CARBON ACCOUNTING – CONCRETE VS NLT

REVIEW PROJECT MATERIALS			144,927	144,927	REVIEW PROJECT MATERIALS			60,099	60,099
SECTION	CATEGORY	MATERIAL	NET EMISSIONS (kg CO ₂ e)	CARBON EMISSIONS (kg CO ₂ e)	MATERIAL	NET EMISSIONS (kg CO ₂ e)	CARBON EMISSIONS (kg CO ₂ e)		
Footings & Slabs	CONTINUOUS CONCRETE FOOTINGS	Concrete - 2501-3000 psi, Standard mix / NRMCA [Industry Avg US & CA]	2,083	2,083	Concrete - 2501-3000 psi, Standard mix / NRMCA [Industry Avg US & CA]	456	456		
Footings & Slabs	CONCRETE COLUMN FOOTINGS, PADS & PIERS	Concrete - 2501-3000 psi, Standard mix / NRMCA [Industry Avg US & CA]	7,190	7,190	Rebar - Concrete Reinforcing Steel Institute [Industry Avg N.America] / #6	15	15		
Footings & Slabs	CONCRETE SLABS	Concrete - 2501-3000 psi, Standard mix / NRMCA [Industry Avg US & CA]	10,741	10,741	Helical pier / Generic / 3" Nominal Pipe, 3.5 x 3/16" (89 x 5.5 mm), 10" Helix, Sched 40 Galvanized steel [Industry Avg]	1,128	1,128		
Footings & Slabs	REBAR FOR CONTINUOUS FOOTINGS	Rebar / Concrete Reinforcing Steel Institute [Industry Avg N.America] / #3	59	59	Mineral wool board / Rockwool / Comfortboard 80 / R 4.2/inch	865	865		
Footings & Slabs	REINFORCING MESH FOR SLAB	Welded wire mesh / Serfas / 6" x 6" x 6/6g / Norway	102	102	Glued Laminated Timber (Glulam) / AWC & CWC [Industry Avg US & CA]	617	617		
Footings & Slabs	SUB-SLAB INSULATION	XPS foam board / DuPont / Styrofoam / Reduced GWP / R 5.6/inch	7,762	7,762	Wood / SPF / 2x4 Lumber / AWC & CWC [Industry Avg US & CA]	163	163		
Structural Elements	STRUCTURAL STEEL – WIDE FLANGE BEAMS	Structural Steel / Wide Flange / W360x57 (US W14x38) / AISC [Industry Avg US]	4,985	4,985	Gypsum panels - glass mat / 5/8" Type X / Gypsum Association [Industry Avg N.America]	629	629		
Exterior Walls	LIGHT STEEL FRAME WALLS	Steel studs - Non-loadbearing / Scafco / 362VS125-18, 20EQ gauge	913	913	Mineral wool batt / Rockwool / ComfortBatt R24 (5.5") / R 4.4/inch	642	642		
Exterior Walls	STRUCTURAL SHEATHING	Gypsum panels - glass mat / 5/8" Type X / Gypsum Association [Industry Avg N.America]	629	629	Mineral wool board / Rockwool / Rockboard 60 / R 4.3/inch	1,118	1,118		
Exterior Walls	CAVITY INSULATION	Spray polyurethane foam - Closed Cell (HFC gas) / R 6.6/inch / SPFA [Industry Avg US & CA]	10,631	10,631	CMU - Normal weight / 8" Normal weight blocks / 390 x 190 x 190 mm / CCMPA [Industry Avg CA]	25,889	25,889		
Exterior Walls	CONCRETE MASONRY UNIT (CMU) WALLS	CMU - Normal weight / 8" Normal weight blocks / 390 x 190 x 190 mm / CCMPA [Industry Avg CA]	25,889	25,889	Concrete - 2501-3000 psi, 20-29% Fly Ash / NRMCA [Industry Avg US & CA]	24,065	24,065		
Exterior Walls	CONCRETE FILL FOR CMU WALL	Concrete - 2501-3000 psi, 20-29% Fly Ash / NRMCA [Industry Avg US & CA]	48,427	48,427	Dowel Laminated Timber / StructureCraft / DowelLam / 3-1/2"	239	239		
Ceilings	CEILING FINISHES	Drywall 5/8" Type X / Gypsum Association [Industry Avg US & CA]	608	608	SBS Modified Bitumen Roofing / ARMA / Includes: CertainTeed, Firestone, GAF, Henry, IKO, Johns Mansville, Malarkey, Siplast, Soprema /	931	931		
Roof	WATERPROOFING MEMBRANE	SBS Modified Bitumen Roofing / ARMA / Includes: CertainTeed, Firestone, GAF, Henry, IKO, Johns Mansville, Malarkey, Siplast, Soprema /	931	931	Mineral wool board / Rockwool / Comfortboard 80 / R 4.2/inch	3,340	3,340		
Roof	CONTINUOUS ROOF INSULATION	XPS foam board / DuPont / Styrofoam / Reduced GWP / R 5.6/inch	23,975	23,975					



20,014 kg CO₂e Concrete
4,985 kg CO₂e Steel



1,599 kg CO₂e NLT
617 kg CO₂e Glulam

No carbon storage included,
only emissions

CASE STUDY – INSULATION MATTERS

BEAM BUILDERS FOR CLIMATE ACTION		REVIEW PROJECT MATERIALS			144,927	144,927	REVIEW PROJECT MATERIALS			60,099	60,099
SECTION	CATEGORY	MATERIAL	NET EMISSIONS (kg CO ₂ e)	CARBON EMISSIONS (kg CO ₂ e)			MATERIAL	NET EMISSIONS (kg CO ₂ e)	CARBON EMISSIONS (kg CO ₂ e)		
Footings & Slabs	CONTINUOUS CONCRETE FOOTINGS	Concrete - 2501-3000 psi, Standard mix / NRMCA [Industry Avg US & CA]	2,083	2,083			Concrete - 2501-3000 psi, Standard mix / NRMCA [Industry Avg US & CA]	456	456		
Footings & Slabs	CONCRETE COLUMN FOOTINGS, PADS & PIERS	Concrete - 2501-3000 psi, Standard mix / NRMCA [Industry Avg US & CA]	7,190	7,190			Rebar / Concrete Reinforcing Steel Institute [Industry Avg N.America] / #3	15	15		
Footings & Slabs	CONCRETE SLABS	Concrete - 2501-3000 psi, Standard mix / NRMCA [Industry Avg US & CA]	10,741	10,741			Helical pier / Generic / 3" Nominal Pipe, 3.5 x 3/16" (89 x 5.5 mm), 10" Helix, Sched 40 Galvanized steel [Industry Avg]	1,128	1,128		
Footings & Slabs	REBAR FOR CONTINUOUS FOOTINGS	Rebar / Concrete Reinforcing Steel Institute [Industry Avg N.America] / #3	59	59			Mineral wool board / Rockwool / Comfortboard 80 / R 4.2/inch	865	865		
Footings & Slabs	REINFORCING MESH FOR SLAB	Welded wire mesh / Serfas / 6" x 6" x 6/6g / Norway	102	102			Glued Laminated Timber (Glulam) / CWC & CWC [Industry Avg US & CA]	617	617		
Footings & Slabs	SUB-SLAB INSULATION	XPS foam board / DuPont / Styrofoam / Reduced GWP / R 5.6/inch	7,762	7,762			Wood / GPF / 2x4 Lumber / NWC & CWC [Industry Avg US & CA]	163	163		
Structural Elements	STRUCTURAL STEEL – WIDE FLANGE BEAMS	Structural Steel / Wide Flange / W360x57 (US W14x38) / AISC [Industry Avg US]	4,985	4,985			Gypsum panels - glass mat / 5/8" Type X / Gypsum Association [Industry Avg N.America]	629	629		
Exterior Walls	LIGHT STEEL FRAME WALLS	Steel studs - Non-loadbearing / Scafco / 362VS125-18, 20EQ gauge	913	913			Mineral wool batt / Rockwool / ComfortBatt R24 (5.5") / R 4.4/inch	642	642		
Exterior Walls	STRUCTURAL SHEATHING	Gypsum panels - glass mat / 5/8" Type X / Gypsum Association [Industry Avg N.America]	629	629			Mineral wool board / Rockwool / Rockboard 60 / R 4.3/inch	1,118	1,118		
Exterior Walls	CAVITY INSULATION	Spray polyurethane foam - Closed Cell (HFC gas) / R 6.6/inch / SPFA [Industry Avg US & CA]	10,631	10,631			CMU - Normal weight / 8" Normal weight blocks / 390 x 190 x 190 mm / CCMPA [Industry Avg CA]	25,889	25,889		
Exterior Walls	CONCRETE MASONRY UNIT (CMU) WALLS	CMU - Normal weight / 8" Normal weight blocks / 390 x 190 x 190 mm / CCMPA [Industry Avg CA]	25,889	25,889			Concrete - 2501-3000 psi, 20-29% Fly Ash / NRMCA [Industry Avg US & CA]	24,065	24,065		
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Ceilings	CEILING FINISHES	Drywall 5/8" Type X / Gypsum Association [Industry Avg US & CA]	608	608			SBS Modified Bitumen Roofing / ARMA / Includes: CertainTeed, Firestone, GAF, Henry, IKO, Johns Mansville, Malarkey, Siplast, Soprema /	931	931		
Roof	WATERPROOFING MEMBRANE	SBS Modified Bitumen Roofing / ARMA / Includes: CertainTeed, Firestone, GAF, Henry, IKO, Johns Mansville, Malarkey, Siplast, Soprema /	931	931			Mineral wool board / Rockwool / Comfortboard 80 / R 4.2/inch	3,340	3,340		
Roof	CONTINUOUS ROOF INSULATION	XPS foam board / DuPont / Styrofoam / Reduced GWP / R 5.6/inch	23,975	23,975							



40,000 kg CO₂e

5,865 kg CO₂e

340+ DIXWELL



Client: Beulah Land Development Corporation, Spiritos Properties, HELP Development Corporation

Architect: SSA + GOA

Lot Size: 40,600 SF

Zoning: BA

Building Size: 4 stories / 86,805 SF

Code: 2018 Connecticut Building Code

Energy: 181 kW PV Array (30% Building Usage)

Mass Timber Supplier: Binderholz

Units: 69 (80% Affordable, 20% Market Rate)

Construction Type: Type V-A

Exterior Facades: CLT + Exterior Insulation + Fiber Cement Rainscreen

Concrete Use: Cast in place foundation + parking deck

Floor Assembly: Acoustic Mat + Gypcrete

Blower Door Target: 0.30 CFM50 / ft²

Blower Door Tests: 0.21 CFM50 / ft² (average)

PHIUS: Pre-certified

Exterior Glazing: Alpen uPVC 3x Glazed

Sprinkled: Fully

Occupancy: April 2025

SITE CONTEXT

340 DIXWELL
340 DIXWELL

316 DIXWELL

340 DIXWELL

BEULAH HEIGHTS

SITE CONTEXT



SITE CONTEXT



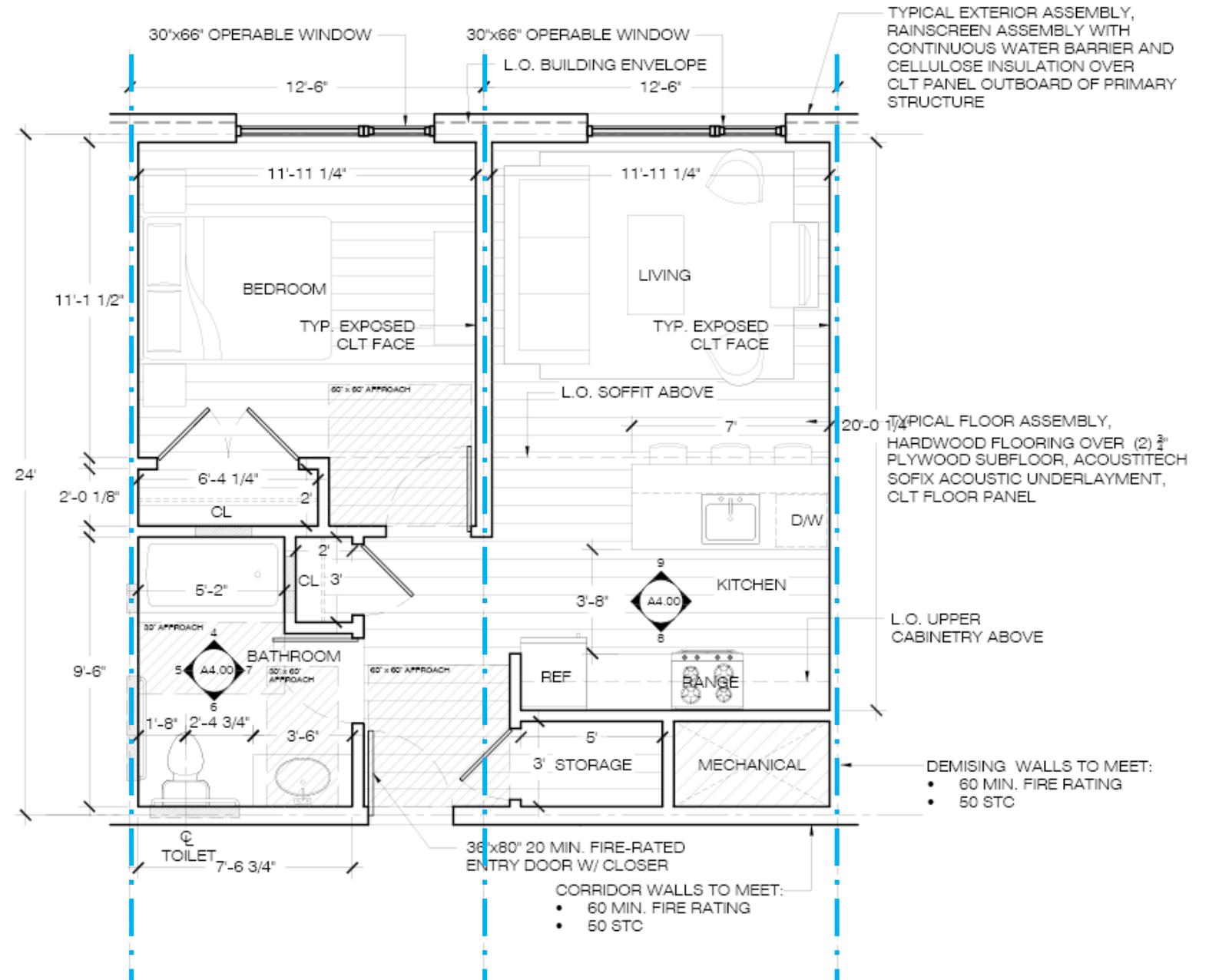
LEVEL 01



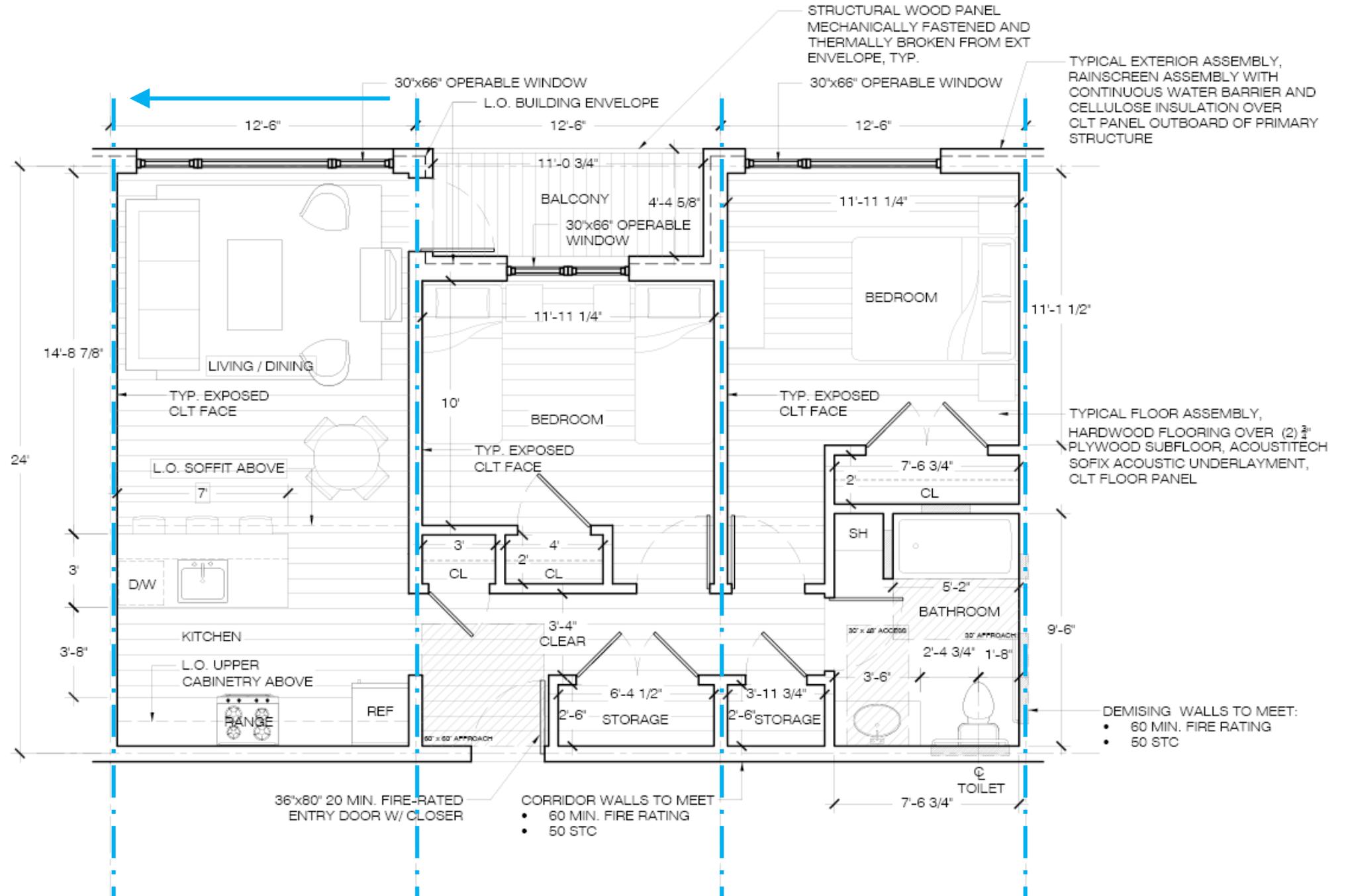
LEVEL 02-04



1 BR PLAN



2 BR PLAN



BUILDING ASSEMBLIES



PASSIVE HOUSE RATED PVC WINDOWS
ALPEN TYROL OR SIMILAR

ACETYLATED WOOD TRIM, ACCOYA OR SIMILAR

EXTERIOR WALL ASSEMBLY

- PREFABRICATED CLOSED JOINT CLADDING PANEL
- ACETYLATED WOOD BATTENS, ACCOYA OR SIMILAR
- EXT. RATED ACETYLATED MDF PANEL, TRICOYA OR SIMILAR
- 1X4 VERTICAL STRAPPING MECHANICALLY FASTENED TO CLT
- 4-6" RIGID T&G CELLULOSE INSULATION BOARD (R-14.2-22.7), GUTEX MULTITHERM OR SIMILAR
- AIR BARRIER, INTELLIO PLUS OR SIMILAR
- 3-PLY CLT

EXTERIOR BALCONY ASSEMBLY

- ACCOYA DECKBOARDS (1/8" GAP)
- ICE AND WATER SHIELD
- PT SLEEPERS
- GLULAM DECK STRUCTURE
- GLULAM OR STEEL ANGLE LEDGER

TYPICAL FLOOR ASSEMBLY

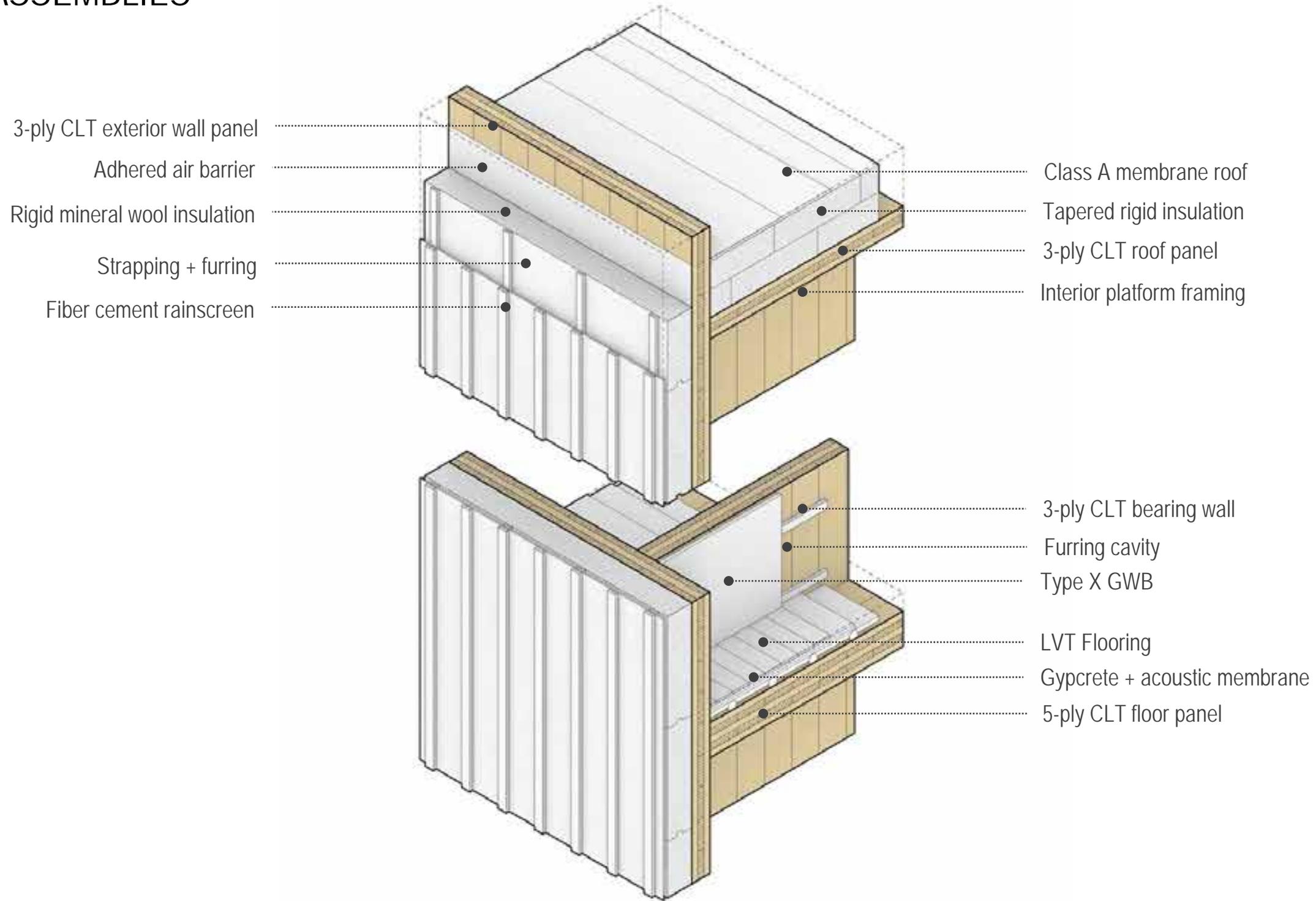
- (RATED ASSEMBLY ACHIEVES U5.81C & U1.90)
- FLOATING 3/8" ENGINEERED HARD WOOD FLOORING
 - 3MM ACOUSTIC MEMBRANE (SCREMA INSOFLOOR OR SIMILAR)
 - 1 LAYER 5/8" PLYWOOD
 - 1 LAYER 1/2" PLYWOOD
 - ACOUSTITECH SOFIX PANEL
 - CLT PER STRUCTURAL

GLULAM LEDGER MECHANICALLY FASTENED THROUGH CLT COWL INTO FULLY MONOLITHIC CLT PANEL

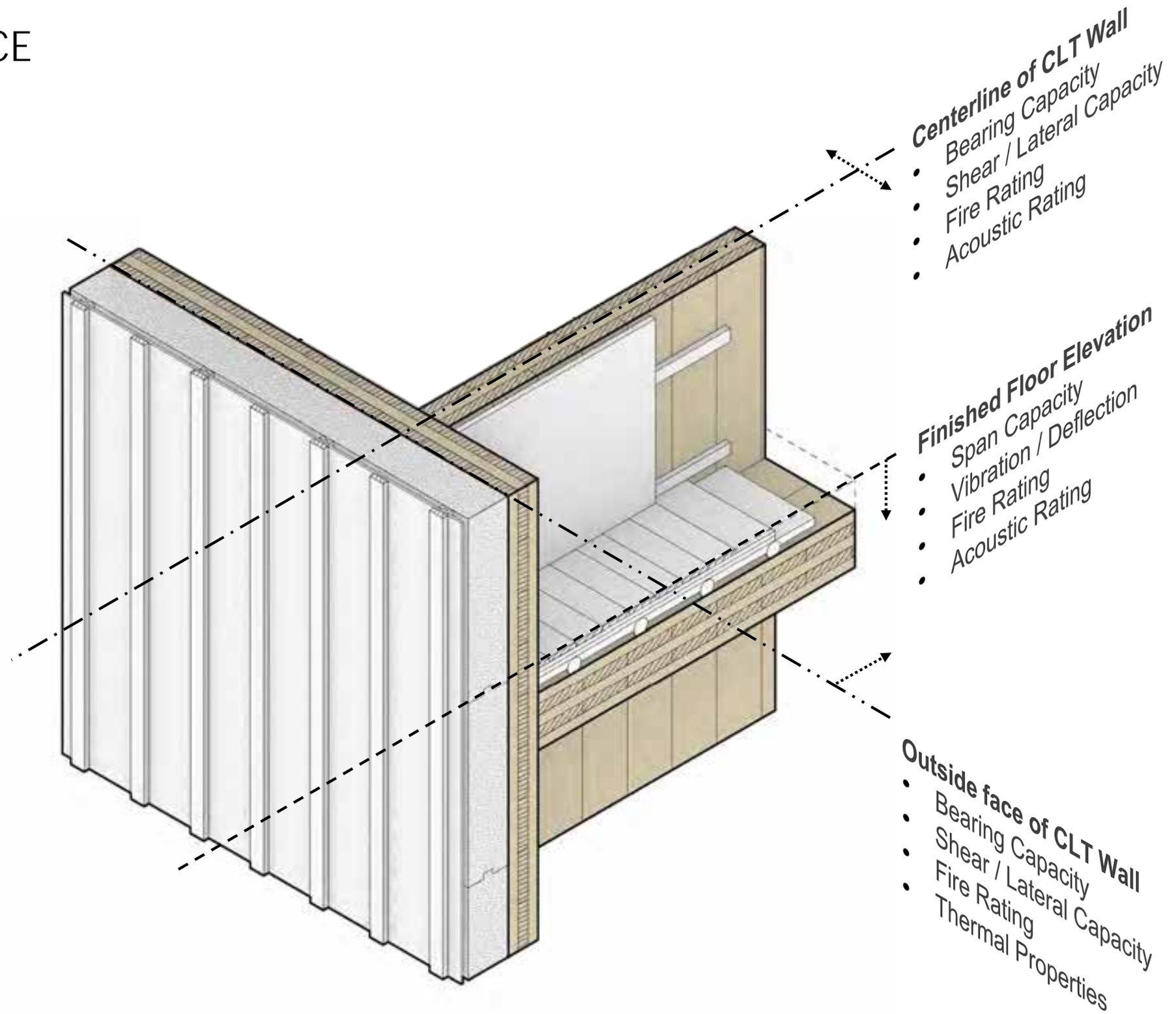
1 1/2" ACETYLATED WOOD HANDRAIL WITH STAINLESS STEEL GABLE GUARD

METAL FLASHING W / DRIP EDGE

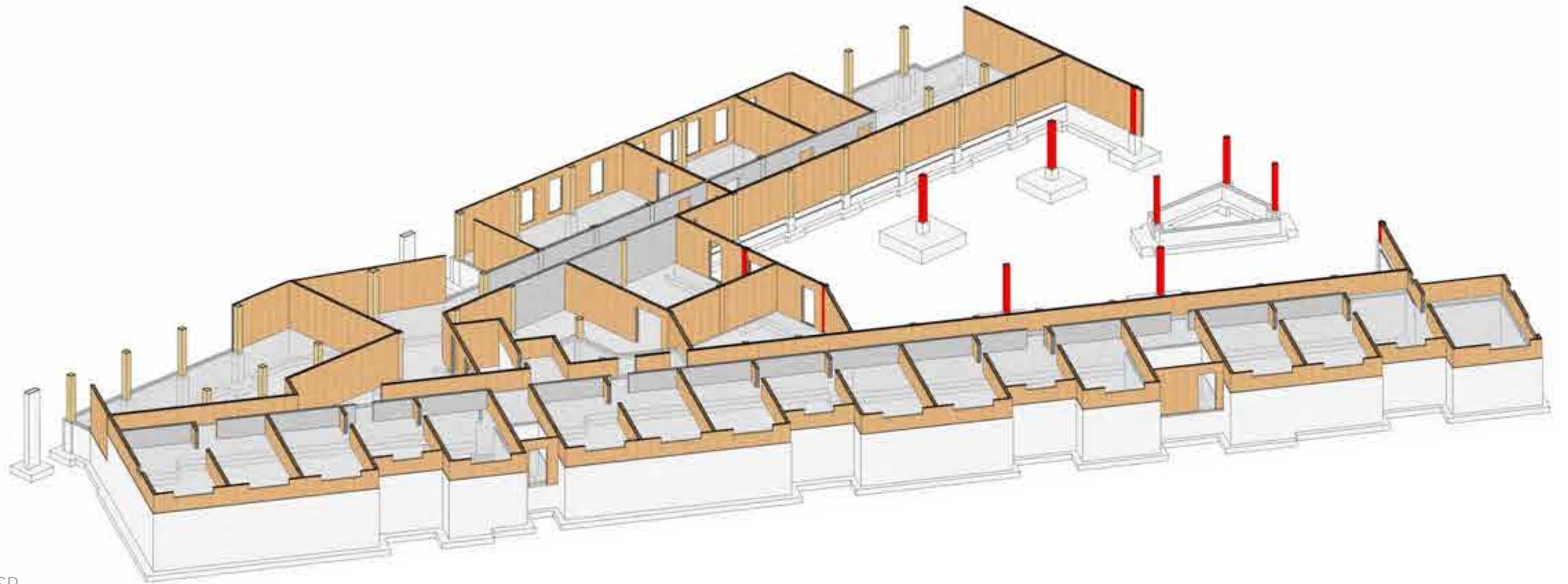
BUILDING ASSEMBLIES



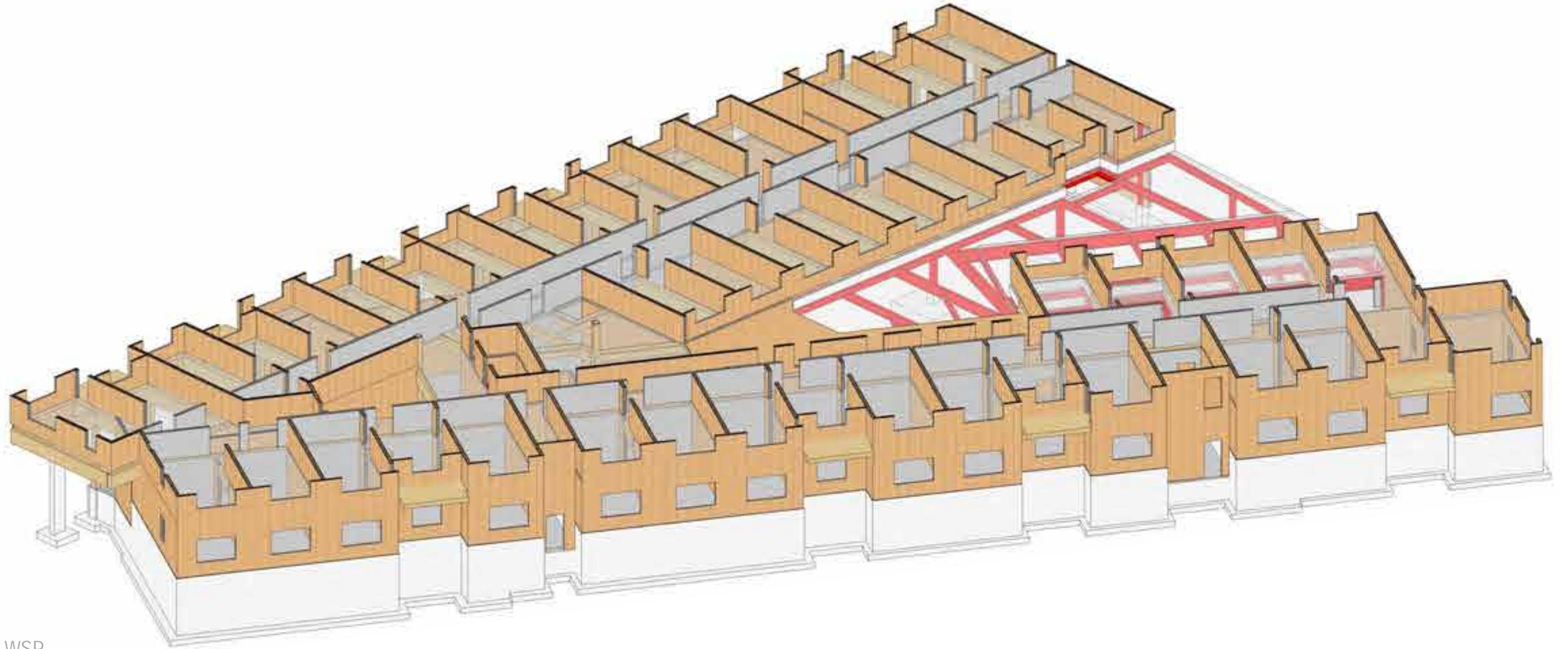
MASS TIMBER TOLERANCE



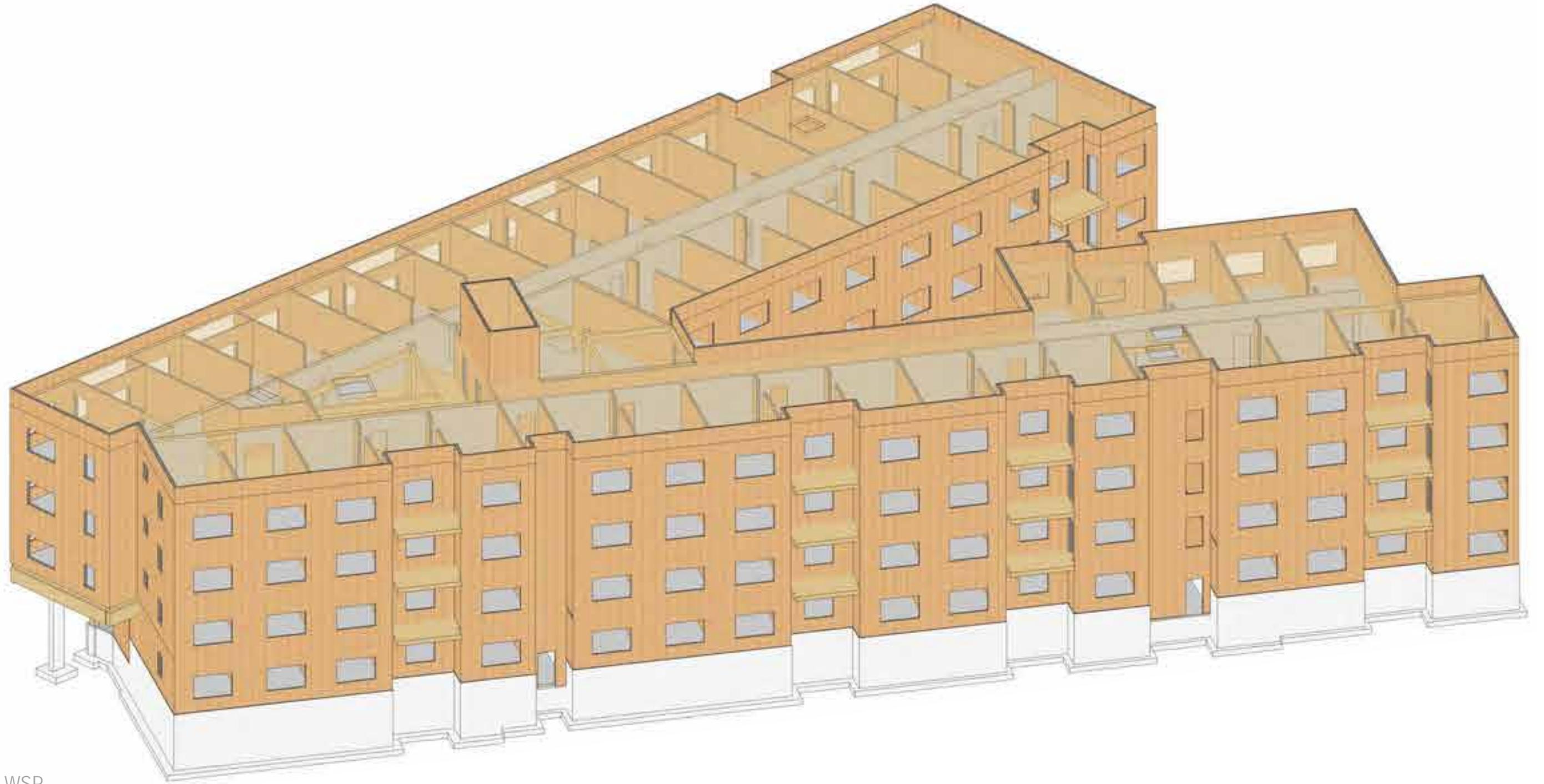
STRUCTURAL SEQUENCE



STRUCTURAL SEQUENCE



STRUCTURAL SEQUENCE



LESSONS LEARNED
STRUCTURAL DESIGN

Organize building geometries around repetitive spans and consistent structural centerlines

Design floor and roof panels for multiple spans to maximize sizing and performance advantages

Test floor panel span orientation for structural and construction efficiency

Study multiple structural morphology pathways, including panelized, post + beam, point supported, and hybrid construction









LESSONS LEARNED
SITE + SEQUENCE

Identify constraints and opportunities afforded by project site and location

Early coordination with mass timber supplier(s), if possible

Design delivery sequence and storage scenarios and identify impacts for on-site laydown space and heavy equipment access

Collaborate with GC/CM to schematize delivery and installation sequence for follow-on systems and trades

UNIT INTERIOR

340+ DIXWELL



UNIT INTERIOR



RESIDENTIAL CORRIDOR



MEP DISTRIBUTION



UNIT INTERIORS



LESSONS LEARNED
BUILDING SYSTEMS

Identify interface between site-installed components and prefabricated mass timber components and introduce tolerances for installation

Develop construction details with an understanding of mass timber installation sequence, identifying opportunities for simplification and prefabrication

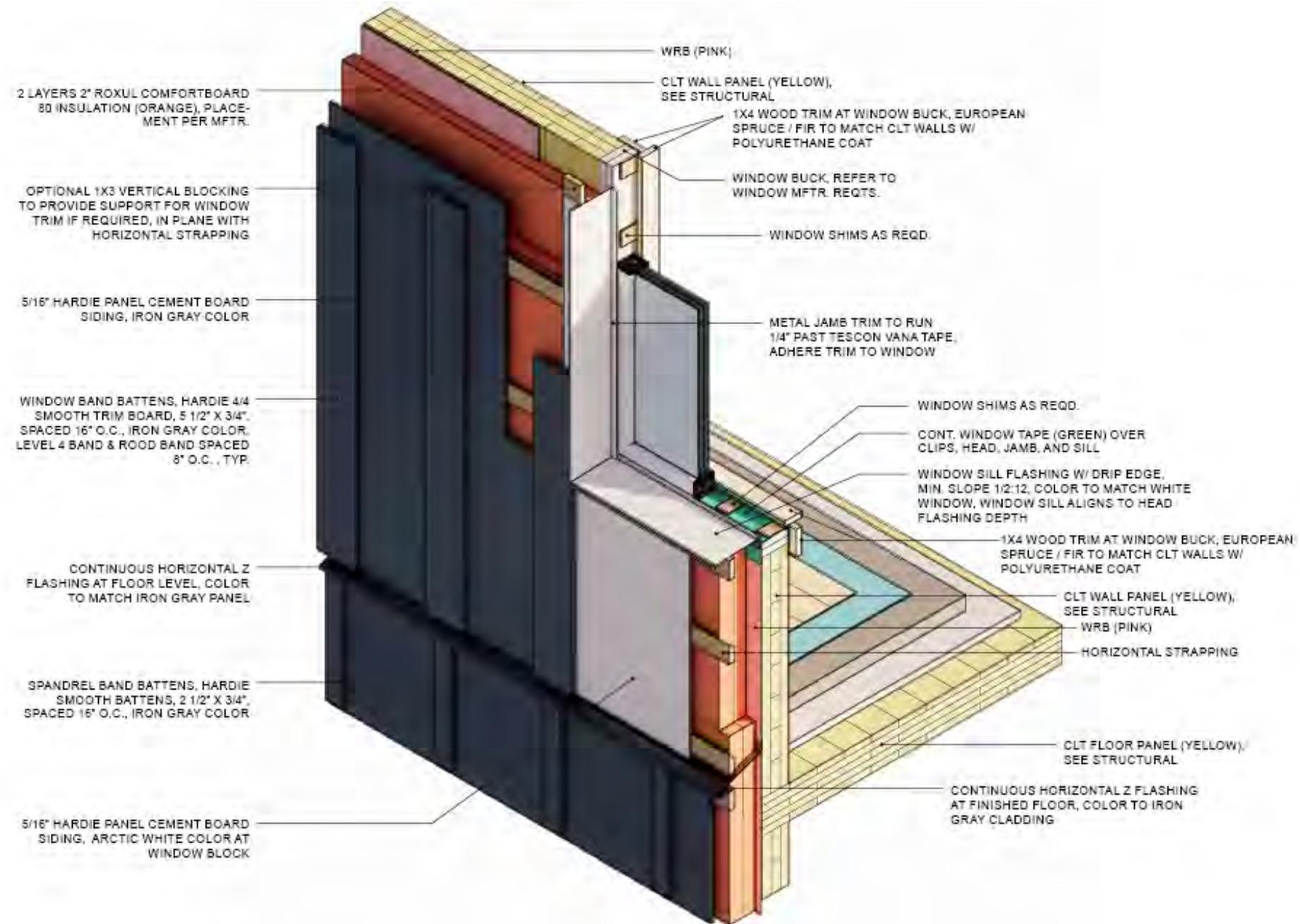
Identify challenges and opportunities for exposed timber surfaces

EXTERIOR

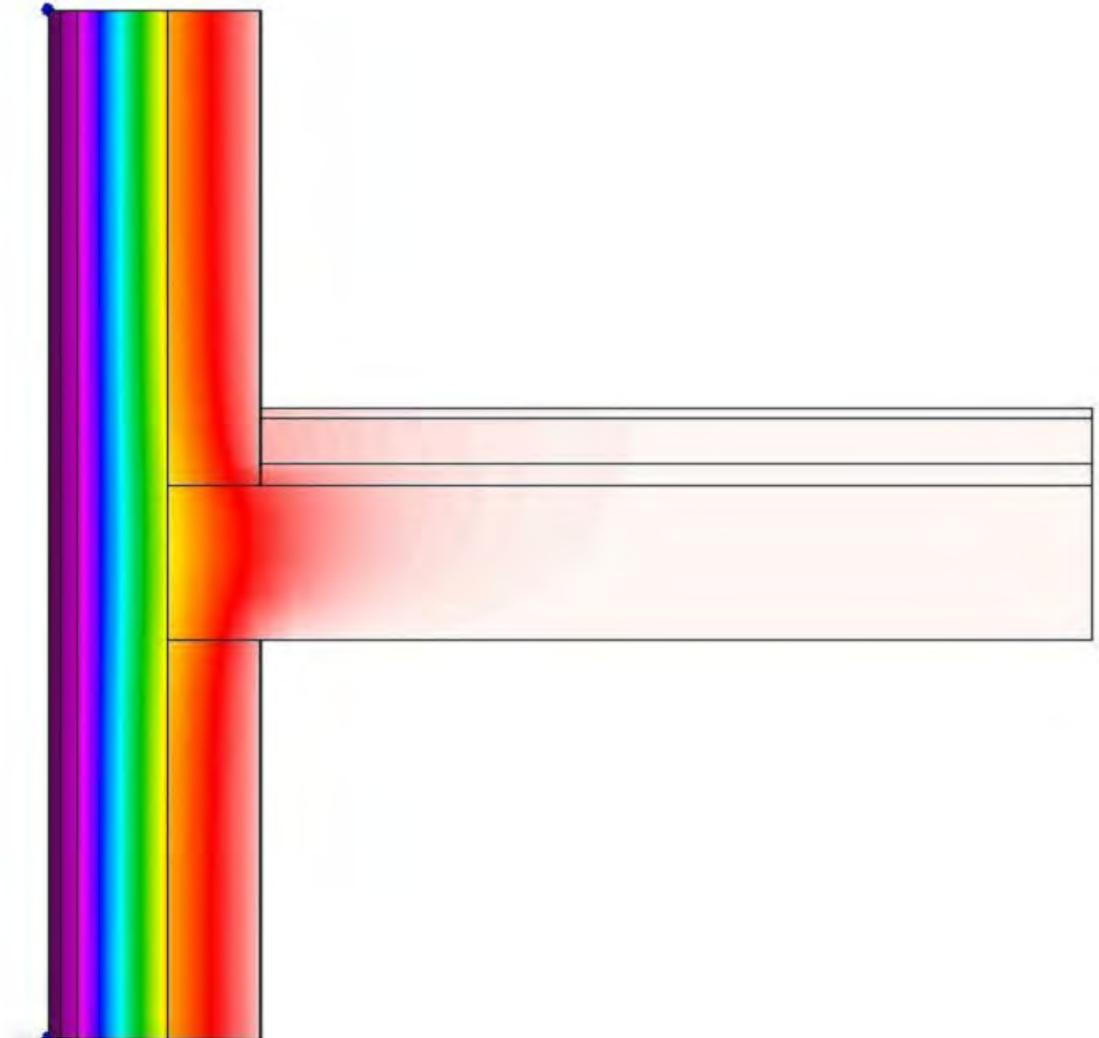
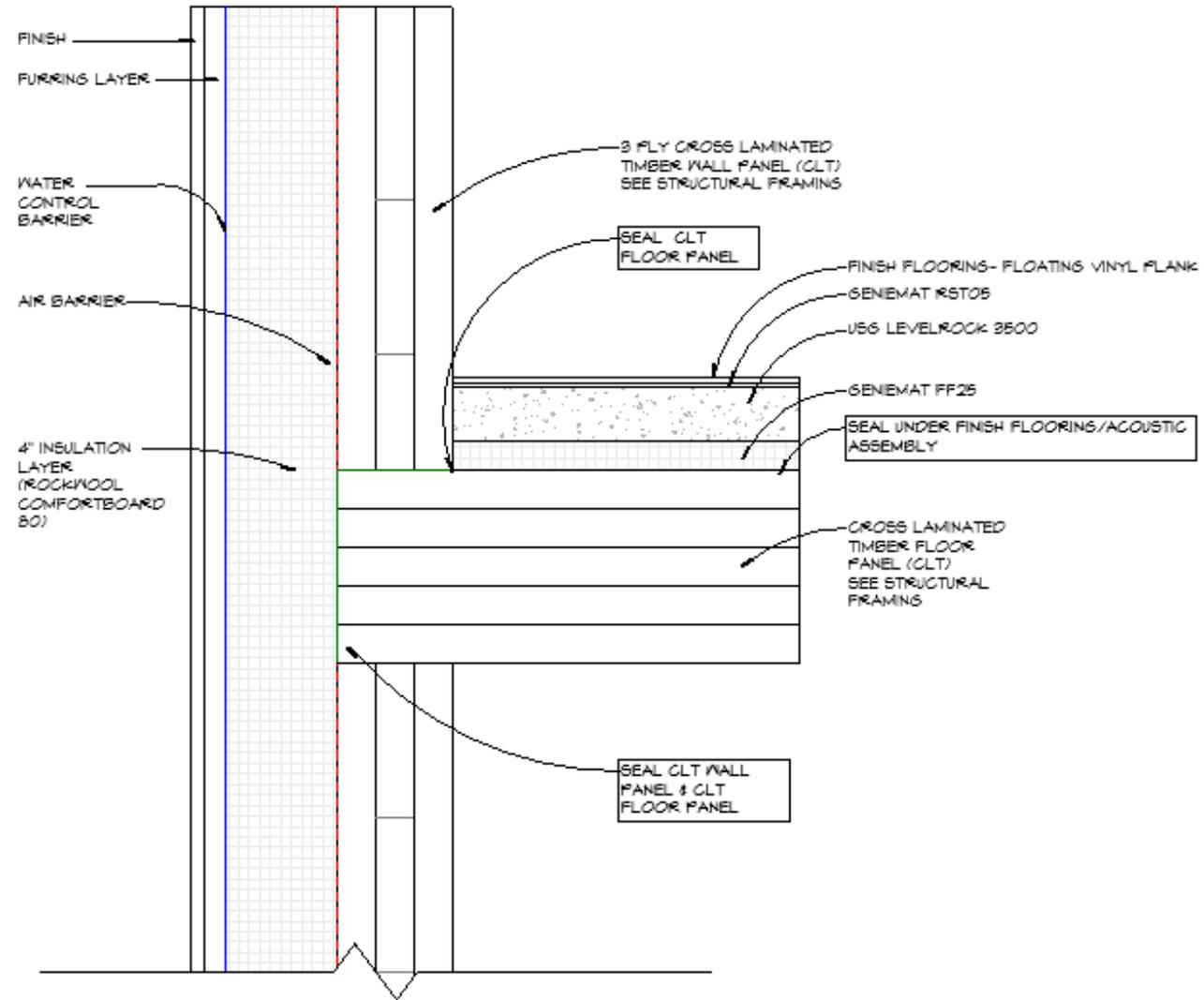
340+ DIXWELL



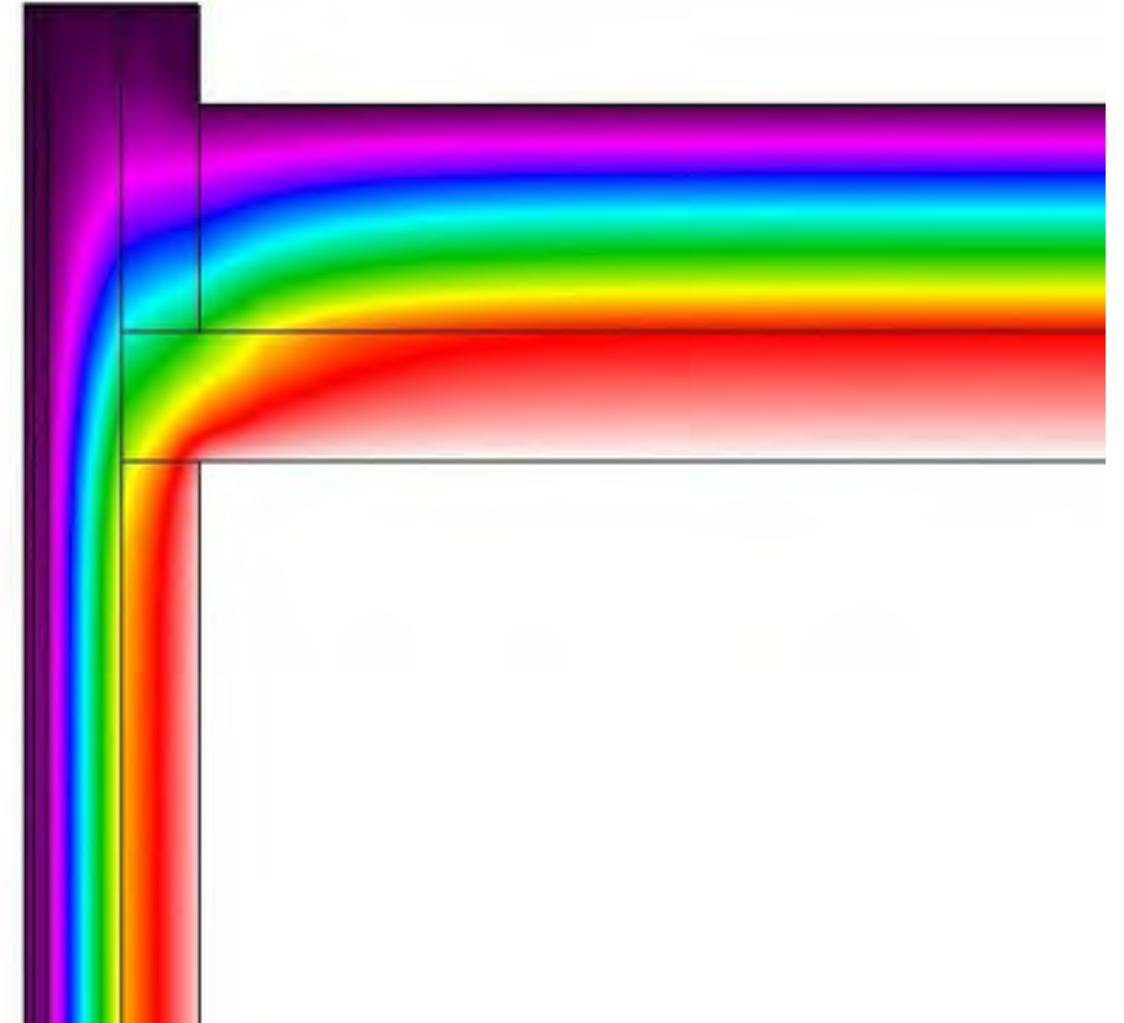
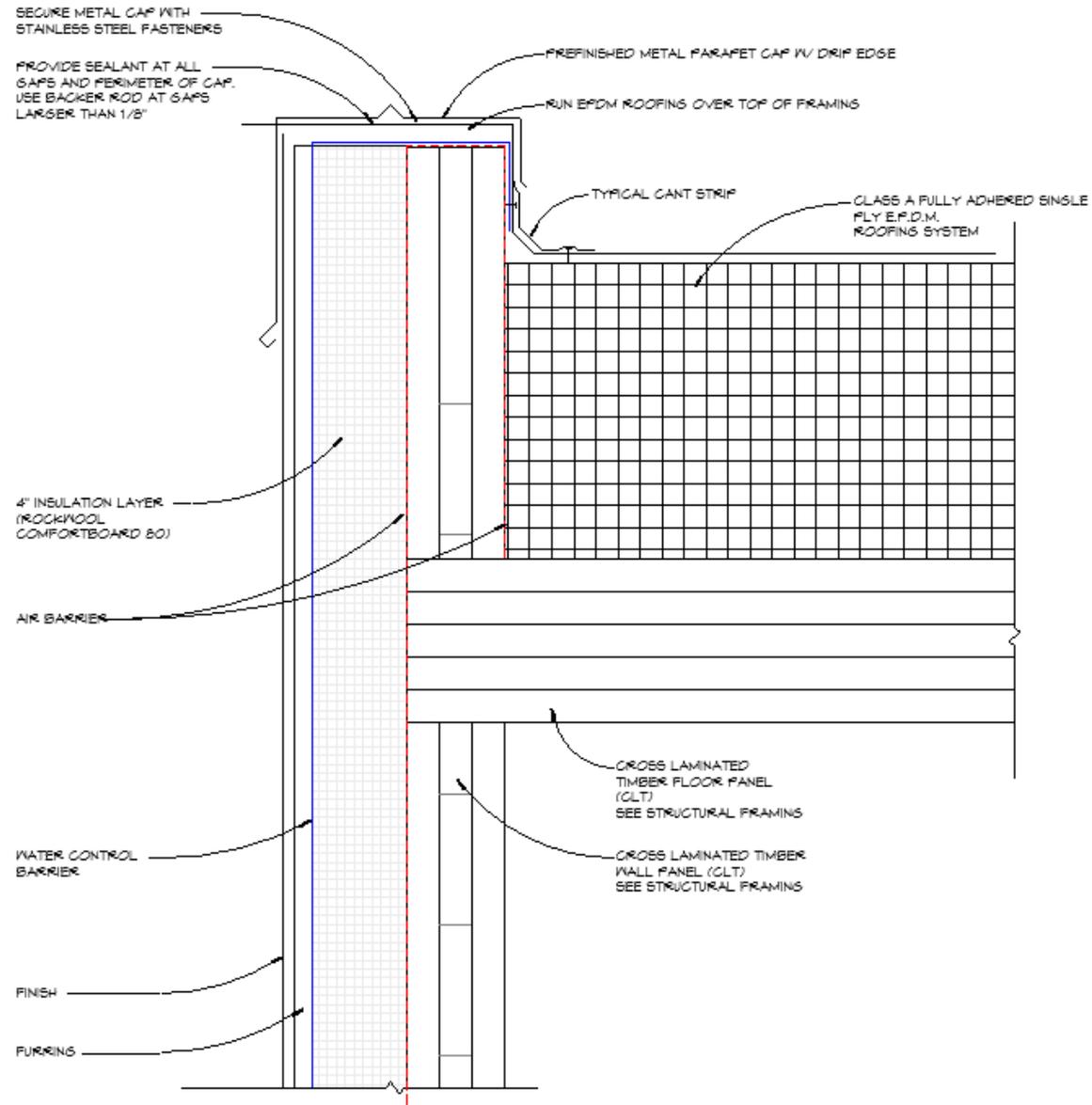
EXTERIOR ENVELOPE



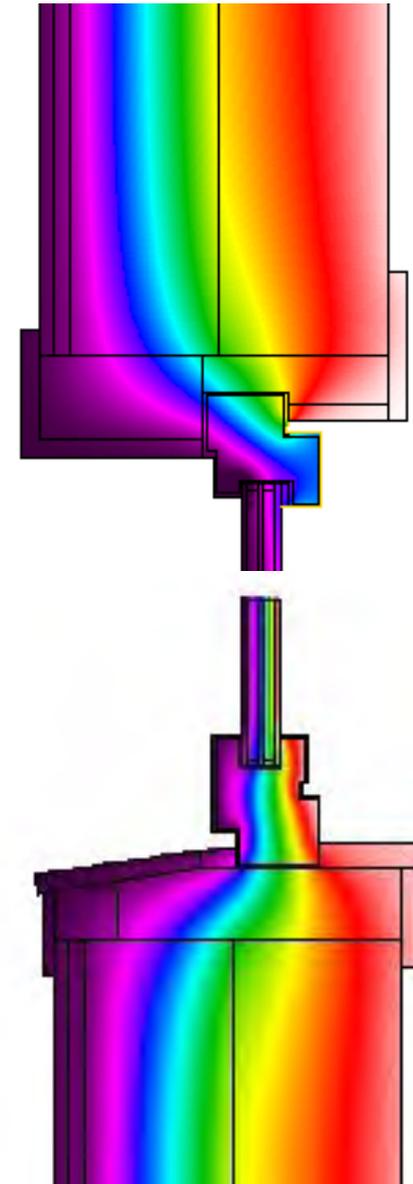
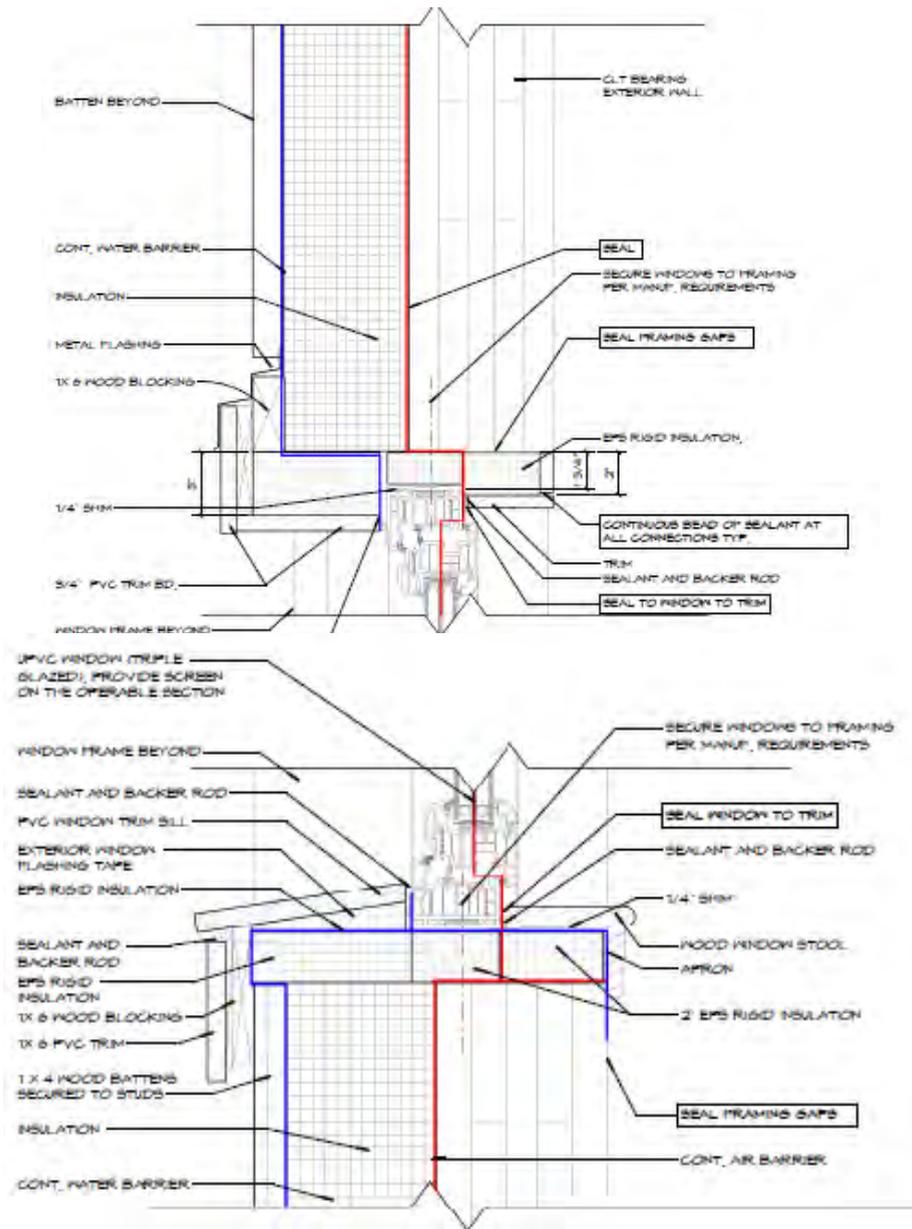
FLOOR ANALYSIS



ROOF ANALYSIS



WINDOW ANALYSIS







LESSONS LEARNED
EXTERIOR ENVELOPE

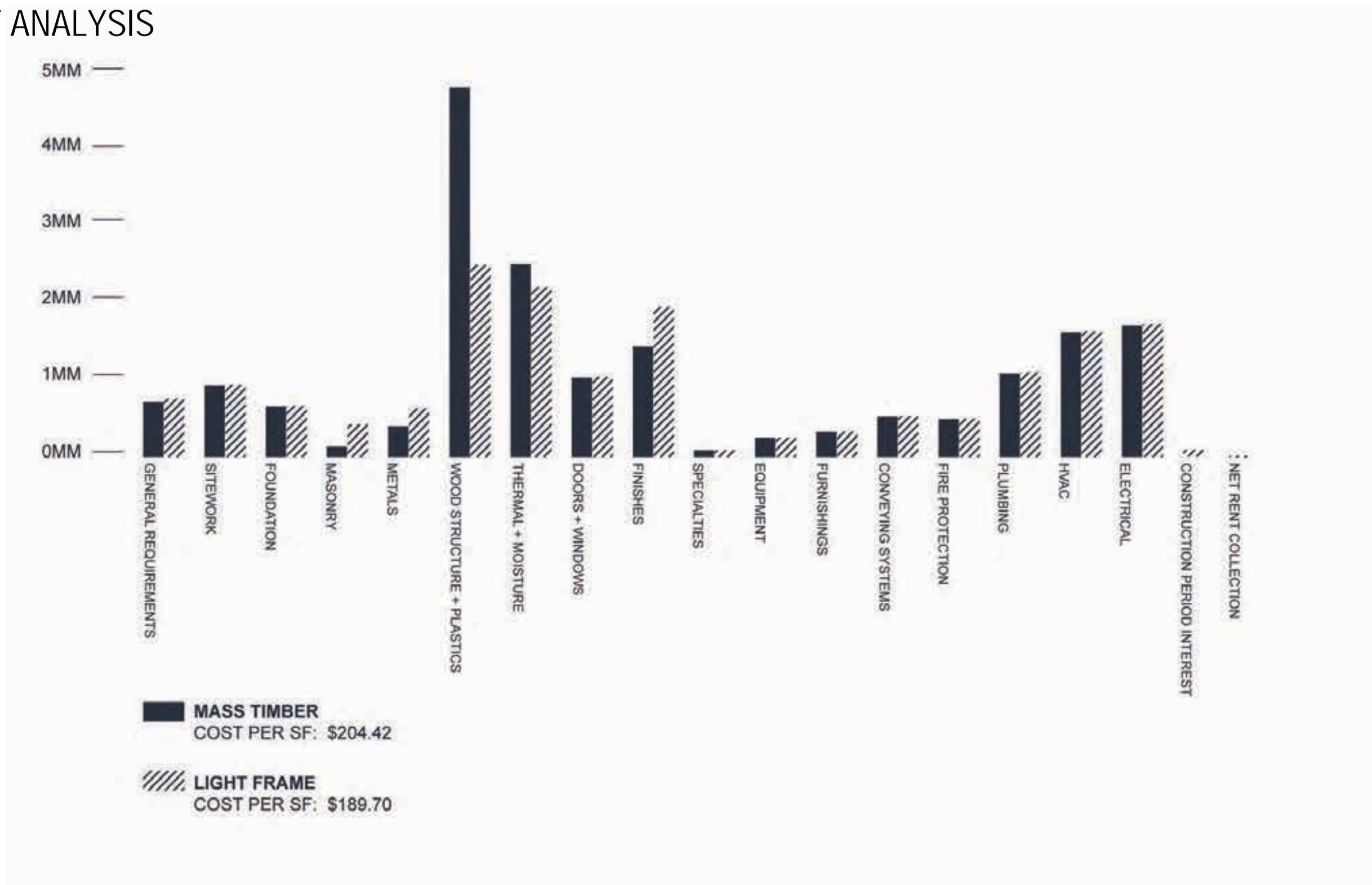
Coordinate panelized wall construction dimensions and logistics with mass timber supplier(s)

Identify opportunities to minimize panel joints

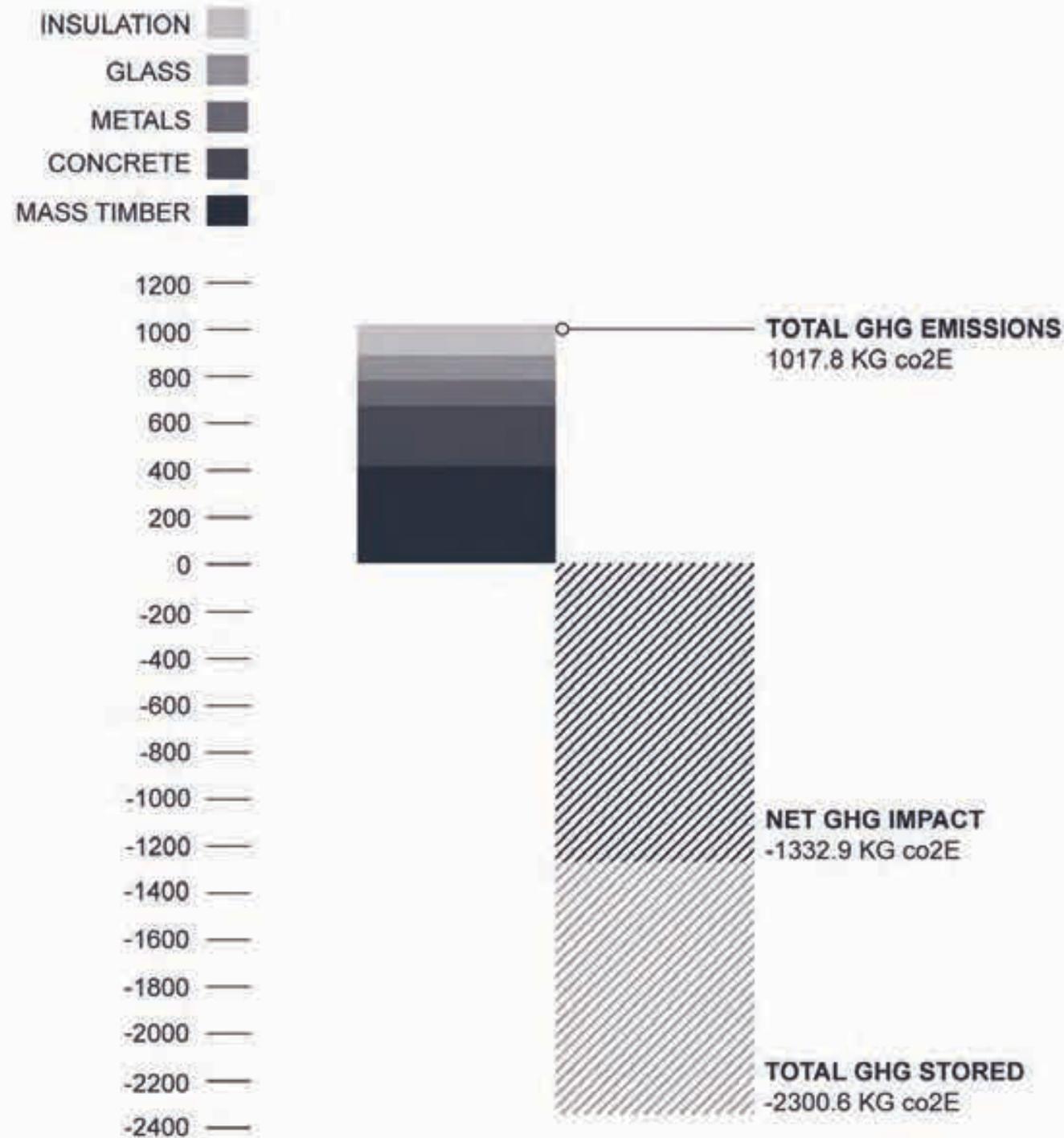
Develop thermal insulation and weather barrier solution appropriate to local climate, including temporary moisture protection during construction

Coordinate MEP routing at building envelope to minimize penetrations

COST ANALYSIS



CARBON ANALYSIS



Lifecycle Carbon Assessment was performed in accordance with ISO 14044, ISO 21930, and ISO 21931

- Lifecycle stages included: A1-A3
- Building elements included: Substructure, Superstructure, and Enclosure
- Materials included: Timber, Concrete, Metals, Glass, and Insulation

Based on Project Construction Documents provided by design team:

- Autodesk Revit® used for determining material quantities
- One Click LCA® used for Lifecycle Inventory Analysis

Preliminary results – Final results to be submitted for peer review and publication Q4 2024

This work was performed as part of the SUNY ESF Mass Timber Discovery Challenge

FRAME 122



Client: Frame Home

Lot Size: 100' x 100' lot

Zoning: R6B

Size: 20,000 SF above grade (30,000 SF total)

Code: 2022 NYC Building Code

Gas: No (all electric)

CLT Supplier: Element 5

Units: 15 Market Rate Rentals

Construction Type: Type IV (allows for CLT) Exterior

Facades: Non-Combustible Facades

Concrete Use: Cast in place Foundation + Elevator Cores (required to be non-combustible) Floor

Assembly: Acoustitech

Blower Door Tests: All Units

ERV: Per Unit

Exterior Glazing: Schüco 3x Glazed

Sprinkled: Fully

Occupancy: February 2025 (TCO - November 2024)

Waitlist: 100+

LESSONS LEARNED
CHALLENGES ENCOUNTERED

Permitting. This is new-ish in New York City. Foundation was designed to accommodate multiple structural systems. Demo permits were issued prior to the 2022 NYC Building Code being enacted.

Scale of the Project. ~20,000 SF building seemed to be “small potatoes” for many bidders.

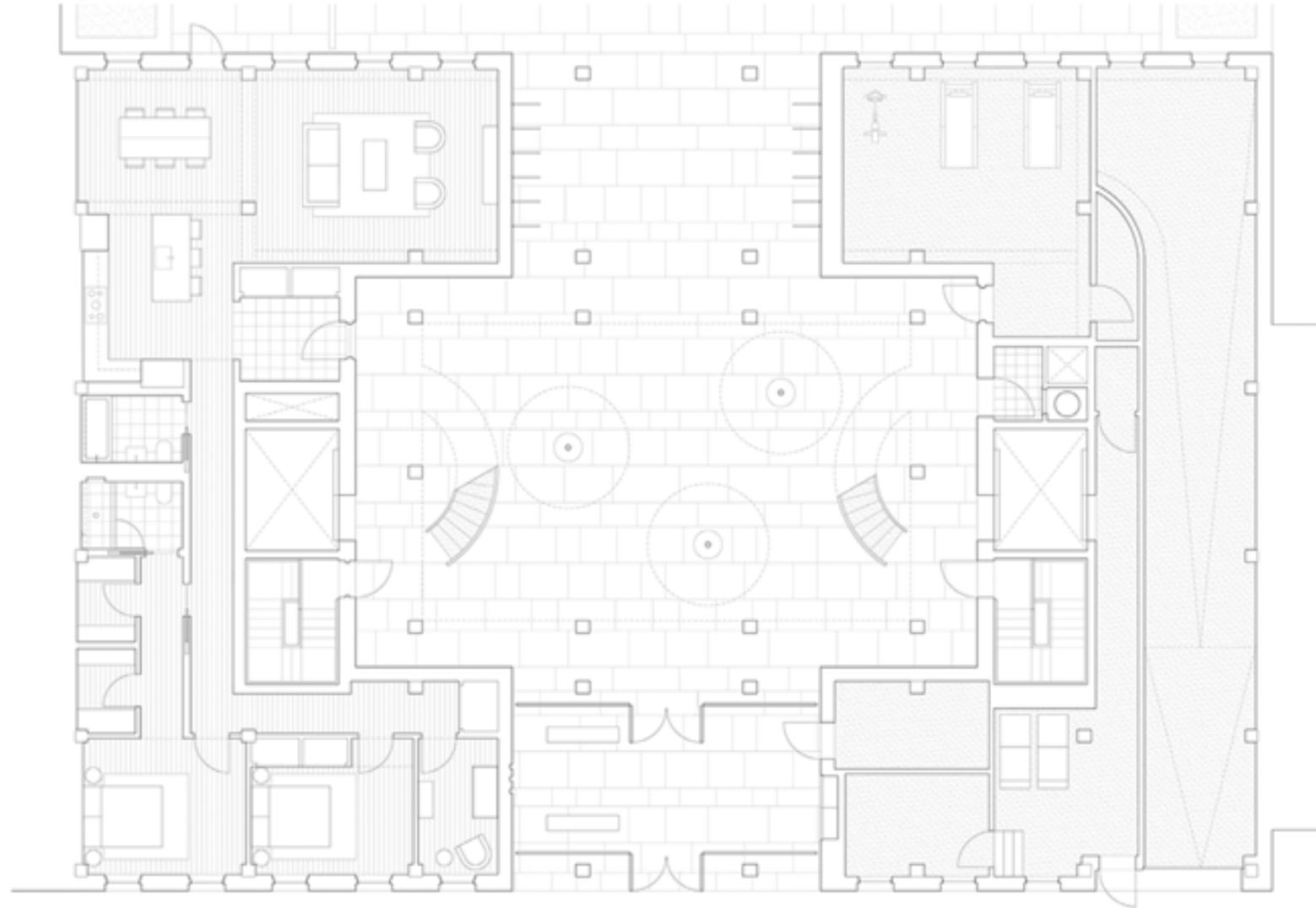
Crane Mobilization and Permitting. Crane permits due to local school were difficult to obtain. Design to allow the project (columns, beams) to be installed without a large crane.

Mass Timber Protection. The structure is the finish. Buyout proper protections.

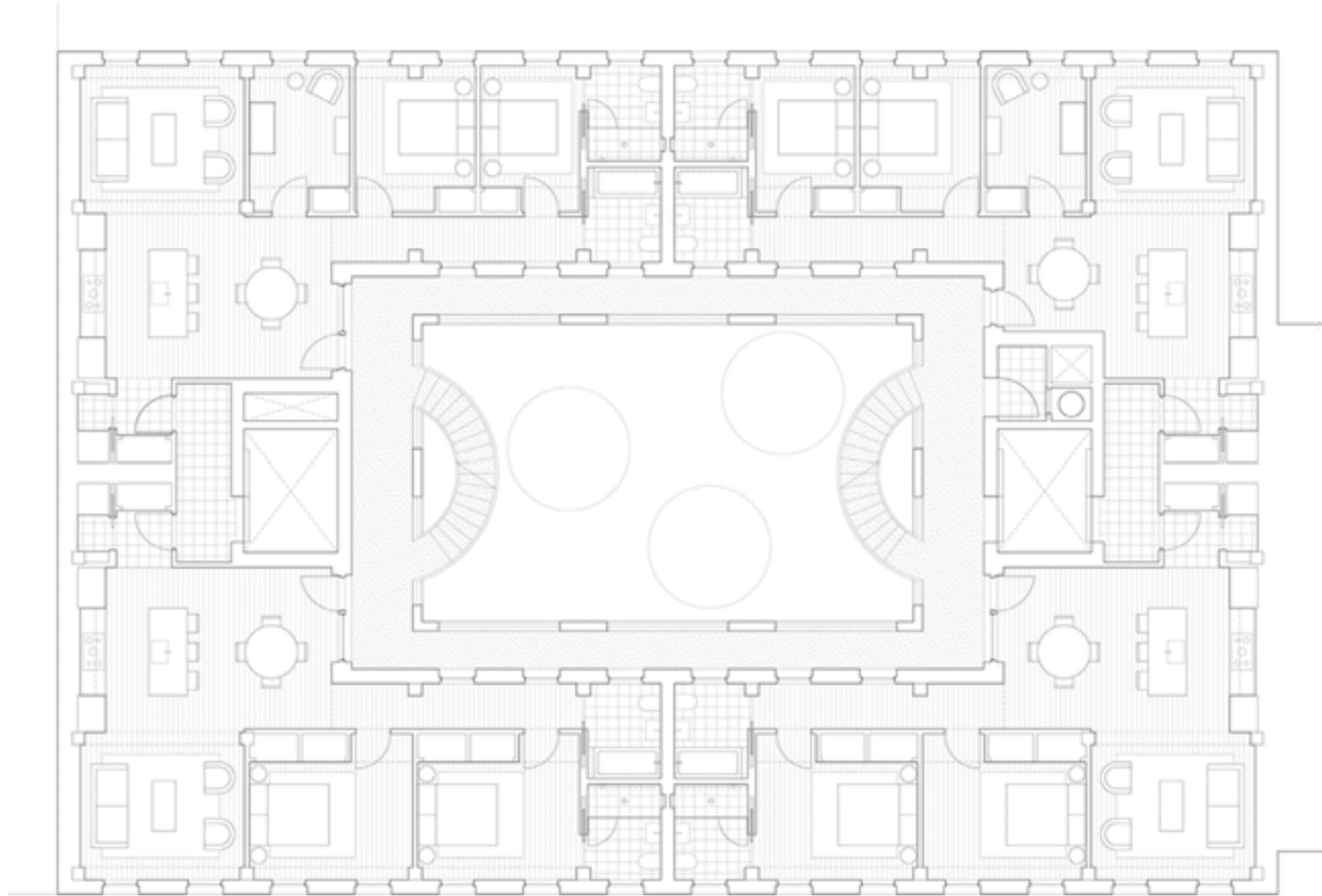
Cost. Mass timber added 3-4% to the project cost. Make timber essential, part of the brand of the building and why someone would rent there.



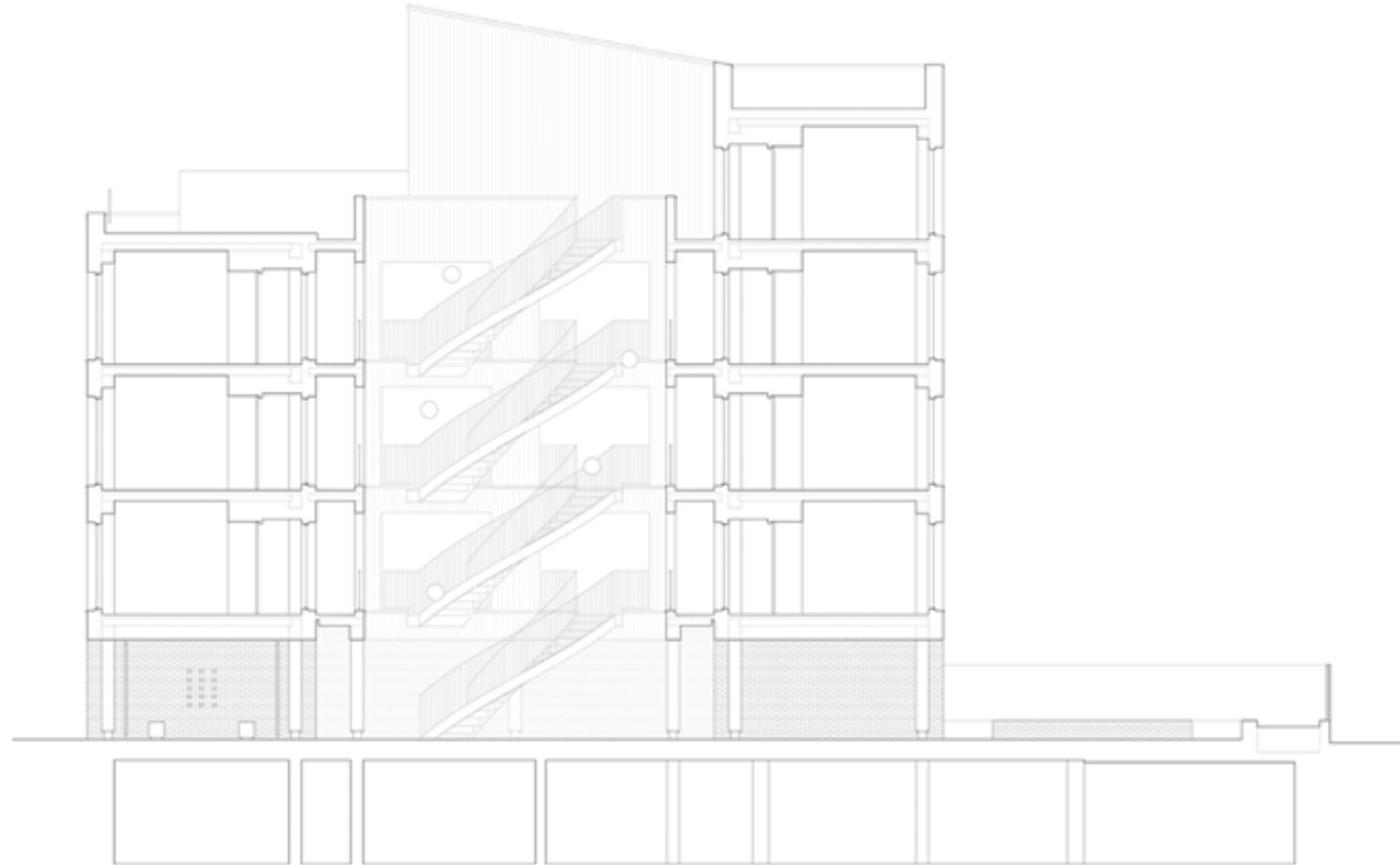
SITE PLAN



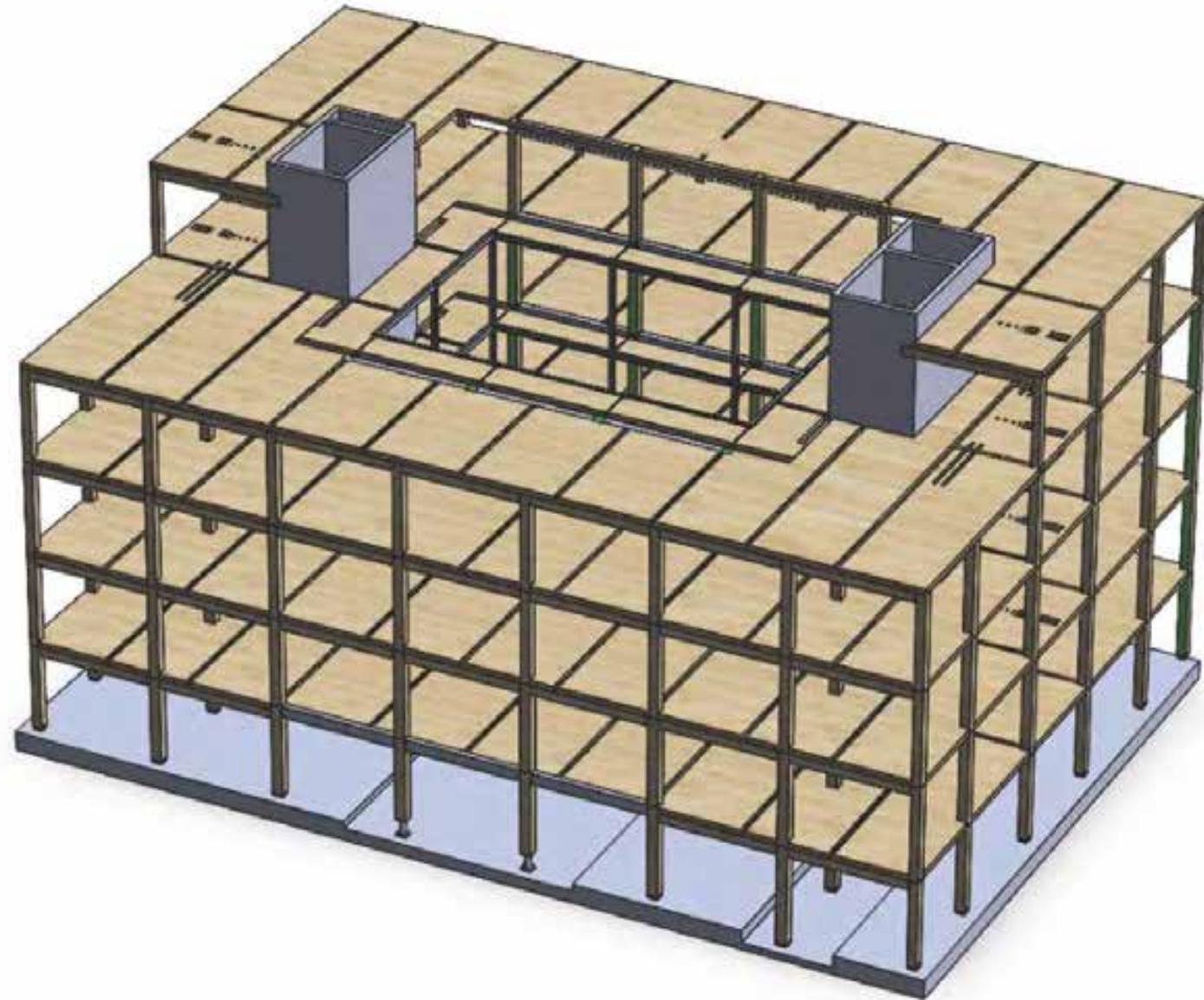
GROUND FLOOR PLAN



TYPICAL FLOOR PLAN



SECTION



Element5 is a leading provider of construction management services. We work with owners, architects, and engineers to deliver high-quality, cost-effective construction management services. Our team of experienced professionals provides comprehensive project management, cost control, and risk management services. We are committed to providing exceptional service and ensuring the successful completion of every project.



Date	Description	Rev
08/19/2022	Issued for LOD-400 Approval	0
10/20/2022	Issued for LOD-400 Approval	1

Prepared by:
CM & Associates Construction Management LLC

Project Name:
118 Waverly Avenue
 122 Waverly Ave. Brooklyn NY 11208

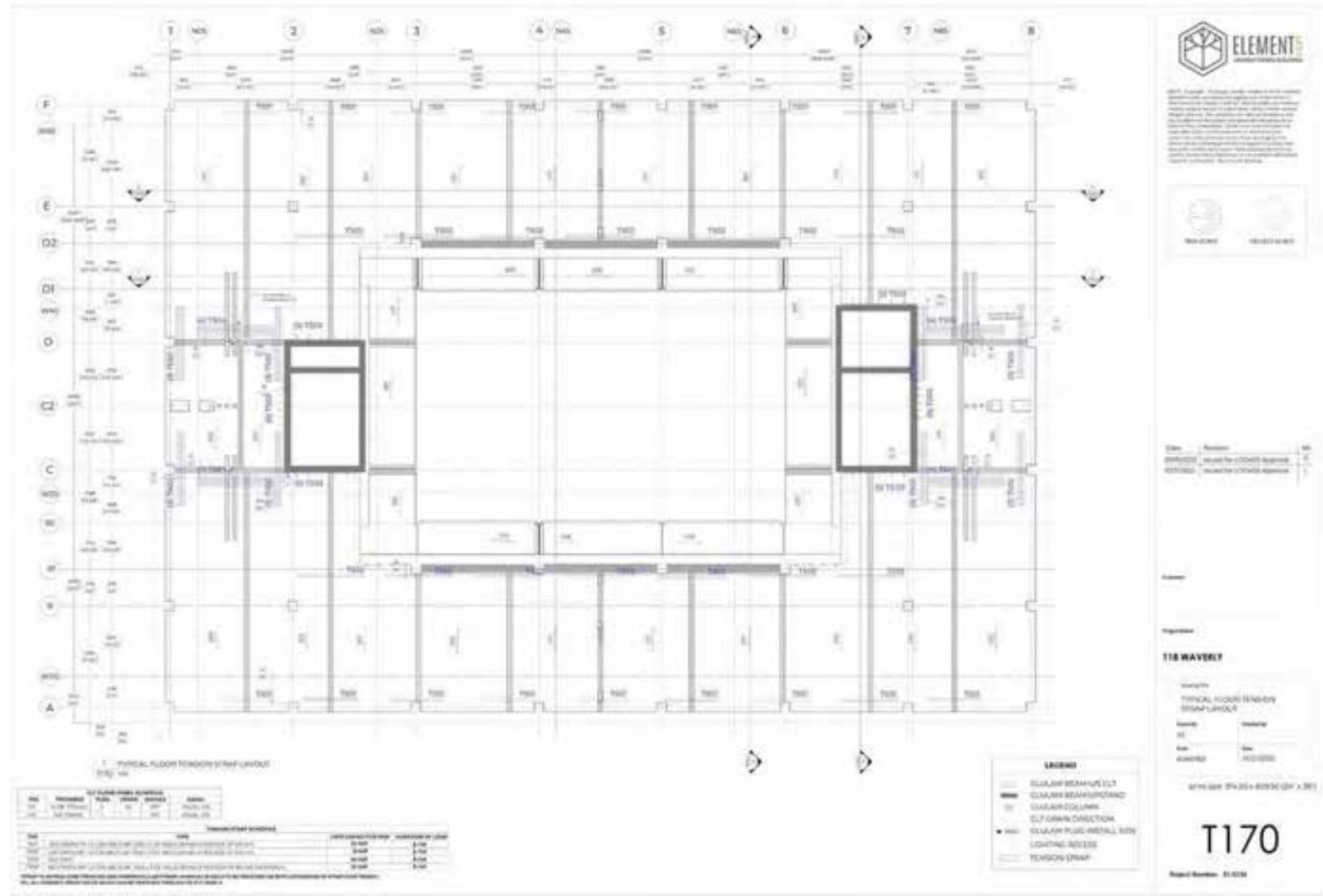
Drawing Title:
AXONOMETRIC VIEW

Drawn by: 11	Checked by: AK
Date: 10/21/2022	Scale: 1/8" = 1'-0"

print size: 414.36 x 489.86 (31" x 39")

T100

Project Number: F1-0126



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Scale: 1/8" = 1'-0"
 1/4" = 1'-0"
 1/2" = 1'-0"

Project: T18 WAVERLY
 Drawing: TYPICAL FLOOR WINDOW LAYOUT

T18 WAVERLY

Source: TYPICAL FLOOR WINDOW FROM LAYOUT
 Date: 10/1/2018
 Rev: 10/1/2018

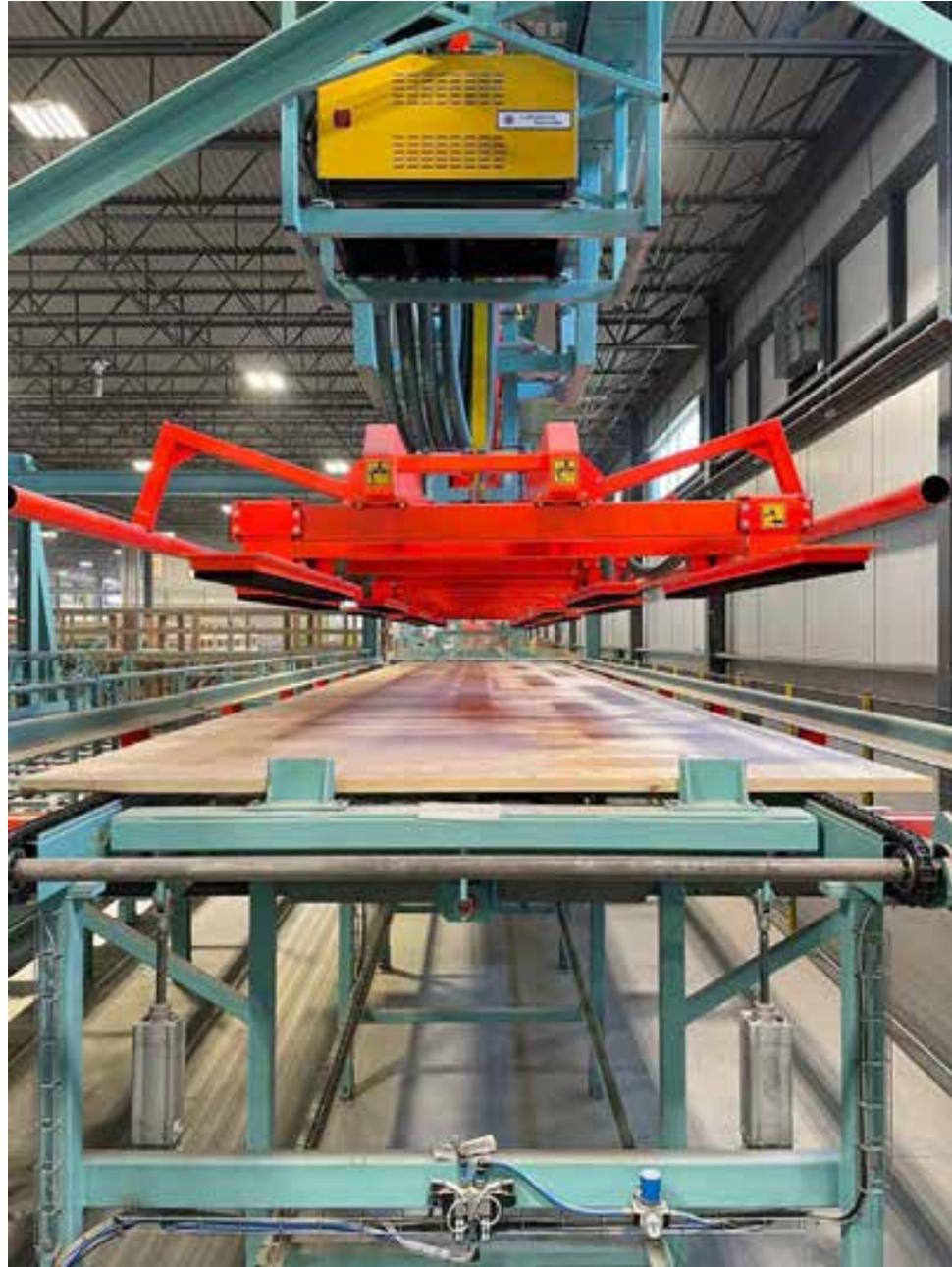
1/8" = 1'-0" (1/4" = 1'-0" @ 1/2" x 3/4")

T170

Project Number: 18-0234

Rev	Description	Date
1	ISSUED FOR PERMIT	10/1/2018
2	REVISIONS	10/1/2018
3	REVISIONS	10/1/2018
4	REVISIONS	10/1/2018
5	REVISIONS	10/1/2018
6	REVISIONS	10/1/2018
7	REVISIONS	10/1/2018
8	REVISIONS	10/1/2018
9	REVISIONS	10/1/2018
10	REVISIONS	10/1/2018





LESSONS LEARNED
STRUCTURAL DESIGN

Rigor. Having repetitive measurements and structural elements allowed quicker reviews and increased coordination.

Number of Panels. Design floor and roof panels for to minimize CNC work and number of panels. Panel joints are not significantly visible.

Coordination. Thought beforehand allowed all MEP penetrations to be CNC'd in the factory. There were no conflicts on site. Coordination allowed the Mass Timber to be free of exposed services.

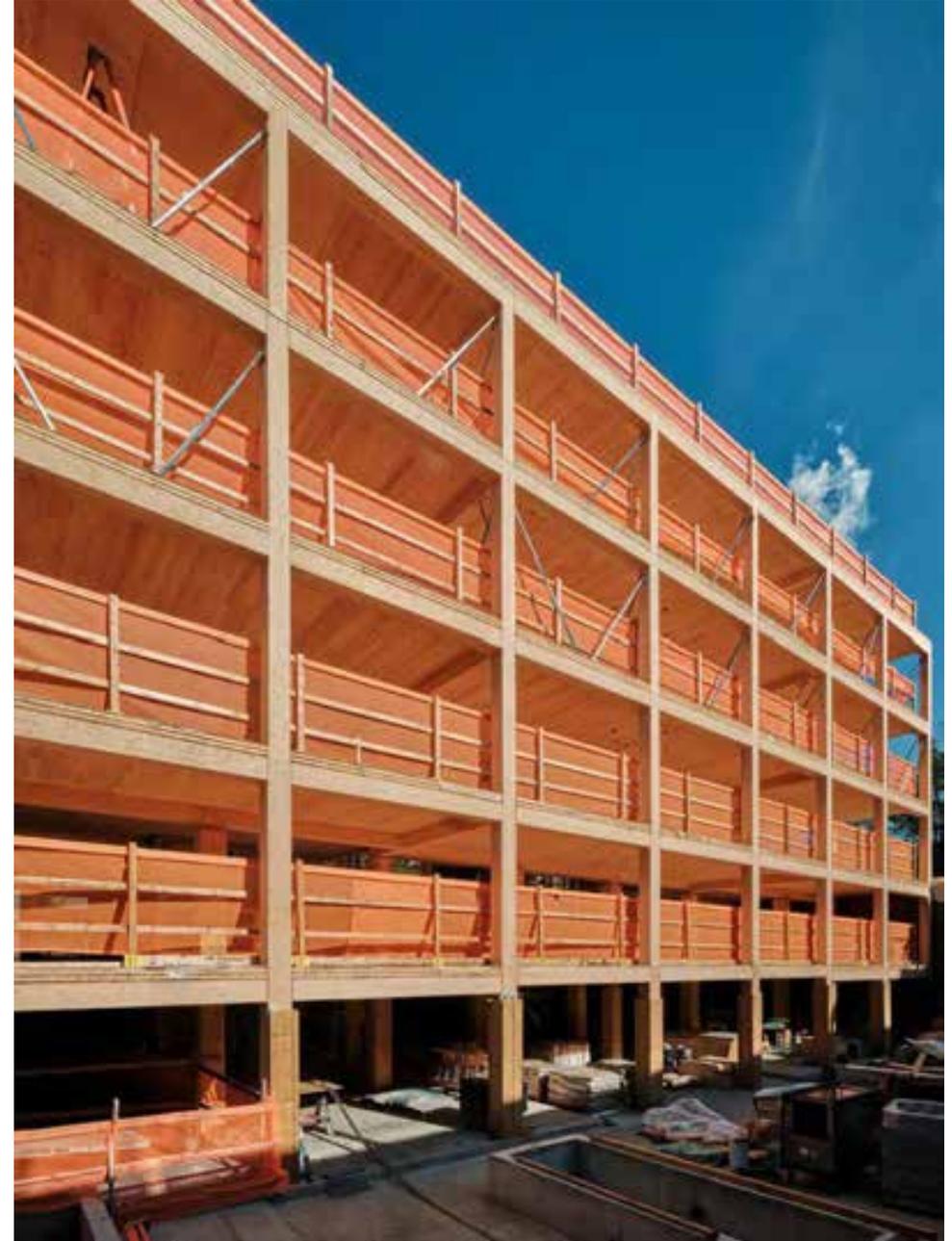
Tolerances. Concrete Cores. Mass timber tolerance far exceed the Cast-In-Place concrete tolerances. Allow for significant tolerance around site cast elements (cores)

New York Adjacent Manufacturing. Panels left the factory the night before installation. Damaged panel could be replaced the next day.



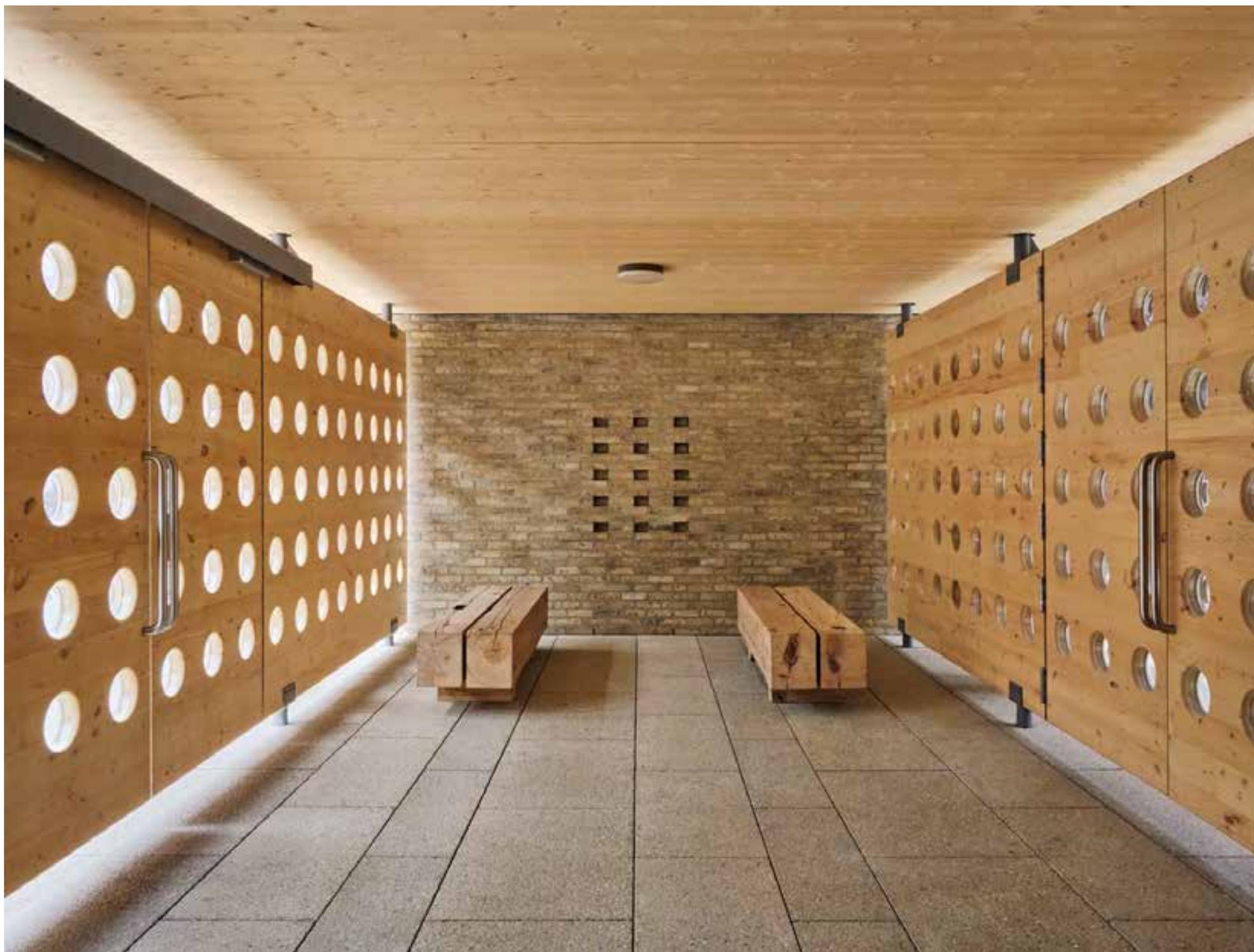
CMA
CM & Associates
Commercial Management LLC

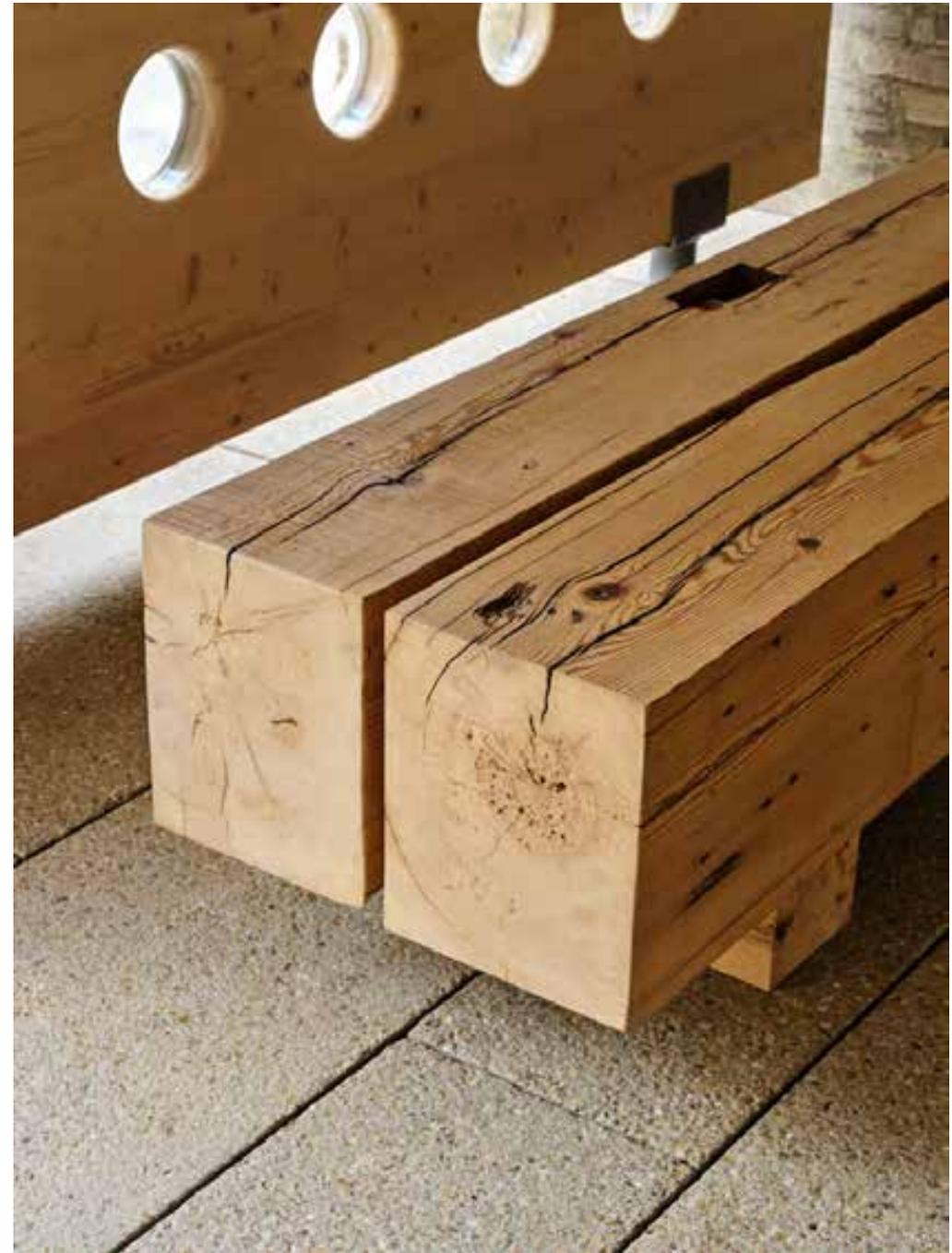
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LESSONS LEARNED
MEASURES TO PROTECT MASS TIMBER

Moisture Mitigation Plan. Hands on deck(s). It will rain. Staining caused by intumescent tape (to protect steel brackets) is hard to remove. Most water stains was relatively easy to remove.

Adhero Visto. Tape up column to floor panel connections.

Rigid Protection. Buyout protections for any exposed columns in high traffic areas.

Panel Sanding. Consider buying panel sanding at the finishing stages.
(Painter)

CLT is Resilient. It can get wet within reason, it can be refinished onsite, within reason.





Thank you!
Questions?

Brent Buck Architects



GOA

Brent Buck

brent@brentbuckarchitects.com

Floris Keverling Buisman CPHC, LEED AP

fkf@475.supply

Andrew Ruff

andrew@goarchitecture.com