

WAYNFLETE LOWER SCHOOL

BUILDING ENVELOPE



ASSEMBLIES

ROOF / WALL / SLAB

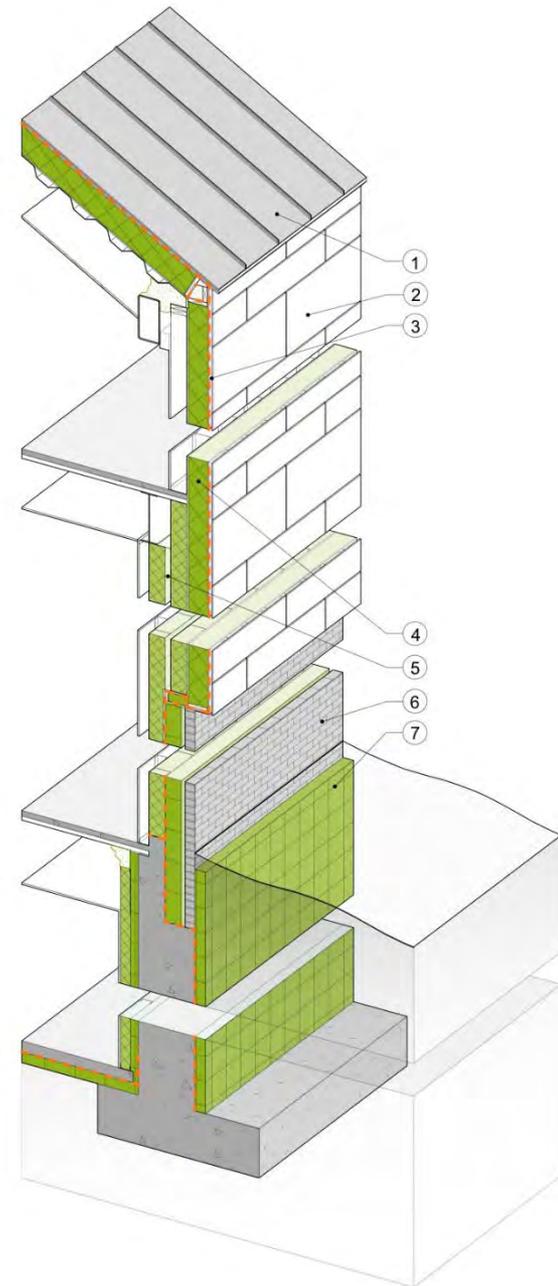
more like
disassemblies. . .





- ① STANDING SEAM METAL ROOF OVER VENTED NAILBOARD + STRUCTURAL INSULATED PANEL
- ② FIBER CEMENT CLADDING ON FURRING
- ③ CONTINUOUS AIR BARRIER
- ④ STRUCTURAL INSULATED WALL PANEL
- ⑤ INTERIOR DOUBLE WALL ASSEMBLY
- ⑥ INSULATED MASONRY WALL ASSEMBLY
- ⑦ INSULATED FOUNDATION WALL ASSEMBLY

0 1 2 4

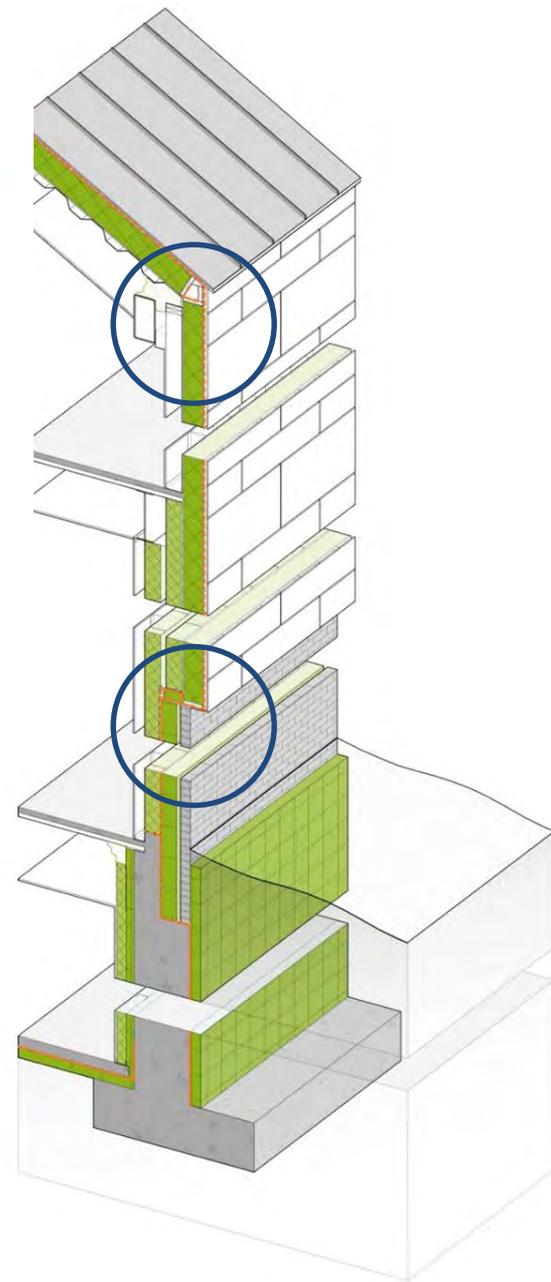
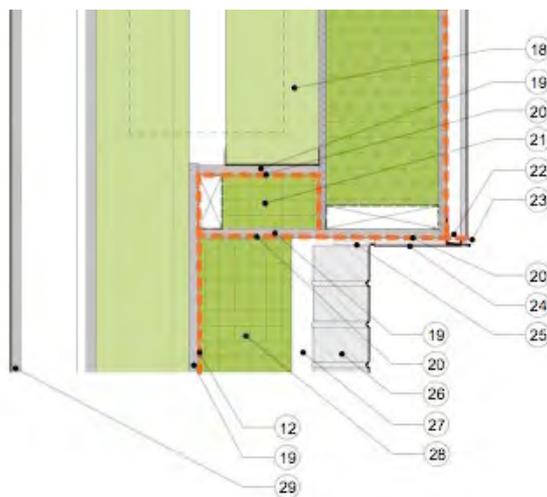
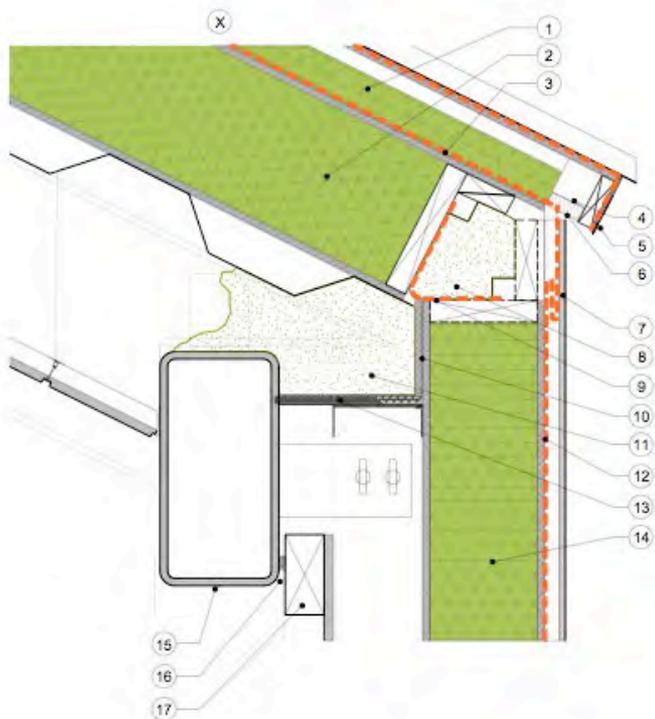


- 1 STANDING SEAM METAL ROOF OVER HIGH TEMPERATURE UNDERLAYMENT AND VENTILATED INSULATED NAILBASE ASSEMBLY
- 2 10 1/4" SIP WITH GRAPHITE POLYSTYRENE RIGID FOAM CORE OVER METAL DECK
- 3 VAPOR PERMEABLE, SELF-ADHERED WATER RESISTIVE AIR BARRIER
- 4 1" CLEAR CONTINUOUS VENTILATION
- 5 METAL ROOF EDGE
- 6 INSECT SCREEN
- 7 MEMBRANE FLASHING CONTINUOUS TO ROOF, LOOP AND LAP TO PROVIDE 1" MIN. OF MOVEMENT AT TRANSITION TO SIP
- 8 COMPRESSIBLE INSULATION
- 9 FLEXIBLE MEMBRANE, SEALED TO ROOF AND WALL PANEL
- 10 PLYWOOD SHEATHING AND BLOCKING SECURED TO ROOF STRUCTURE
- 11 SPRAY FOAM INSULATION
- 12 MECHANICALLY FASTENED VAPOR PERMEABLE AIR BARRIER
- 13 PLYWOOD CLOSURE PLATE
- 14 8 1/4" SIP WITH GRAPHITE POLYSTYRENE RIGID FOAM CORE
- 15 STRUCTURE
- 16 SEALANT AND BACKER ROD
- 17 PAINTED WD TRIM
- 18 5 1/2" OPEN CELL SPRAY FOAM INSULATION, MIN. (R-20)
- 19 5/8" EXT GYPSUM SHEATHING
- 20 FLEXIBLE MEMBRANE FLASHING
- 21 POLYISO RIGID INSULATION TO FILL VOID
- 22 REVEAL VENT SCREEN
- 23 REVEAL DRIP SILL
- 24 FIBER CEMENT SOFFIT PANEL
- 25 COMPRESSIBLE VENT
- 26 VENEER BRICK MASONRY
- 27 1 1/2" AIR SPACE
- 28 6" POLYISO RIGID INSULATION (R-37)
- 29 INTERIOR FINISH GYPSUM WALL BOARD

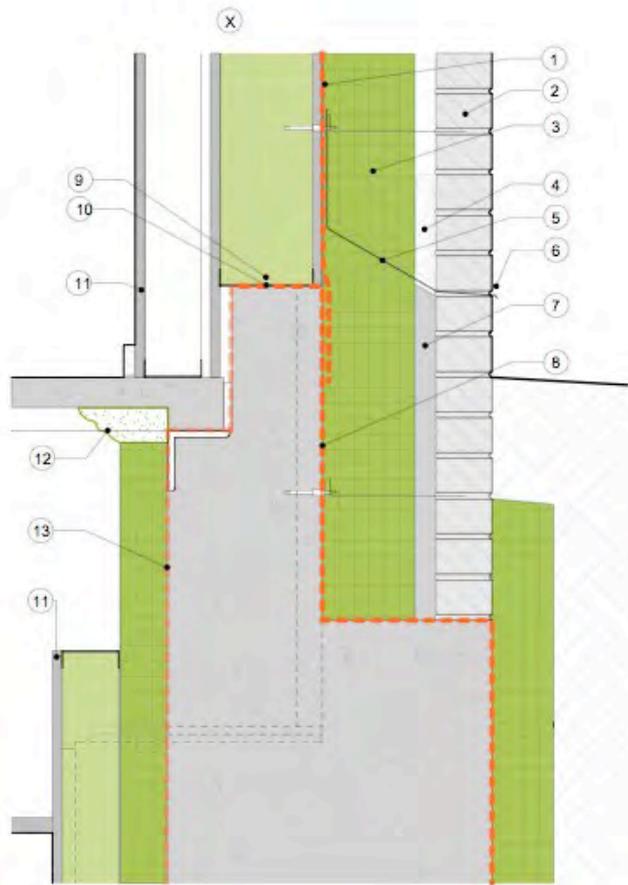
R-60

R-40+

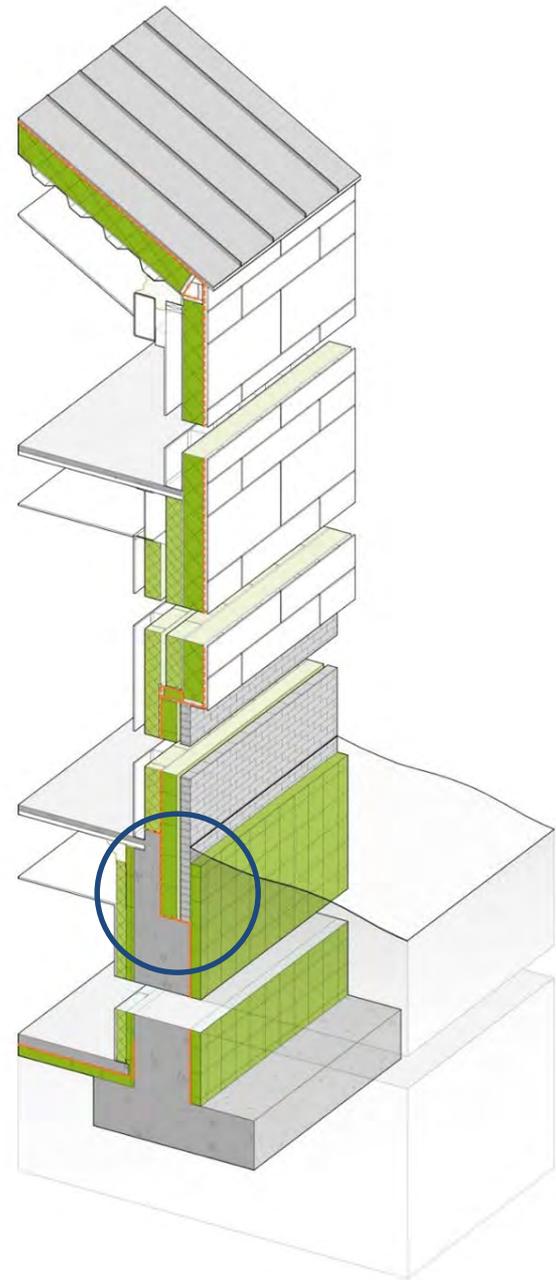
R-57



- 1 MECH FASTENED VAPOR PERMEABLE AIR BARRIER
- 2 VENEER BRICK MASONRY
- 3 6" POLYISO RIGID INSULATION (R-37)
- 4 MORTAR NET AT B.O. 1 1/2" AIR SPACE
- 5 THRU-WALL FLASHING
- 6 WEEPS 24" O.C.
- 7 GROUT SOLID
- 8 FLUID APPLIED WATERPROOFING
- 9 STRUCTURAL EPDM GASKET BELOW CFMF
- 10 CONT. POLYURTHANE SEALANT AT TERMINATION OF WP AND COUNTERFLASHING
- 11 INTERIOR FINISH GYPSUM WALL BOARD
- 12 SPRAY FOAM INSULATION
- 13 VAPOR BARRIER



R-57

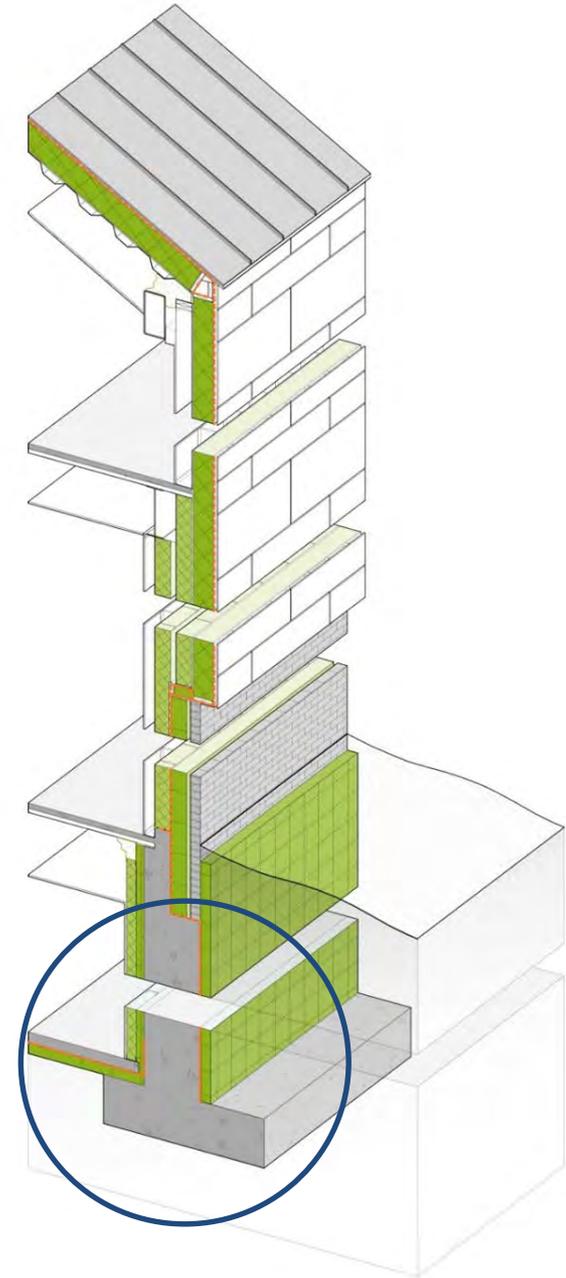
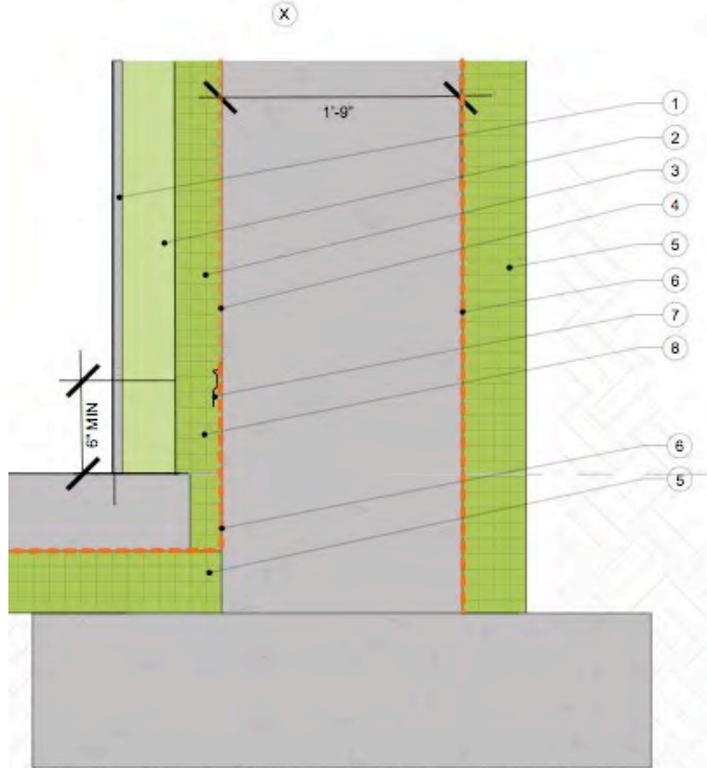


- 1 INTERIOR FINISH GYPSUM WALL BOARD
- 2 3 1/2" OPEN CELL SPRAY FOAM INSULATION
- 3 3" EXTRUDED POLYSTYRENE INSULATION (XPS)
- 4 VAPOR BARRIER
- 5 4" EXTRUDED POLYSTYRENE INSULATION (XPS)
- 6 FLUID APPLIED WATERPROOFING / DAMPROOFING
- 7 CONTINUOUS TERMINATION BAR AND SEALANT AT EDGE OF VB, TYP.
- 8 2" XPS AT SLAB EDGE



R-51

R-20





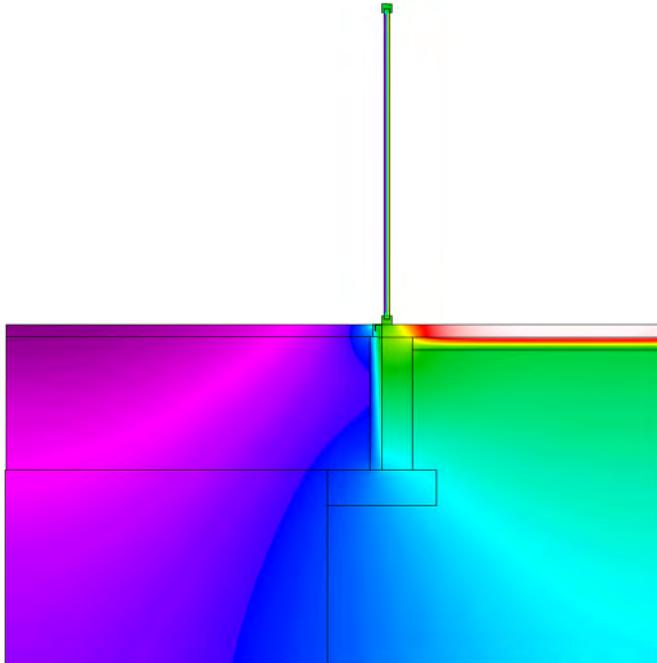
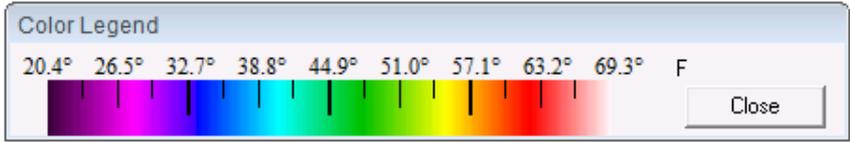
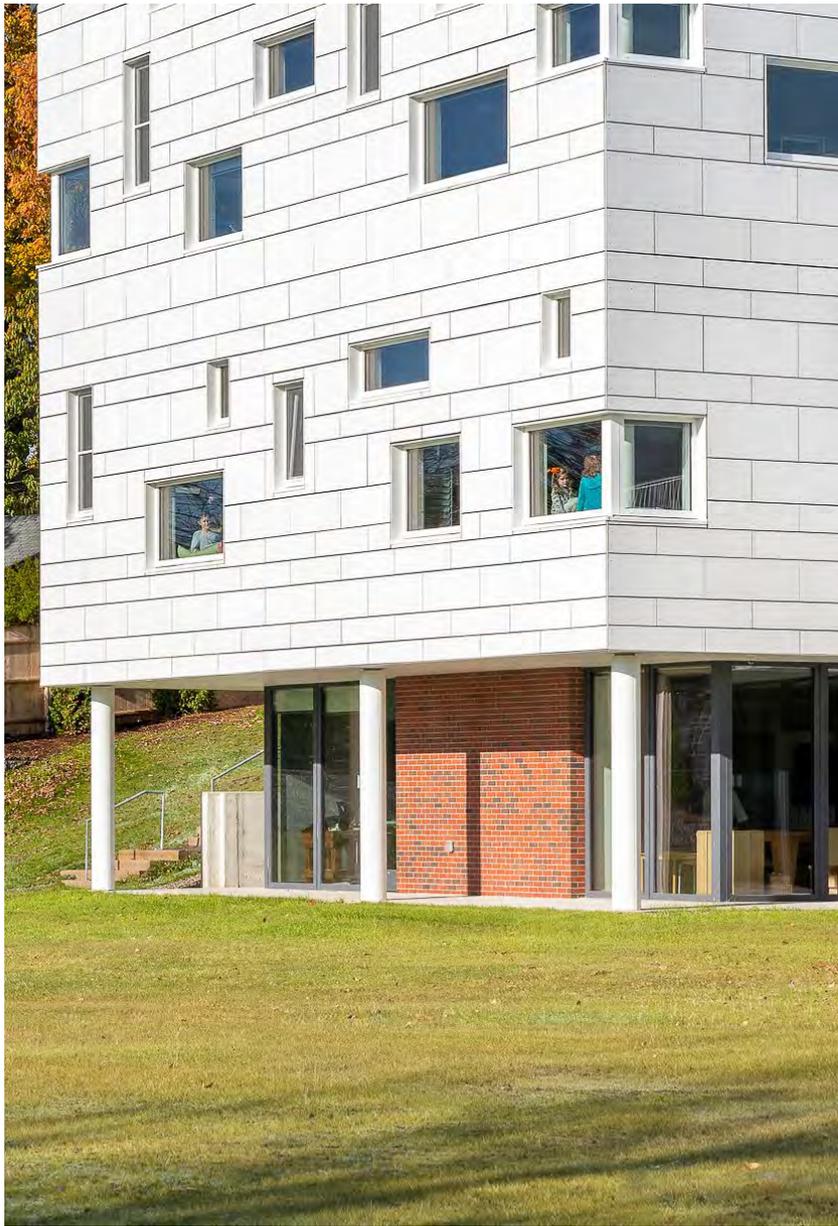
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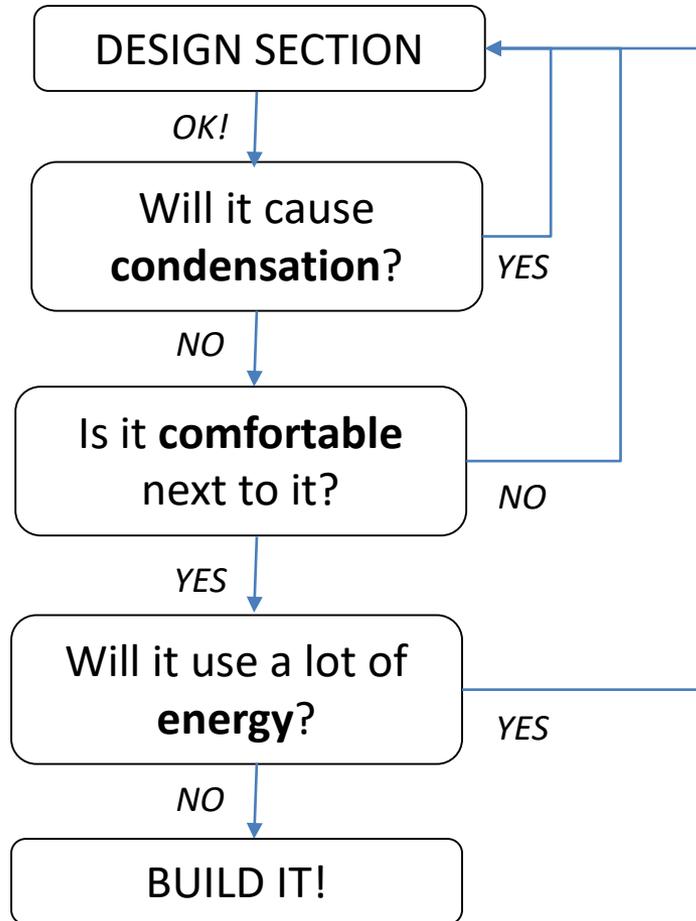




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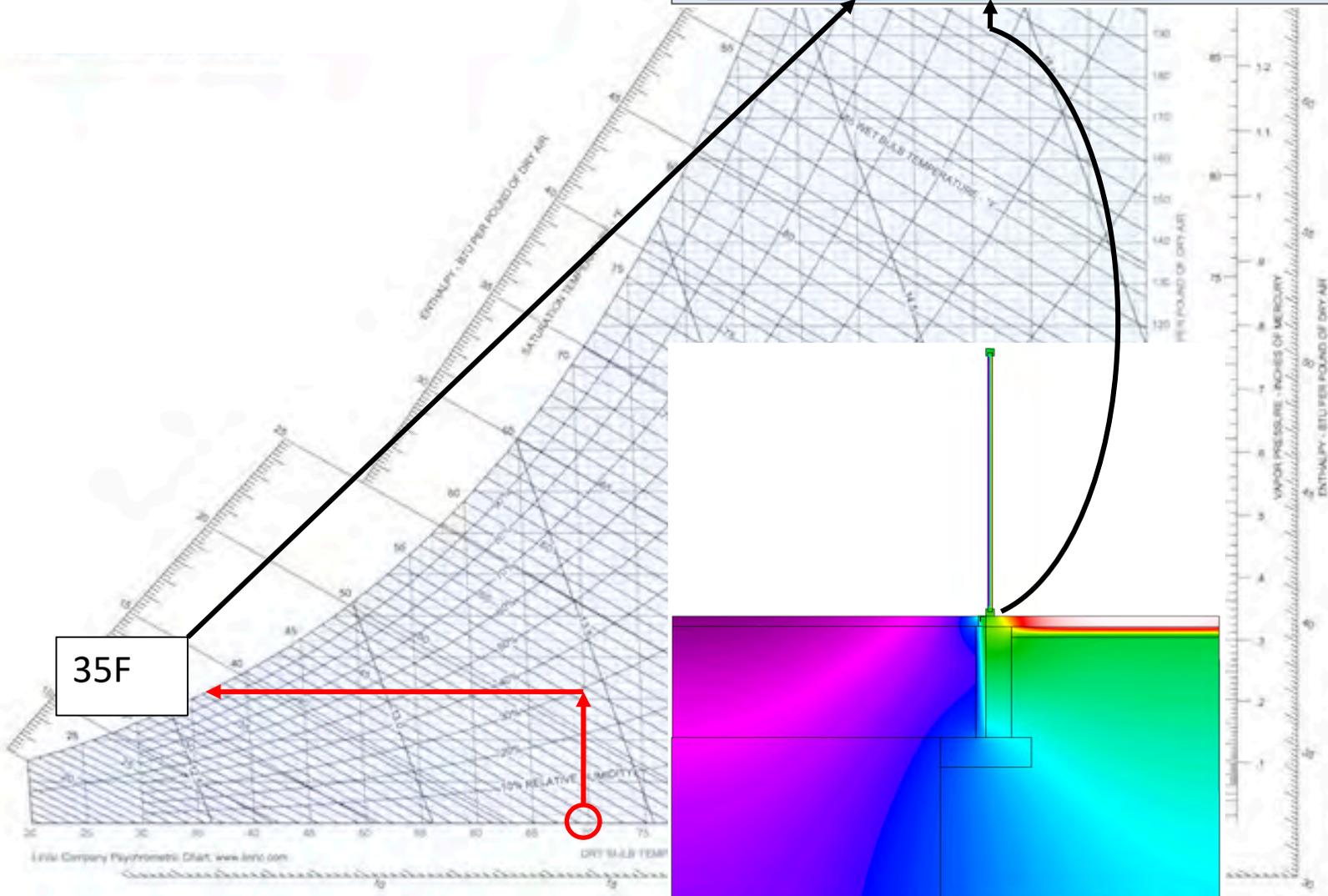
**DOES MY THERMAL BRIDGE
MATTER?**

Will it cause condensation?

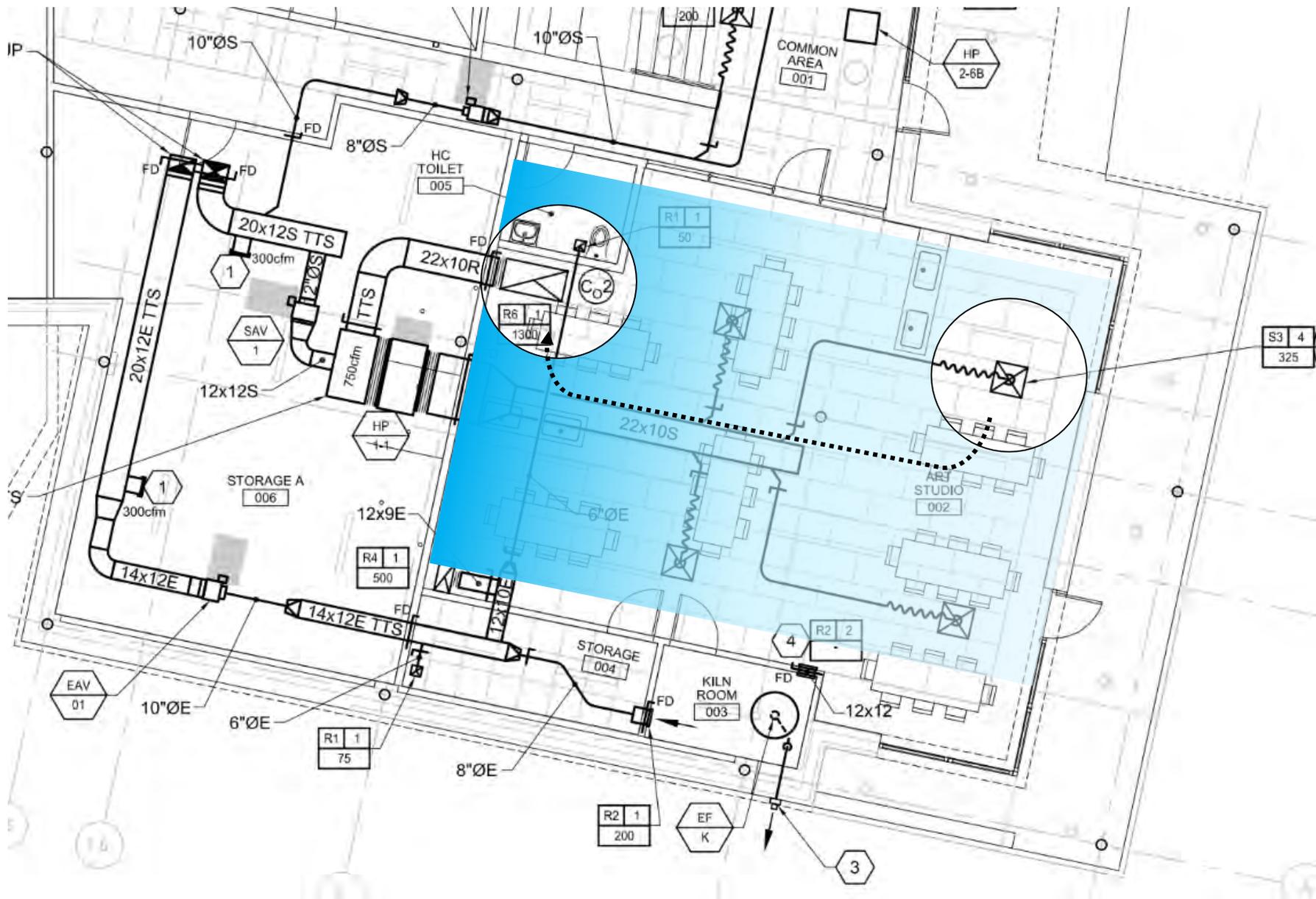
Color Legend

20.4° 26.5° 32.7° 38.8° 44.9° 51.0° 57.1° 63.2° 69.3° F

Close



35F



COMMON AREA
001

HC TOILET
005

STORAGE A
006

STORAGE
004

KILN ROOM
003

ART STUDIO
002

20x12S TTS

22x10R

14x12E TTS

12x12S

22x10S

12x12

10"ØS

10"ØS

8"ØS

FD

FD

FD

FD

FD

FD

FD

10"ØE

6"ØE

8"ØE

HP
2-6B

EAV
01

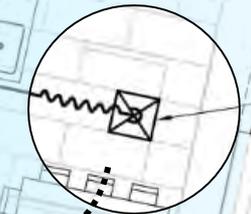
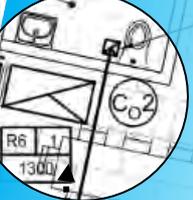
R1 1
75

R2 1
200

EF
K

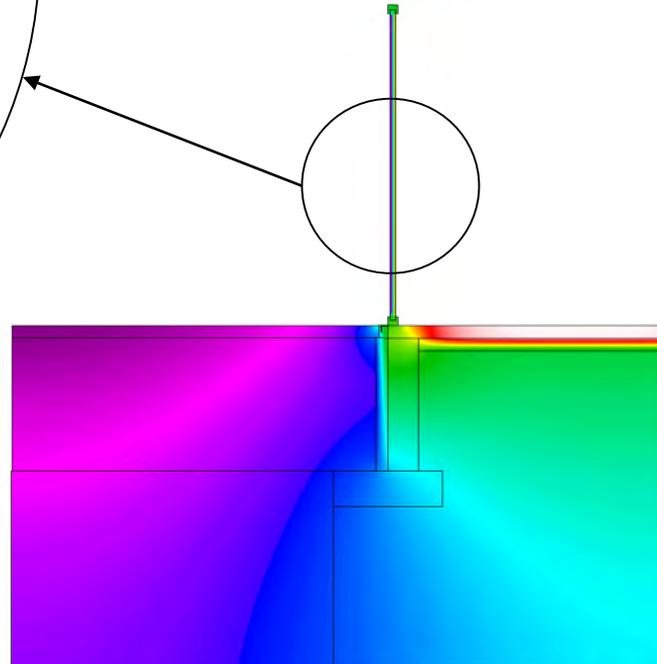
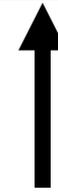
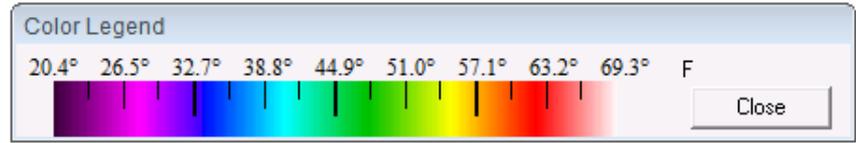
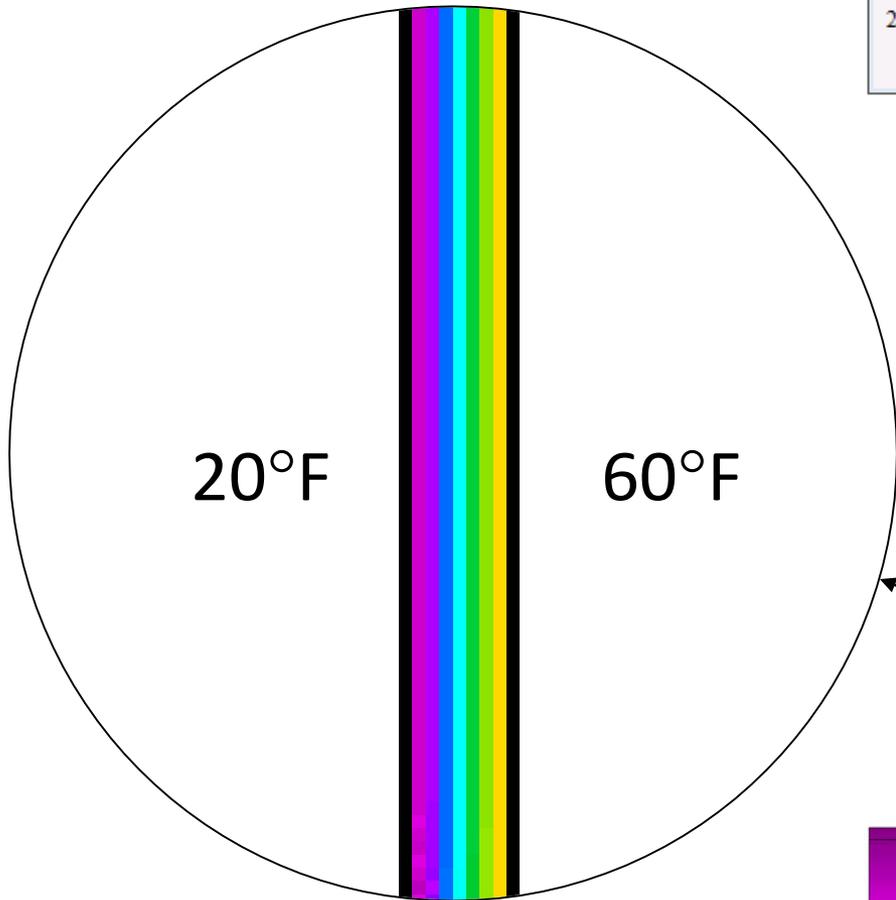
3

S3 4
325



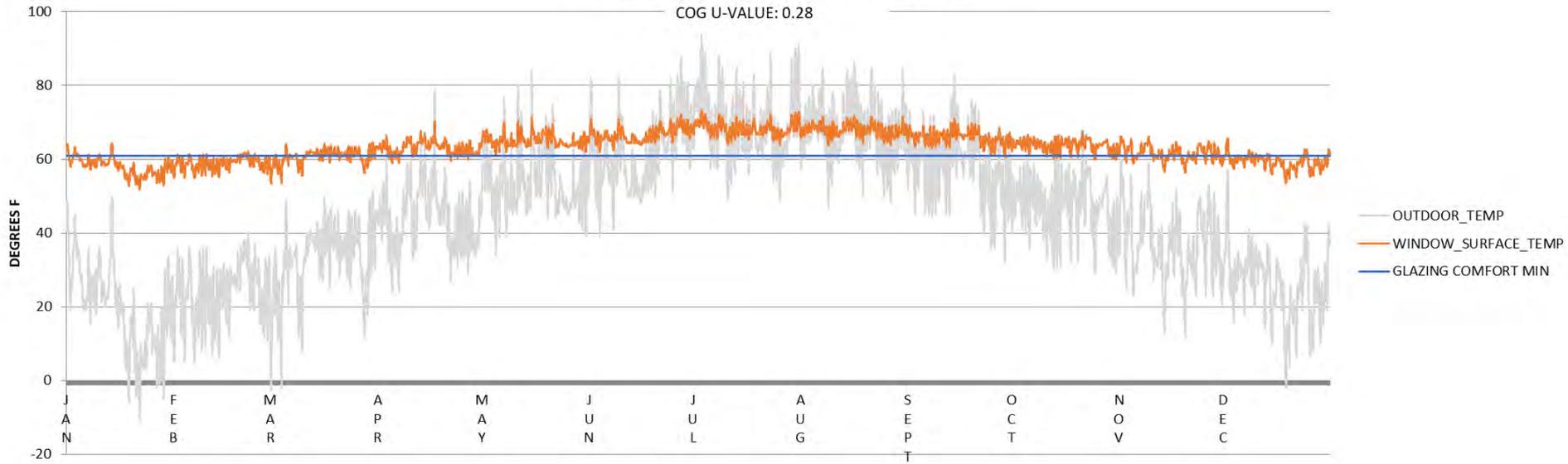
Will it be comfortable?





WINDOW COMFORT ANALYSIS

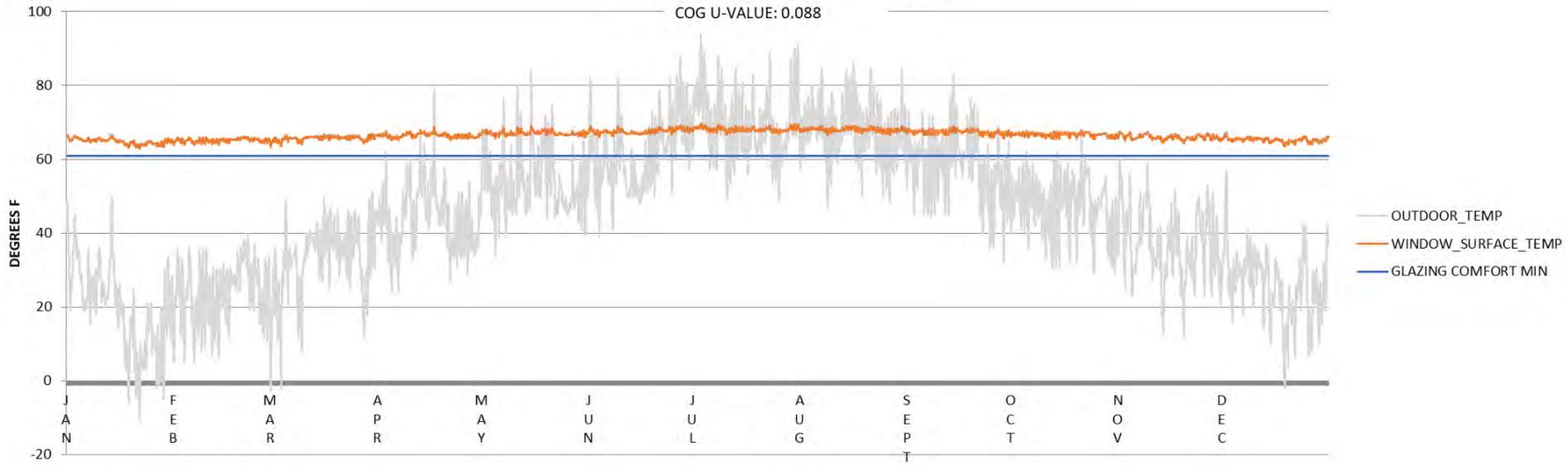
COG U-VALUE: 0.28



(~ CODE WINDOWS)

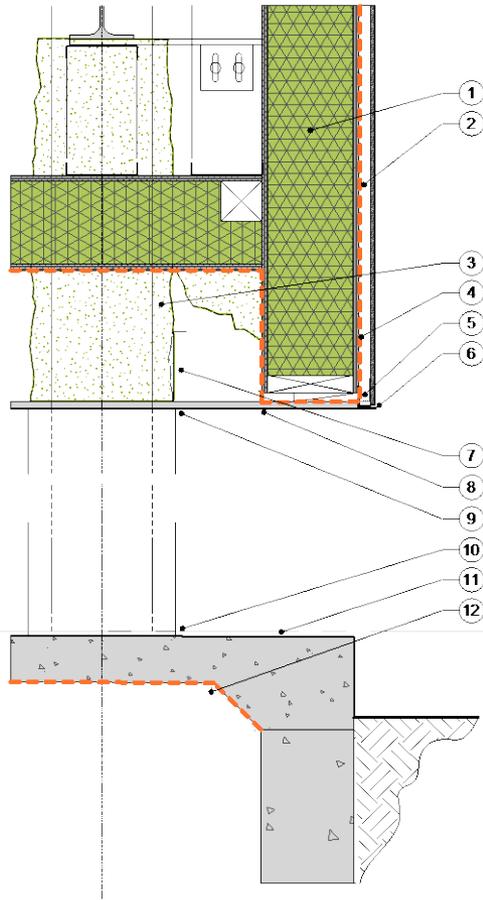
WINDOW COMFORT ANALYSIS

COG U-VALUE: 0.088



YES!

- ① SIP PANEL - SEAL PENETRATIONS WITH SPRAY FOAM INSULATION
- ② FLUID APPLIED BARRIER
- ③ CONTINUE COLUMN INSULATION THROUGH SIP PANEL
- ④ SELF ADHERED MEMBRANE FLASHING
- ⑤ REVEAL VENT SCREEN
- ⑥ REVEAL DRIP SILL
- ⑦ CEILING FRAMING
- ⑧ EXT GYPSUM SHEATHING W/ DIRECT APPLIED FINISH
- ⑨ COLUMN COVER, SEAL TO CEILING
- ⑩ COLUMN COVER, SEAL TO SLAB
- ⑪ SLOPE SLAB TO DRAIN
- ⑫ UNDERSLAB VAPOR BARRIER



Will it use a ton of energy?

NT	Name	transmittance [Btu/hr ft °F]	[ft]	Attachment
1	Section 2	0.345	70	Basement floor
2	Section 5	0.754	101	Basement floor
3	Section 7	0.48	52.13	Basement floor

Q_T Linear Heat Loss **Annual**

Thermal Bridges

$$Q_T = L * \Psi * f_T * G_T$$

$$= 101 * 0.754 * 1 * 3264 * .024$$

$$= 5,965 \text{ kBtu}$$

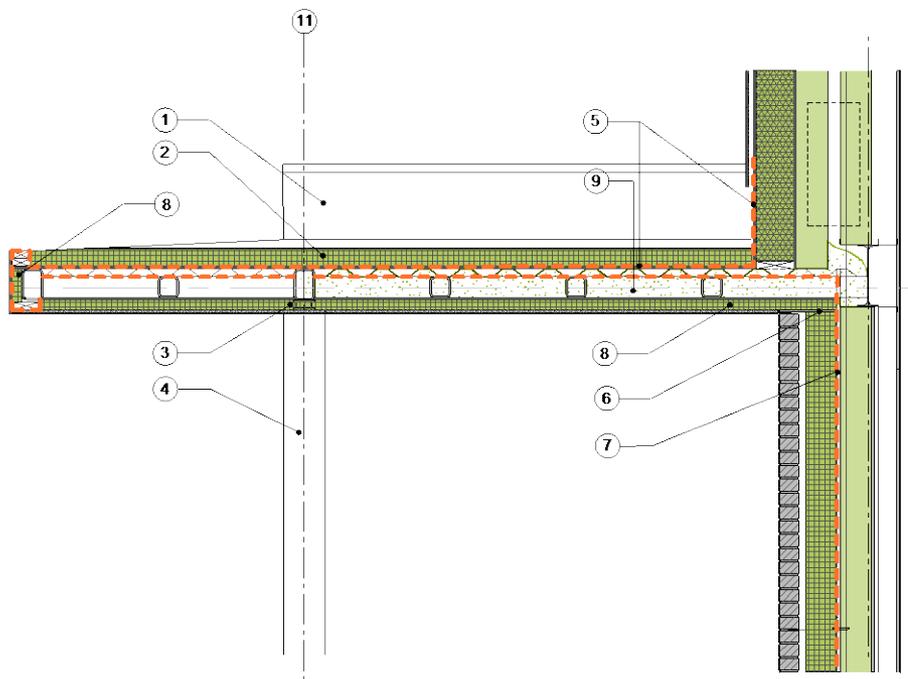
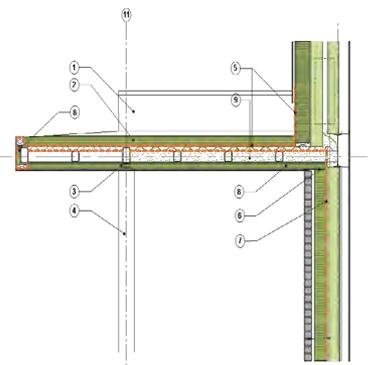
$$= 5,965 \text{ kBtu} * \text{COP3} * \text{source factor (3.1)}$$

$$= 5,965 \text{ kBtu}$$

TOTAL ENERGY USE

$$886,426 \text{ kBtu}$$

=0.6% of annual energy use



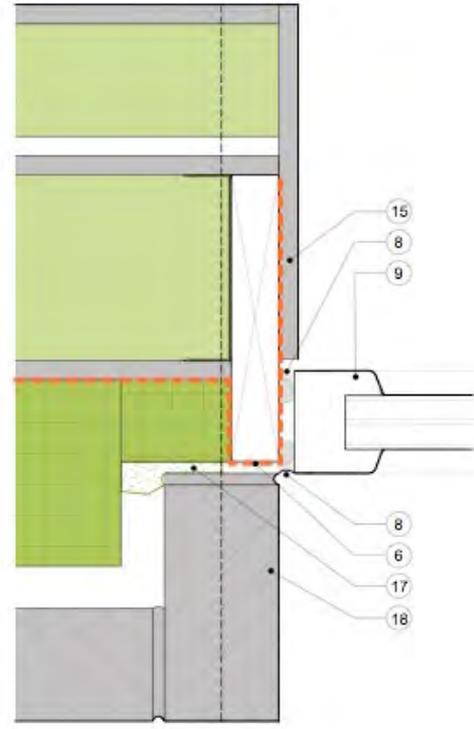
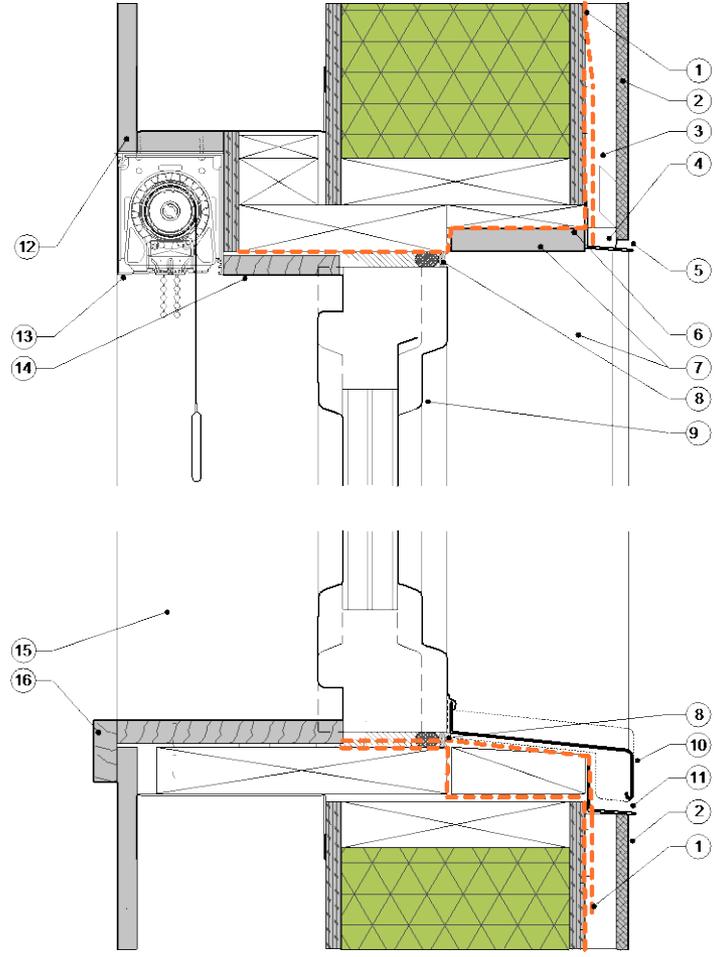
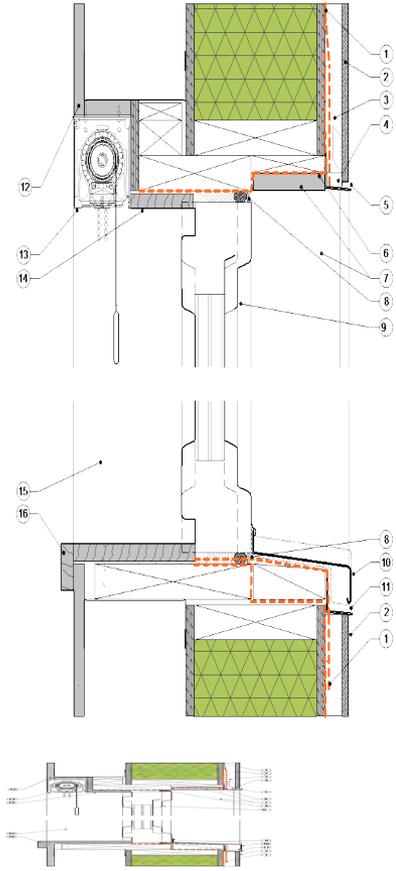


OPENINGS

WINDOWS / DOORS / SKYLIGHTS

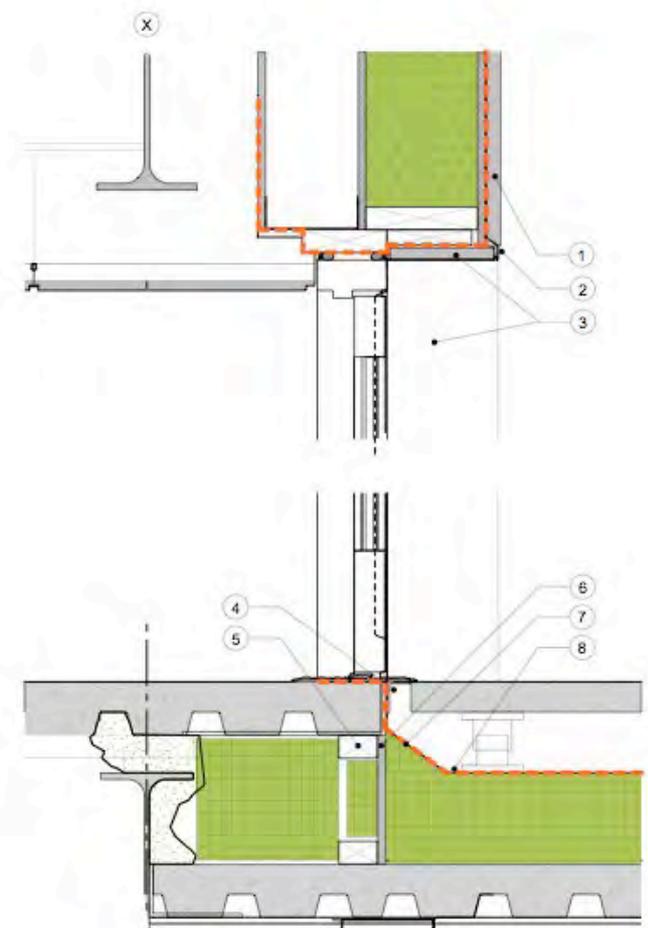


U = 0.15
SHGC = 0.35
VT = 0.53
CR = 76

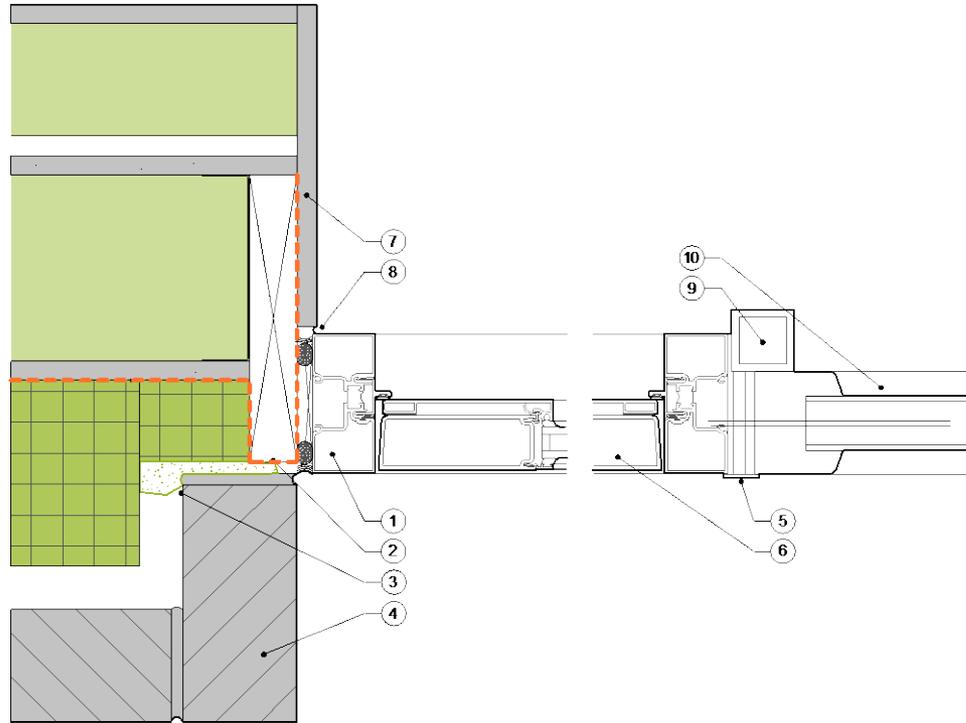




- ① METAL CLADDING OVER AIR BARRIER
- ② DRIP EDGE
- ③ METAL CLAD HEAD AND JAMB
- ④ FIBERGLASS ANGLE
- ⑤ PT BLOCKING
- ⑥ EXTERIOR GYPSUM WALL BOARD SHEATHING
- ⑦ SELF ADHERED FLEXIBLE FLASHING MEMBRANE
- ⑧ ROOF MEMBRANE



- ① THERMALLY BROKEN ALUM ENTRANCE DOOR FRAMING - SEAL DIRECTLY TO FLASHING
- ② SELF ADHERED FLEXIBLE MEMBRANE FLASHING
- ③ SPRAY FOAM INSULATION
- ④ MASONRY VENEER CAVITY WALL W/ 1 1/2" AIR SPACE
- ⑤ UPVC MULLION COVER
- ⑥ THERMALLY BROKEN ALUMINUM ENTRANCE DOOR
- ⑦ GYPSUM WALL BOARD JAMB
- ⑧ J-BEAD AND CAULK JOINT
- ⑨ STRUCTURAL MULLION SUPPORT
- ⑩ HIGH PERFORMANCE UPVC WINDOW - FIXED ASSEMBLY

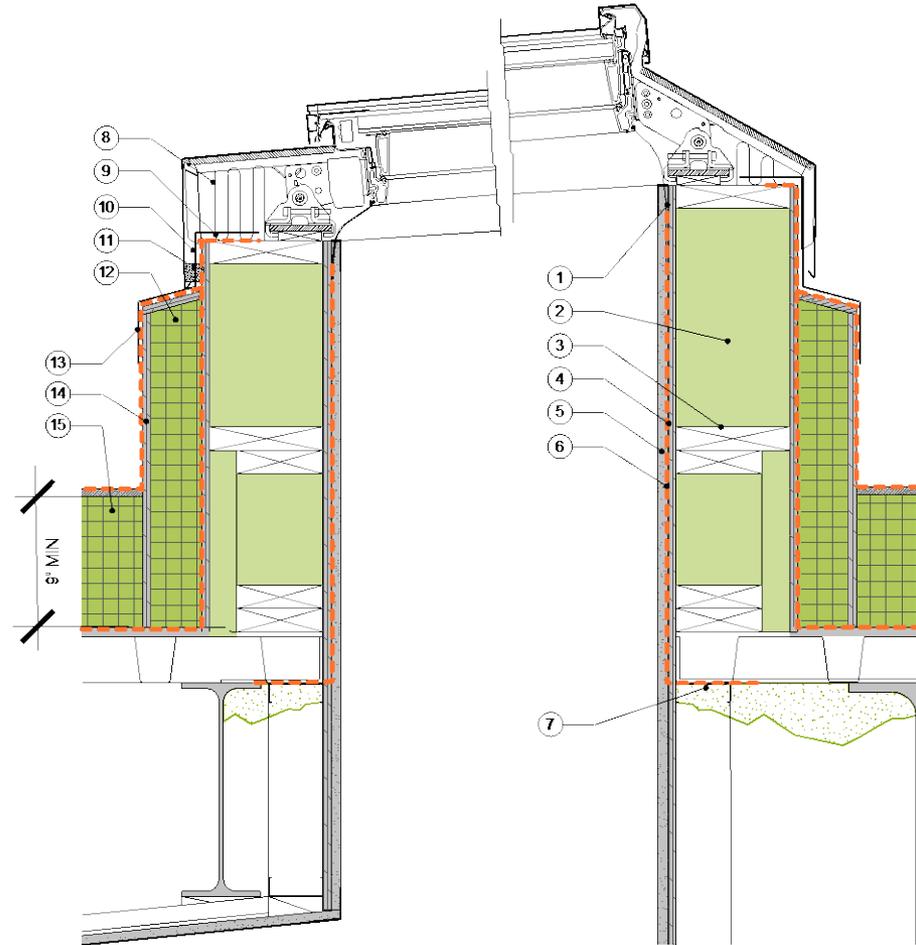




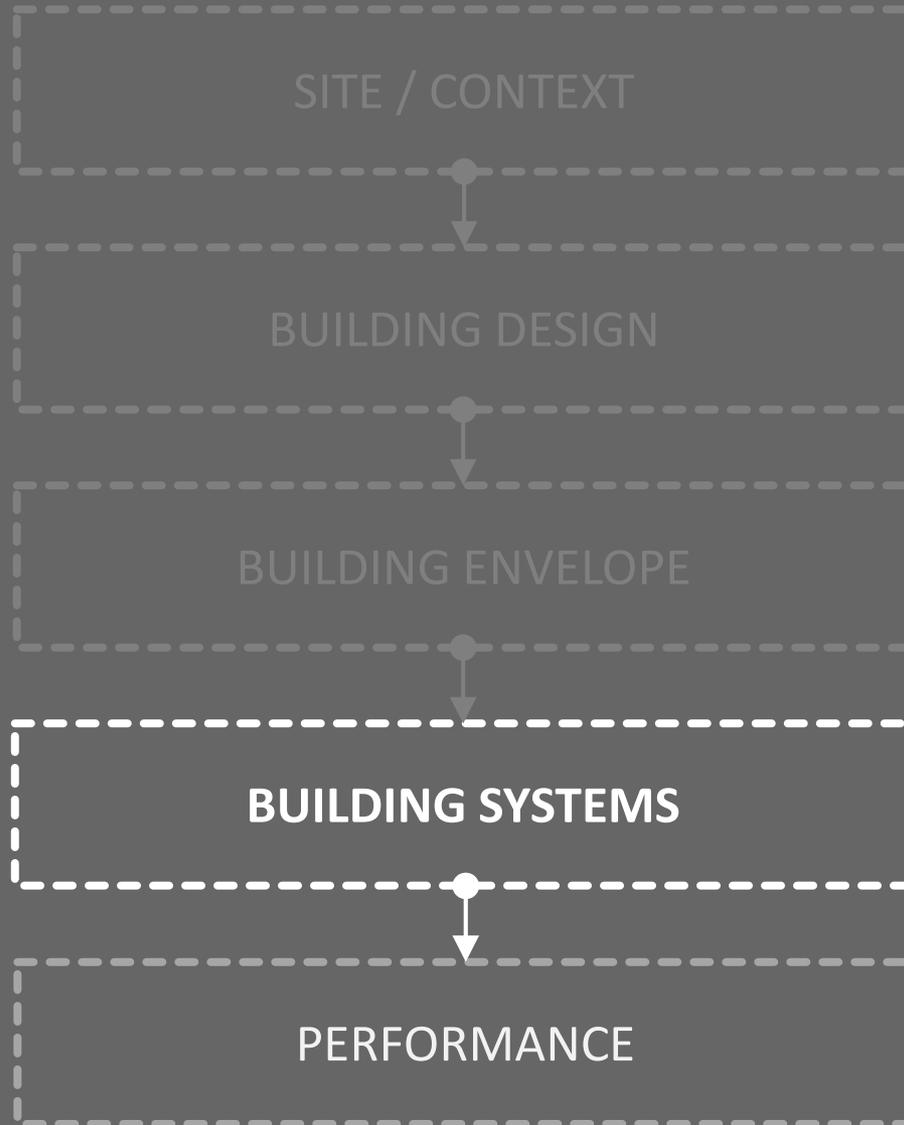
$U = 0.22$
 $SHGC = 0.26$
 $SC = 0.30$
 $VLT = 59\%$

- ① VAPOR BARRIER SEALED TO VB CONNECTION STRIP
- ② OPEN CELL SPRAY FOAM INSULATION
- ③ CURB FRAMING
- ④ SHEATHING
- ⑤ FINISH WALL, SEE SCHEDULE
- ⑥ VAPOR PERMEABLE AIR BARRIER
- ⑦ TERMINATE VB TO DECK, CONT. SEAL W/ SPRAY FOAM
- ⑧ SKYLIGHT ASSEMBLY AND FRAME FLASHING
- ⑨ CONT. SPRAY FOAM INSULATION, TYP.
- ⑩ METAL CENTER FLASHING TO MATCH METAL SIDING
- ⑪ SELF ADHERED WATERPROOFING MEMBRANE, CONT. SEALED BELOW TO SKYLIGHT CURB
- ⑫ 3" POLYISO RIGID INSULATION
- ⑬ CONT. FLEXIBLE FLASHING MEMBRANE FROM T.O. SKYLIGHT CURB TO ROOF MEMBRANE
- ⑭ SHEATHING
- ⑮ PROTECTION BOARD AND TYP. ROOF ASSEMBLY

0 2' 4' 8' 1'



DESIGN CONSIDERATIONS



BUILDING SYSTEMS

ELECTRICAL + LIGHTING

HEATING, COOLING + VENTILATION

PLUMBING

RENEWABLES

ELECTRICAL + LIGHTING

MAINE COAST WALDORF HIGH SCHOOL

WAYNFLETE LOWER SCHOOL



ELECTRICAL + LIGHTING

MAINE COAST WALDORF HIGH SCHOOL

- Maximize Natural Daylight
- Independent Zones of Control
- LED Lighting
- Occupancy Sensors with Switches

WAYNFLETE LOWER SCHOOL

- Utilize Daylighting Controls
- Independent Zones of Control
- LED Lighting
- Occupancy Sensors with Switches



HEATING, COOLING + VENTILATION

STEP 1: REDUCE THE LOAD!

Super Insulated Envelope

Air Tight Construction + High Performance Windows

Energy Recovery Ventilation

Fault Detection + Diagnostics

Extra Insulation at Piping and Water Heaters

HEATING, COOLING + VENTILATION

STEP 2: KEEP REDUCING THE LOAD!

Super Insulated Envelope

Air Tight Construction + High Performance Windows

Energy Recovery Ventilation

Fault Detection + Diagnostics

Extra Insulation at Piping and Water Heaters

ADDITIONAL MEASURES:

No Process Exhaust → (kitchen + science)

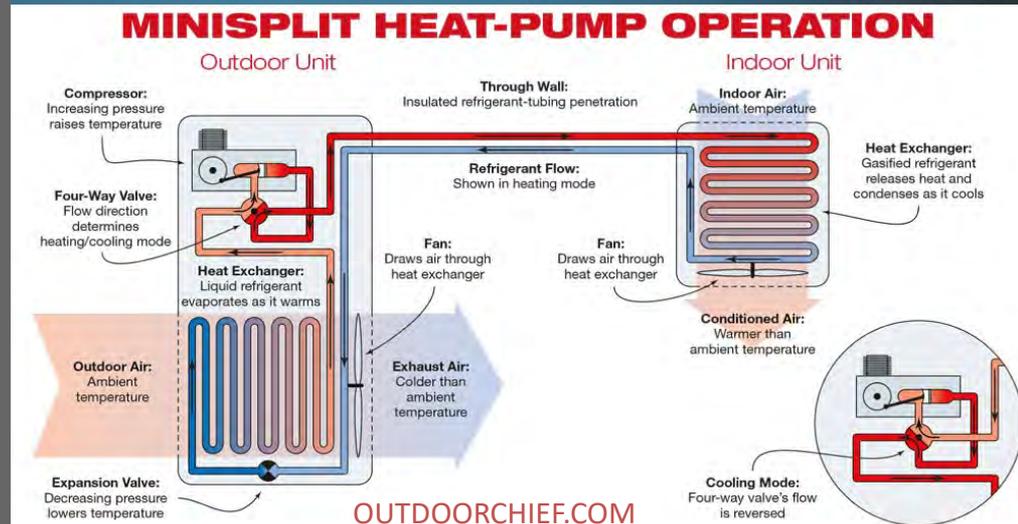
All HVAC Inside Thermal Envelope

HEATING, COOLING + VENTILATION

MAINE COAST WALDORF HIGH SCHOOL

little “h” and little “c”

- © Mitsubishi MXZ H2i
“hyper heat”
- © 19.0 SEER, 3.75 COP
@ 47F, 2.7 COP @ 17 °f
- © Variable speed compressors
- © Effective to -13°f
- © 20 zones; grouped by exposure
- © Wall mounted indoor units – less friction



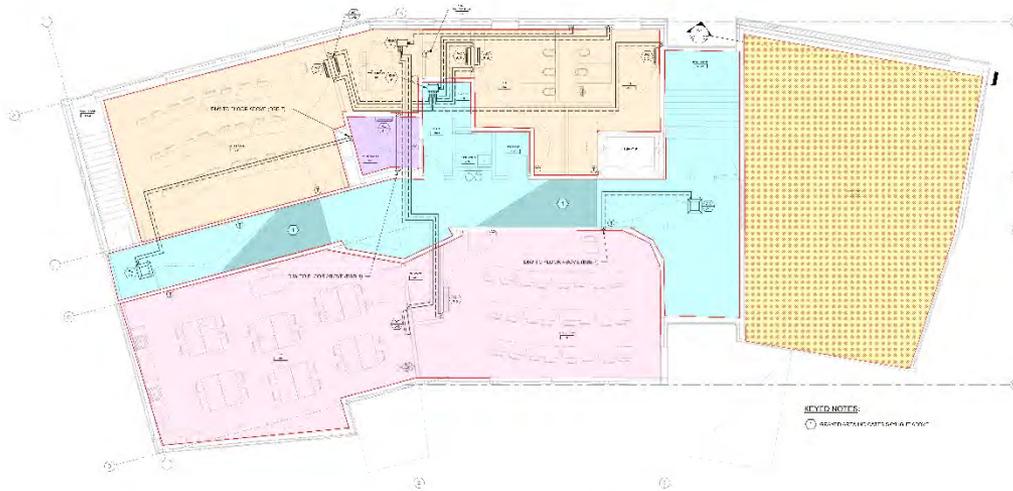
HEATING, COOLING + VENTILATION

MAINE COAST WALDORF HIGH SCHOOL



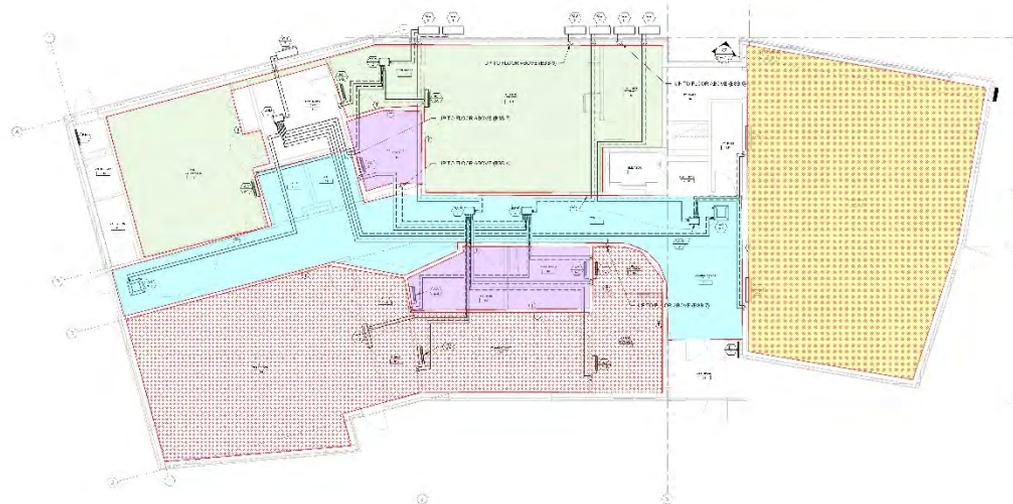
HEATING, COOLING + VENTILATION

MAINE COAST WALDORF HIGH SCHOOL



ZONING DIAGRAM

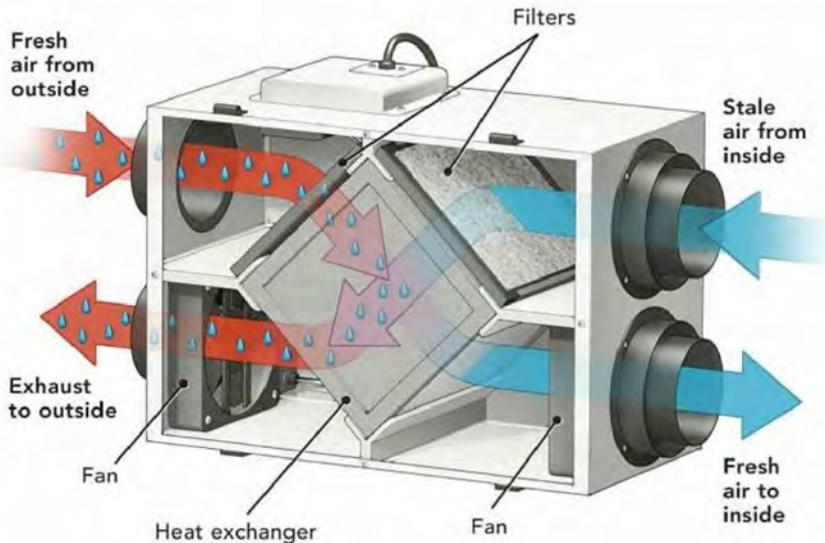
2ND FLOOR



1ST FLOOR

HEATING, COOLING + VENTILATION

MAINE COAST WALDORF HIGH SCHOOL



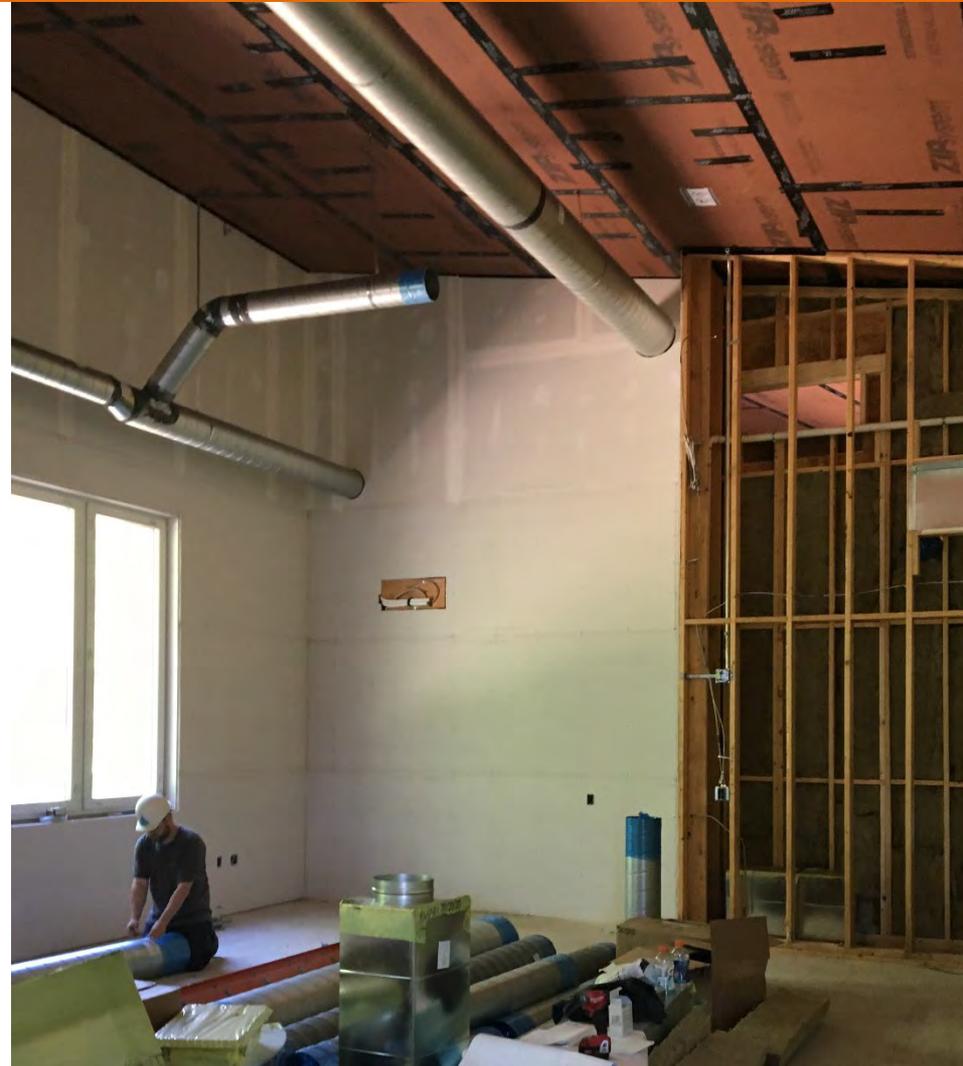
The big “V”

- © Balanced ventilation that delivers fresh air and removes stale air
- © Three zones: 1st fl, 2nd fl, & great room
- © Ventilation per ASHRAE 62.1-2013
- © Air diffusion – thermal core high induction – no heat in ERV system
- © 3369 cfm – 1.6 ACH
- © Average An. 497cfm



HEATING, COOLING + VENTILATION

MAINE COAST WALDORF HIGH SCHOOL



HEATING, COOLING + VENTILATION

MAINE COAST WALDORF HIGH SCHOOL

DIDN'T MAKE THE CUT:

IDEAS CONSIDERED BUT NOT AFFORDABLE

- © ERU for each classroom for better demand control
- © Higher efficiency ERU's, such as Zehnder
- © Building automation system
- © Heat recovery VRF (multi-splits were more affordable)
- © Geothermal
- © Daylighting controls

HEATING, COOLING + VENTILATION

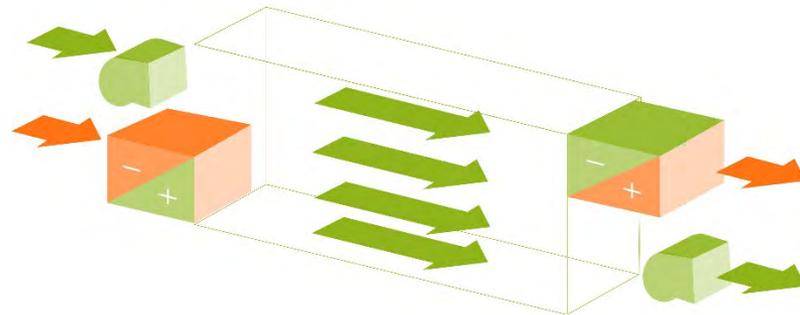
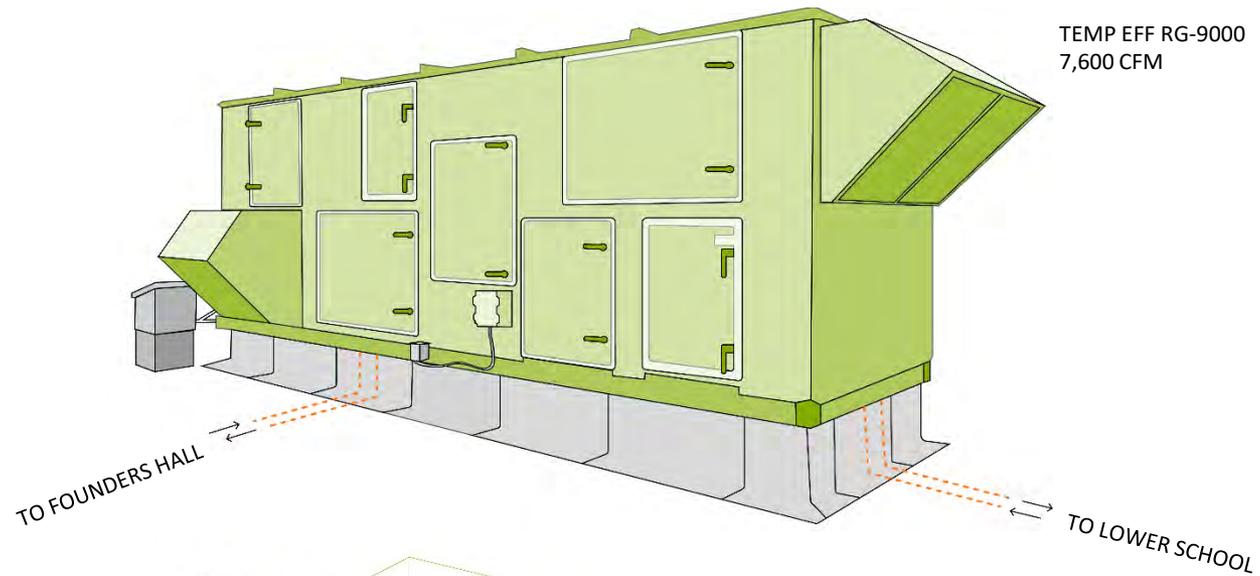
WAYNFLETE LOWER SCHOOL



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HEATING, COOLING + VENTILATION

WAYNFLETE LOWER SCHOOL



ENERGY RECOVERY VENTILATION SYSTEM

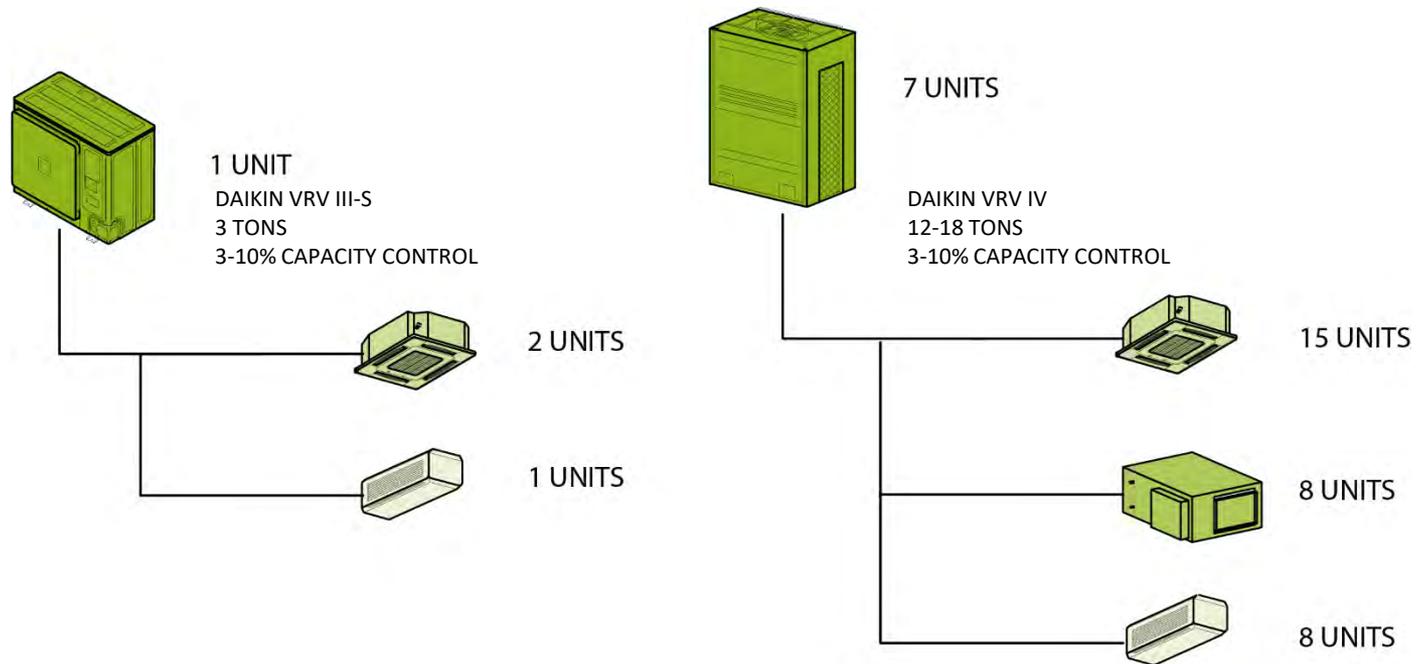
HEATING, COOLING + VENTILATION

WAYNFLETE LOWER SCHOOL



HEATING, COOLING + VENTILATION

WAYNFLETE LOWER SCHOOL



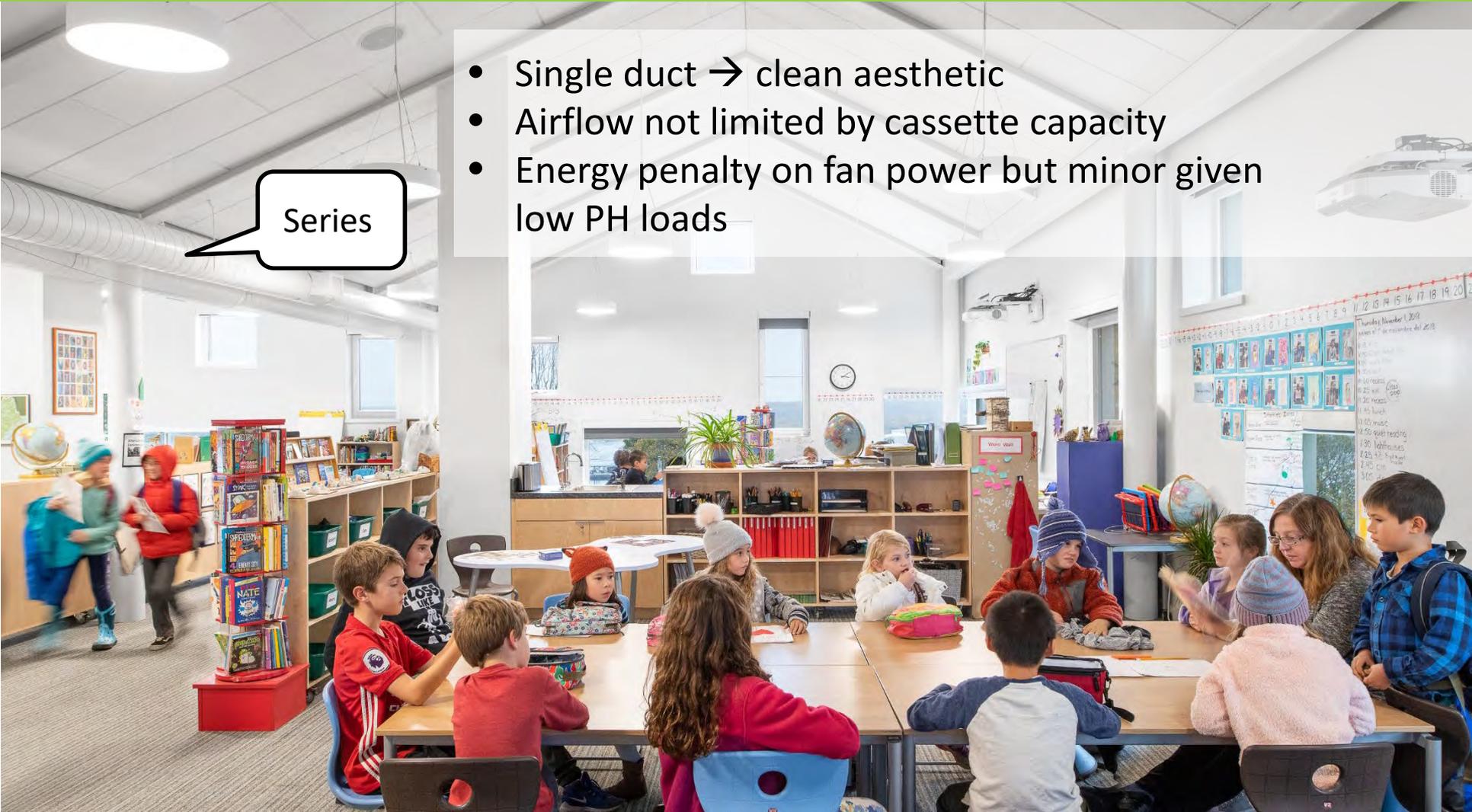
VARIABLE REFRIGERANT FLOW SYSTEM
(HEAT PUMP)

HEATING, COOLING + VENTILATION

WAYNFLETE LOWER SCHOOL

Series

- Single duct → clean aesthetic
- Airflow not limited by cassette capacity
- Energy penalty on fan power but minor given low PH loads



HEATING, COOLING + VENTILATION

WAYNFLETE LOWER SCHOOL

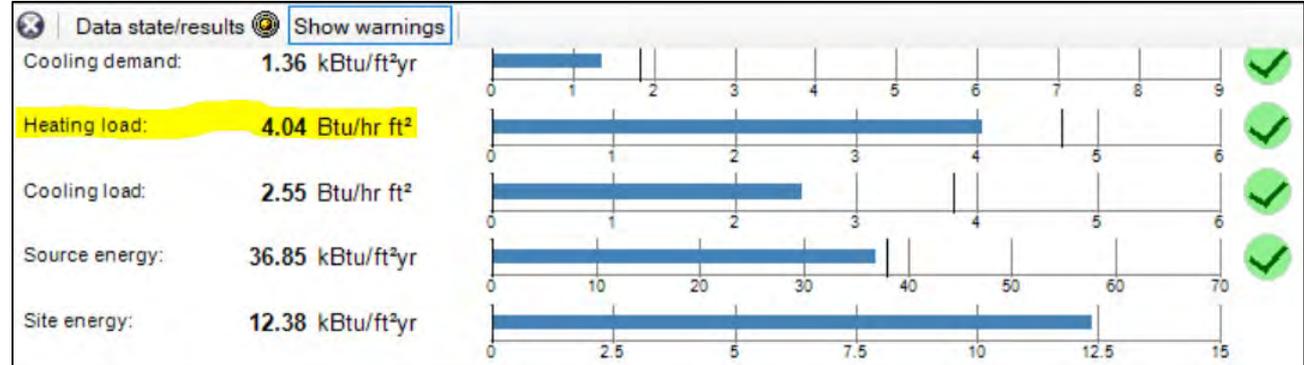
Parallel

- Zone-specific
- Requires drop ceiling to hide cassette
- Energy savings with ability to turn off

HEATING, COOLING + VENTILATION

WAYNFLETE LOWER SCHOOL

BTUH
54,000
81,000
81,000
81,000
54,000
21,000
21,000
34,000
17,500
17,500
21,000
54,000
13,500
27,000
21,000
21,000
21,000
640,500 btuh
24,055sf
26.63 BTUH/SF



Climate for		Heating load 1	Heating load 2	Cooling
Temperature	[°F]	5.4	31.1	78.3
Solar radiation North	[Btu/hr ft²]	12.7	7.9	26.9
Solar radiation East	[Btu/hr ft²]	24.7	12.7	54.5
Solar radiation South	[Btu/hr ft²]	58.6	20.9	42.8
Solar radiation West	[Btu/hr ft²]	26.3	12	61.8
Solar radiation Global	[Btu/hr ft²]	28.5	13.9	103.7

Relevant boundary conditions for heating load calculation: Heating load 1

21 btuh w 25% safety factor

HP- 6	ELEV MACH ROOM	FXAQ18PVJU	1.5	WALL MOUNTED	12,000	13,500	500	0"
NOTES:								
COOLING BASED ON 80/67 EAT, 95F OUTSIDE AMBIENT, 25 FT EQUIVALENT REFRIG. PIPING LENGTH.								
HEATING BASED ON 70F EAT, OUTDOOR TEMP -10F, 25 FT EQUIVALENT REFRIG. PIPING LENGTH								
SOUND LEVELS BASED ON ANECHOIC CHAMBER CONVERSION VALUE, MEASURED UNDER JISB8616 CONDITIONS								

Boundary conditions	
Climate:	Portland, ME
Internal heat gains:	0.8 Btu/hr ft²
Interior temperature:	68 °F
Overheat temperature:	77 °F

80°F ΔT



15.75 BTUhr

62.6 F ΔT

HEATING, COOLING + VENTILATION

WAYNFLETE LOWER SCHOOL

OTHER CONSIDERATIONS:

CABINET UNIT HEATERS

(HYDRONIC)

Utilizing Connections to Existing Systems on Campus

SPECIALIZED VENTILATION

Kilns

Maker Spaces

Laser Cutters